

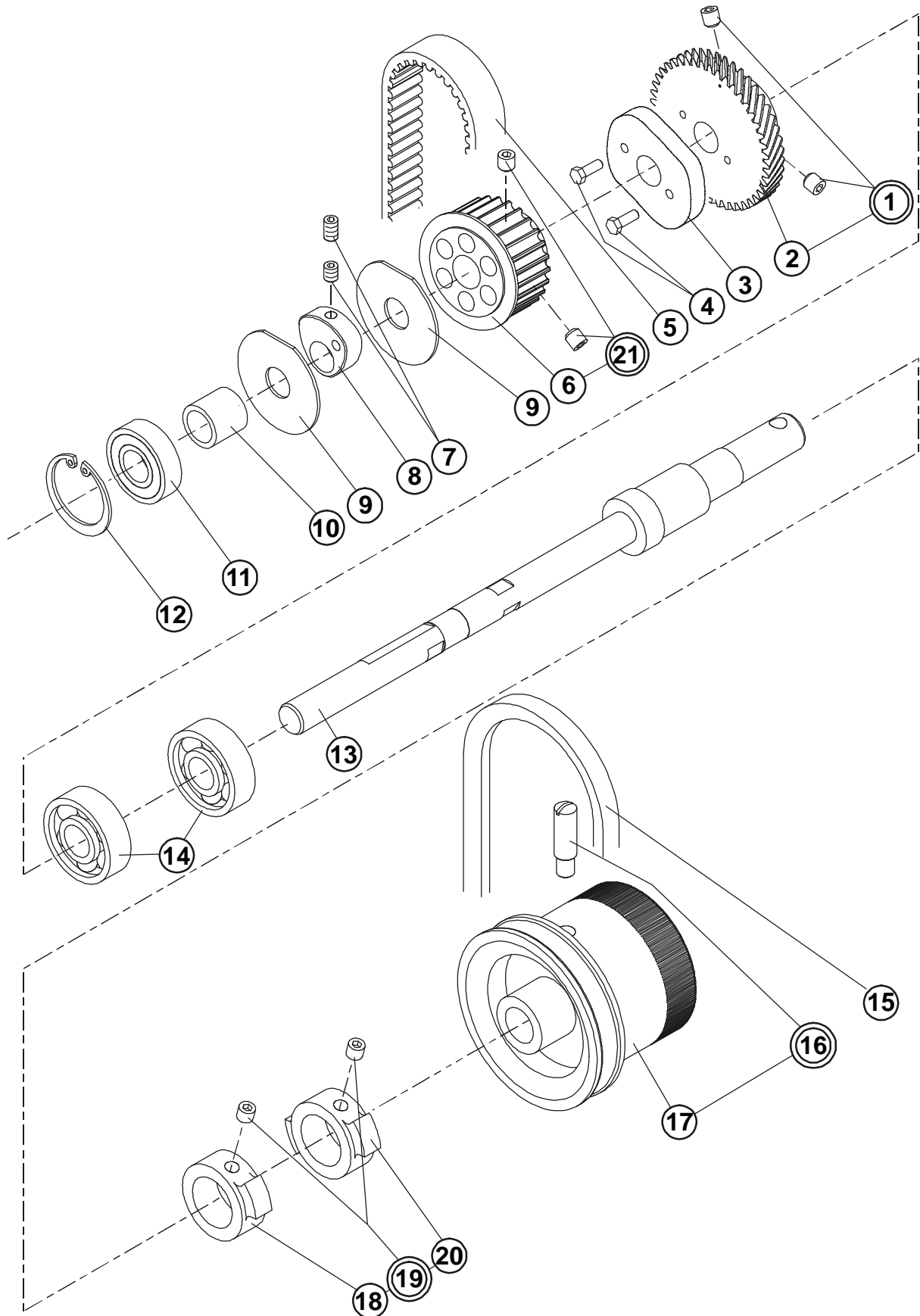
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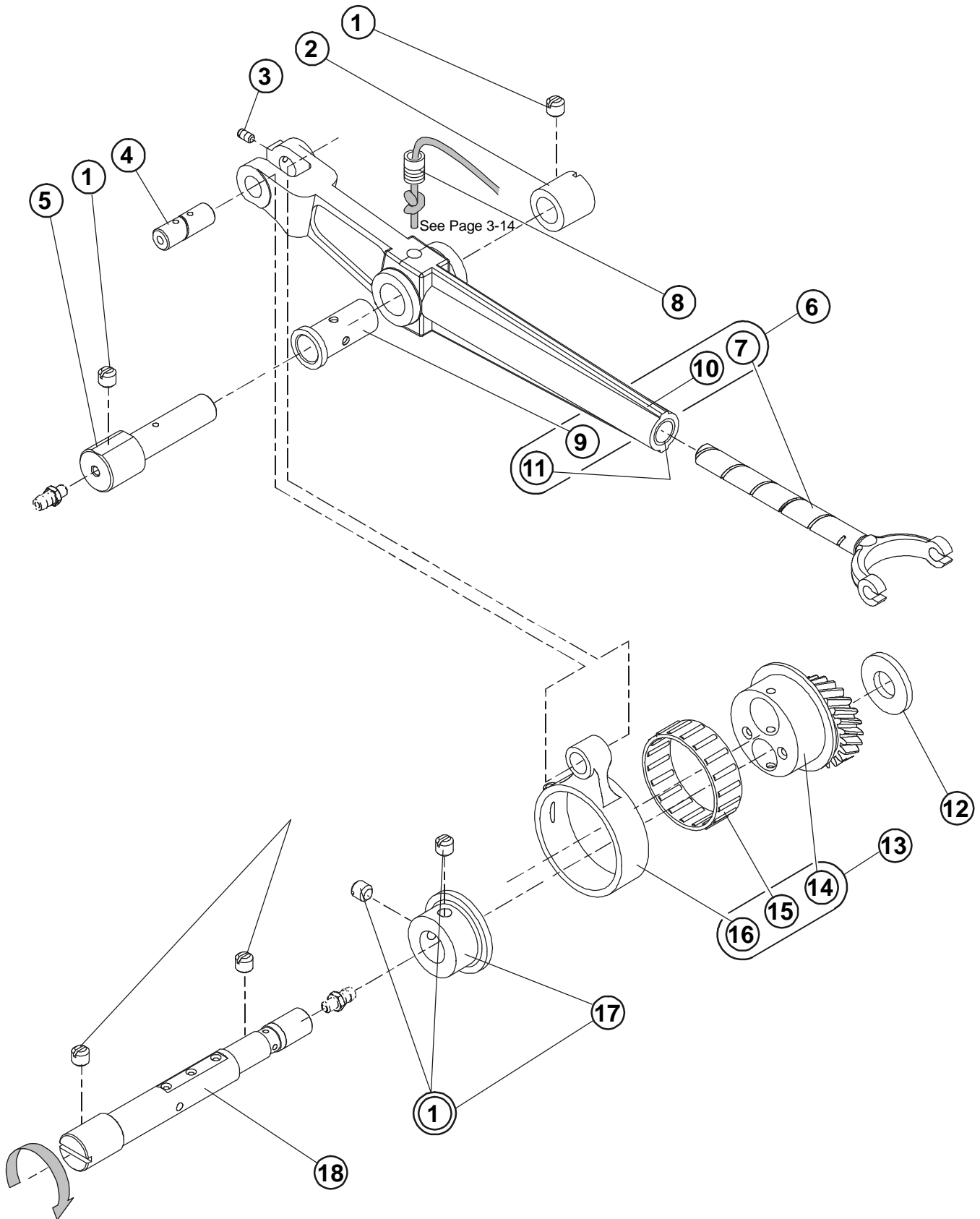
MAIN STITCH SHAFT



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NEEDLE BAR DRIVE



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NEEDLE BAR DRIVE

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6400.6.006	Screw	4+(2)
02	19.0041.6.402	Bushing	1
03	17.0012.0.290	Screw	1
04	19.0031.8.416	Pin	1
05	19.0032.6.400	Pin	1
06	19.0002.8.108	Needle Bar Lever Assembly	1
07	19.0063.4.404	Yoke	(1)
08	19.0011.8.403	Holder	1
09	19.0042.1.408	Bushing	●● (1)
10	—————	Part Of Assembly Only	● (1)
11	—————		(1)
12	19.0019.0.693	Washer	1
13	19.0002.4.407	Eccentric Assembly	1
14	—————	Part Of Assembly Only	(1)
15	12.2050.0.004	Bearing	●●● (1)
16	19.0063.0.402	Rick Link	(1)
17	19.0043.6.442	Ring	1
18	19.0033.8.405	Plug	1

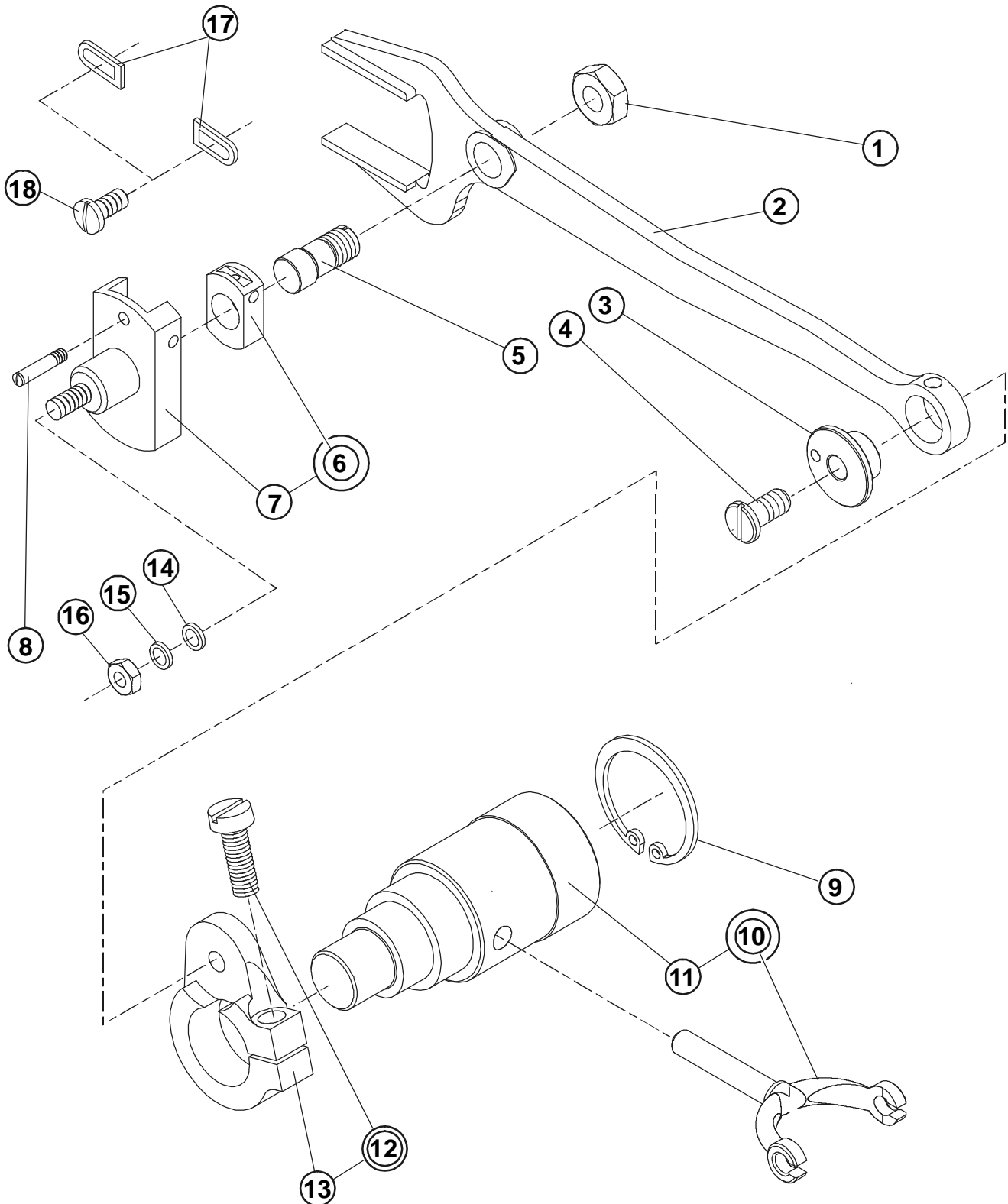
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BITE ADJUSTMENTS AND BARRELL

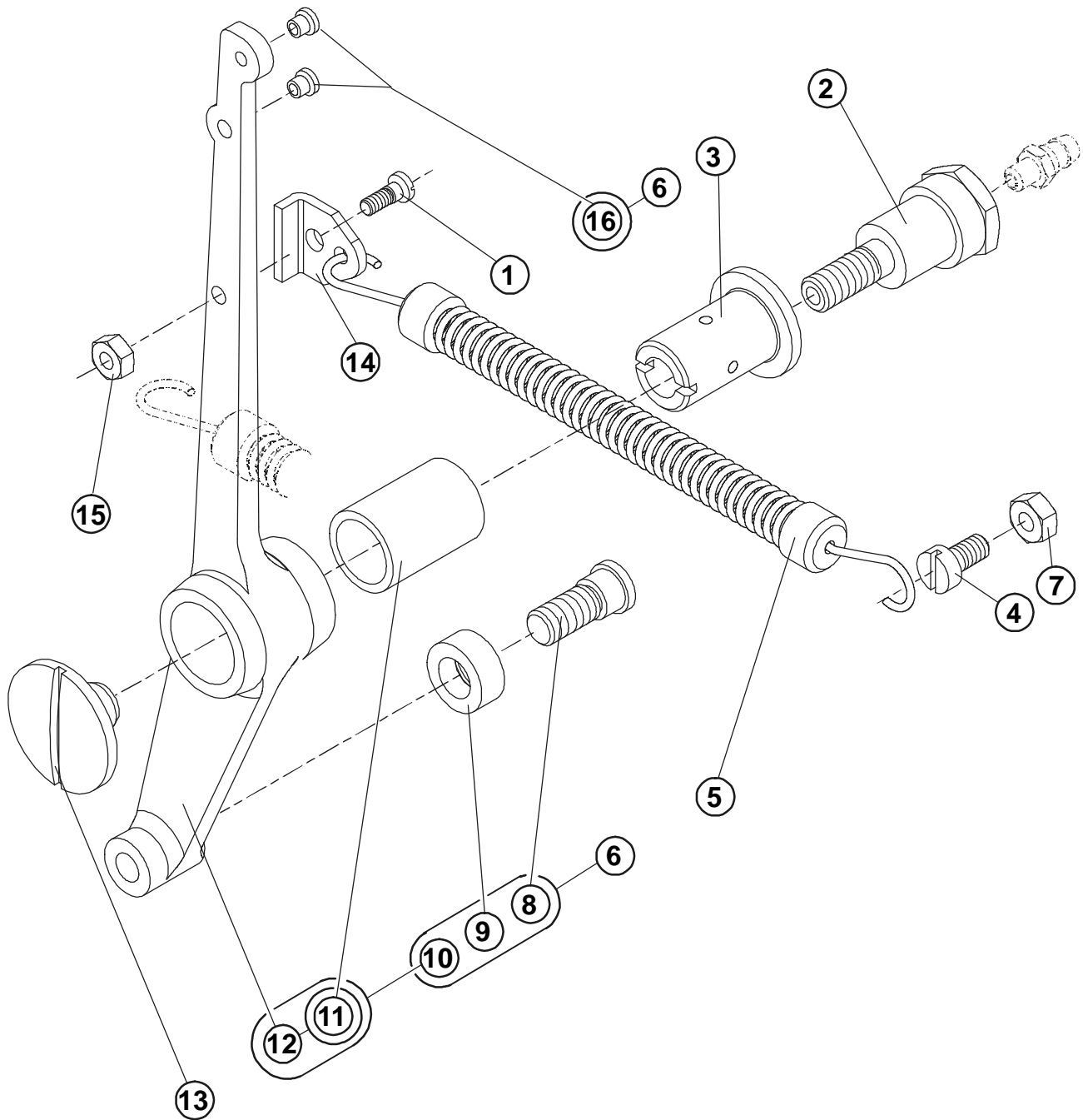


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TAKE-UP LEVER



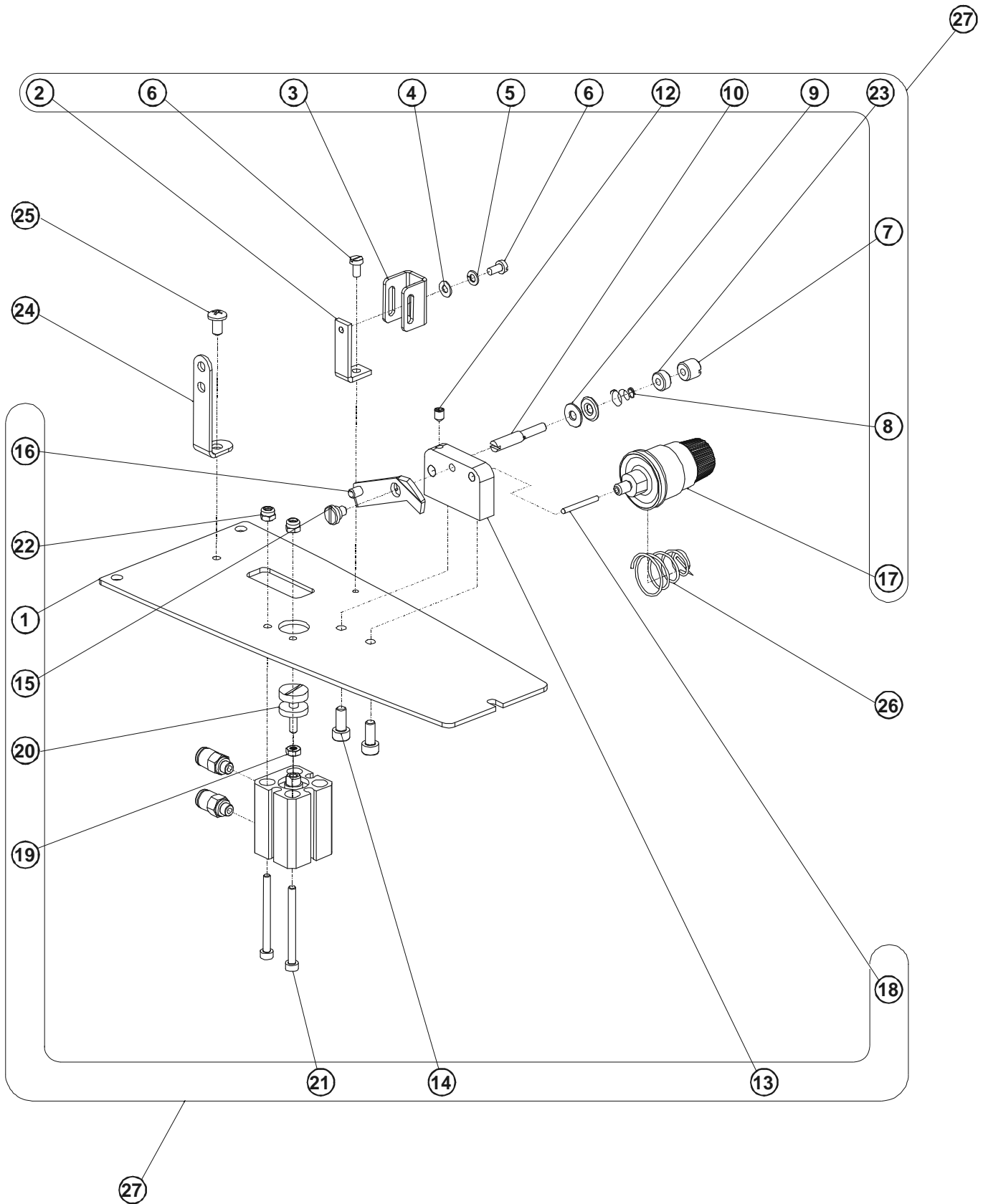
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THREAD RELEASE



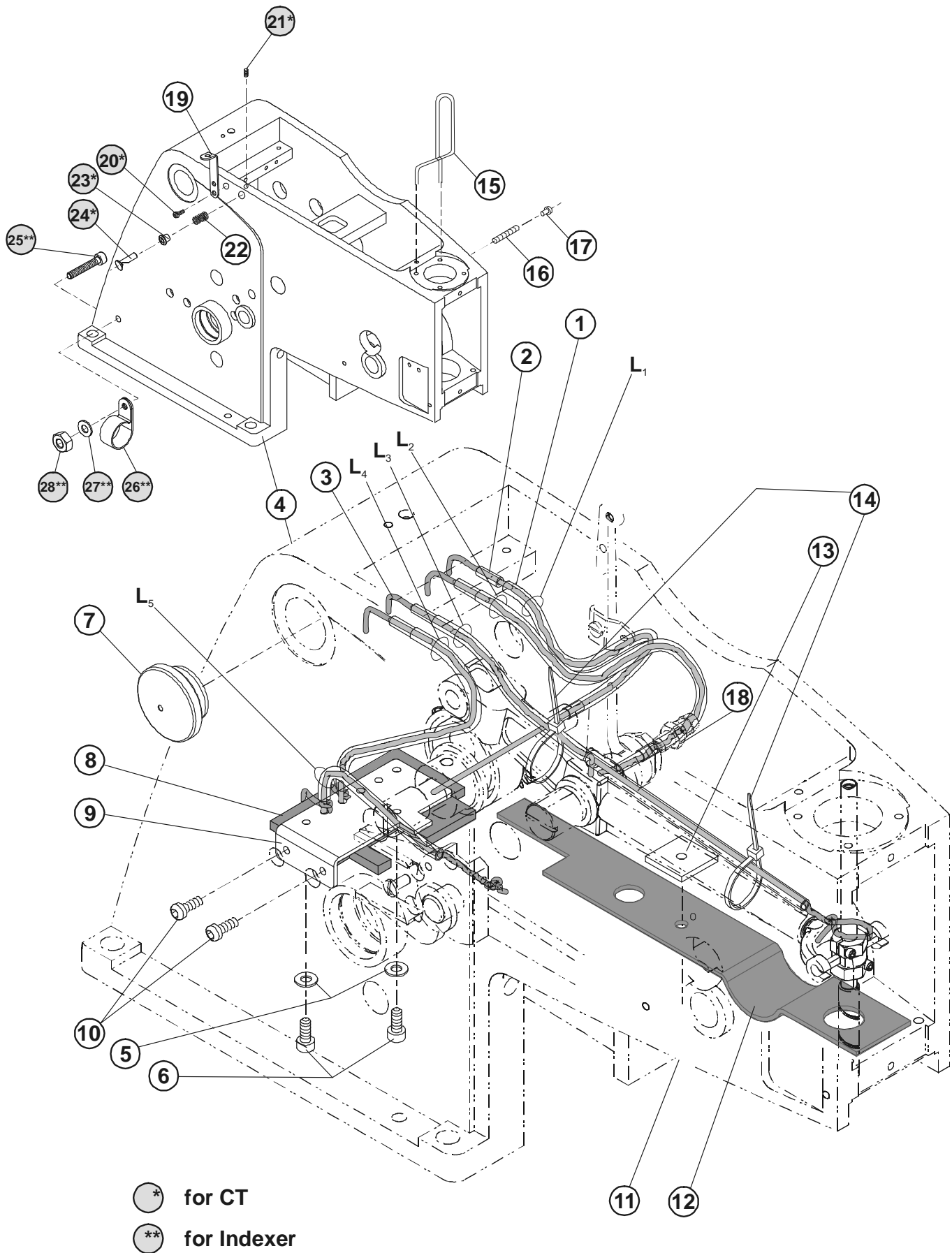
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HEAD AND LUBRICATION



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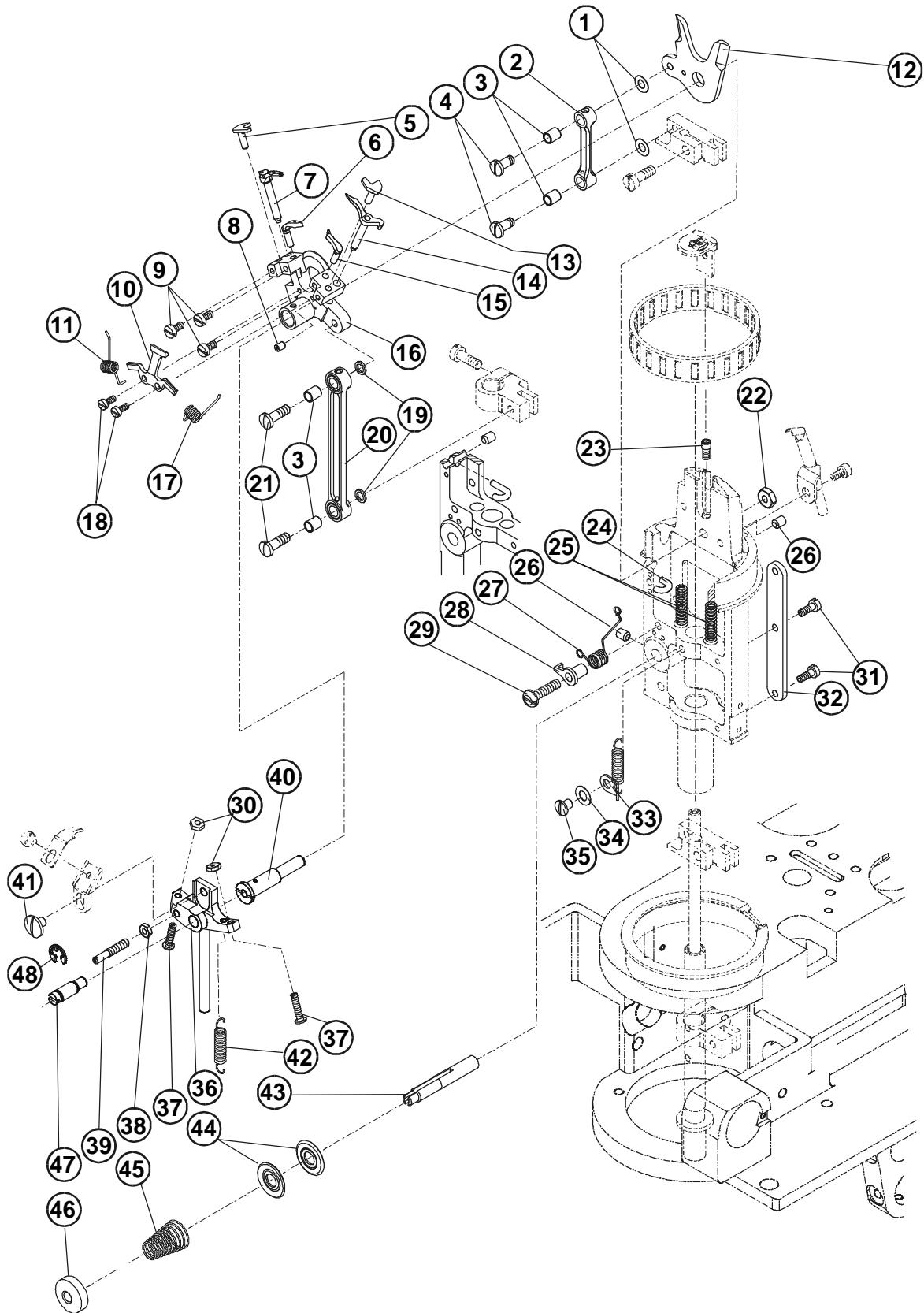
HEAD AND LUBRICATION

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0094.2.412	Oil Tube L ₁ = 150 mm L ₂ = 150 mm L ₃ = 225 mm L ₄ = 180 mm L ₅ = 120 mm	1
02	19.0094.2.409	Joint PM	7
03	19.0094.5.412	Wick L ₁ = 400 mm L ₂ = 400 mm L ₃ = 550 mm L ₄ = 450 mm L ₅ = 200 mm	1
04	19.0071.3.403	Head	1
05	08.6000.4.010	Screw	2
06	08.6850.4.000	Washer	2
07	17.0095.1.329	Oil Indicator	1
08	19.0094.5.402	Felt	1
09	19.0082.3.407	Plate	1
10	08.6200.4.008	Screw	2
11	08.6000.4.020	Screw	1
12	19.0094.5.401	Felt	1
13	19.0081.5.415	Plate	1
14	12.0008.3.023	Ty-wrap	2
15	17.0027.1.419	Guard	1
16	08.6400.4.010	M4x10 Screw	1
17	12.0008.4.570	Plug	1
18	19.0044.1.623	Nipple	1
19	05.0043.1.000	Thread Smoother	1
20	08.6032.4.008	Screw	1
21*	08.6400.4.004	Screw	1
22*	01.5002.0.000	Spring	1
23*	10.1009.0.000	Bushing	1
24*	10.1008.0.000	Guide	1
25**	08.6000.4.025	Screw	1
26**	12.0008.4.100	Clamp	1
27**	08.6850.4.000	Washer	1
28**	08.6700.4.000	Nut	1

* CT - modification
** Indexer modification

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RACE



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RACE

DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0019.0.228	Washer	2
02	19.0063.1.073	Spreader Link	1
03	17.0041.1.094	Roll	4
04	17.0012.1.140	Screw	2
05	19.0033.8.407	L.H. Spreader Stop	1
06	17.0069.4.049	Eye Looper 0,8	1
07	17.0004.9.895	Forked Spreader	1
08	08.6400.3.004	Screw	1
09	08.6010.3.005	Screw	3
10	10.4010.2.000	Needle Guard	1
11	01.5620.0.000	L.H. Spring	1
12	18.0081.8.706	Spreader Wedge	1
13	19.0033.8.408	R.H. Spreader Stop	1
14	17.0004.9.894	R.H. Spreader	1
15	17.0069.4.048	Blind Looper	1
16	19.0074.4.542	Looper Carrier	1
17	01.5619.0.000	R.H. Spring	1
18	17.0012.0.404	Screw	2
19	17.0019.1.088	Washer	2
20	17.0004.4.829	Looper Link	1
21	17.0012.1.142	Screw	2
22	08.6700.5.000	Nut	1
23	17.0012.2.400	Screw	1
24	19.0027.1.615	Thread Guide	1
25	17.0026.0.215	Spring	2
26	08.6400.4.005	Screw	2
27	17.0026.4.035	Spring	1
28	17.0064.7.162	Plate	1
29	08.6200.4.012	Screw	1
30	08.6700.3.000	Nut	2
31	08.6000.3.008	Screw	2
32	17.0081.5.082	Bracket	1
33	17.0082.5.235	Plate	1
34	08.6850.4.000	Washer	1
35	17.0012.4.105	Screw	1
36	19.0005.2.214	Lever	1
37	17.0013.6.081	Screw	2
38	17.0016.1.214	Nut	1
39	19.0011.0.400	Screw	1
40	19.0033.5.404	Looper Carrier Stud	1
41	17.0012.4.106	Screw	1
42	17.0026.3.173	Spring	1
43	19.0011.8.405	Stud	1
44	17.0082.8.083	Tension Plate	2
45	17.0026.2.400	Spring	1
46	17.0017.1.059	Nut	1
47	19.0033.1.405	Stud	1
48	12.1045.0.004	E-Clip	1

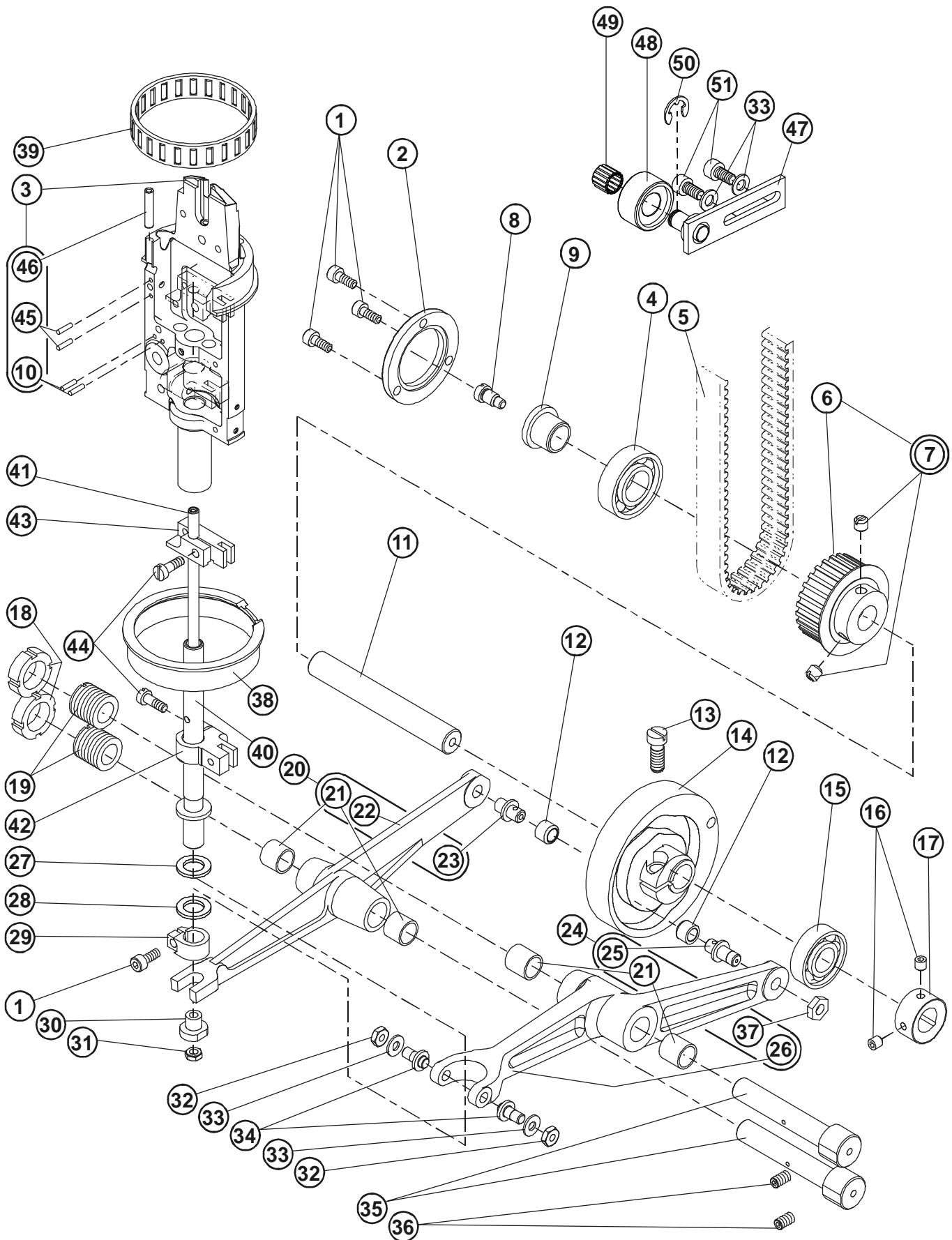
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STITCH SHAFT AND DRIVE



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STITCH SHAFT AND DRIVE

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.4.010	Screw	4
02	19.0044.5.401	Flange	1
03	19.0071.7.404	Race	● 1
04	12.2010.0.021	Bushing	1
05	See Page 3-2	Timing Belt	—
06	19.0055.4.430	Gear	● 1
07	08.6400.6.006	Screw	(2)
08	17.0013.2.090	Screw	1
09	19.0042.2.400	Bushing	1
10	17.0031.0.406	Pin	(2)
11	19.0034.0.409	Shaft	1
12	19.0041.8.401	Roll	2
13	17.0012.0.113	Screw	1
14	19.0067.4.401	Cam	1
15	12.2010.0.011	Bushing	1
16	08.6400.5.305	Screw	2
17	17.0043.6.018	Set Screw Collar	1
18	19.0016.3.403	Nut	2
19	19.0013.6.400	Thread Insert	2
20	19.0063.6.442	Spreader Rocker	1
21	19.0041.0.693	Bushing	●● (4)
22	—————	Part Of Assembly Only 19.0063.6.442	● (1)
23	—————	Part Of Assembly Only 19.0063.6.442	(1)
24	19.0063.6.443	Lever, Looper	1
25	19.0033.3.401	Stud	(1)
26	—————	Part Of Assembly Only 19.0063.6.443	● (1)
27	19.0019.0.686	Washer	1
28	17.0019.0.398	Washer	1
29	19.0043.6.441	Looper Drive Shaft Collar	1
30	19.0041.2.404	Roll	1
31	17.0027.4.045	Ring Clip	1
32	08.6710.5.000	Nut	2
33	08.6850.5.000	Washer	4
34	17.0033.3.131	Stud	2
35	19.0032.6.401	Shaft	2
36	08.6400.5.008	Screw	2
37	17.0016.1.094	Nut	(1)
38	19.0042.1.406	Bushing	1
39	12.2050.0.008	Bushing	1
40	19.0034.6.402	Shaft	1
41	19.0034.6.403	Shaft	1
42	17.0074.4.405	Clamp	1
43	18.0064.6.427	Clamp	● 1
44	08.6010.4.012	Screw	2
45	19.0031.3.407	Pin	(2)
46	19.0084.1.613	Tube	(1)
47	19.0033.8.412	Tightener Roller	1
48	19.0041.0.697	Roll	1
49	12.2050.0.007	Bearing	1
50	17.0027.4.085	Lockwasher	1
51	08.6000.5.010	Screw	2

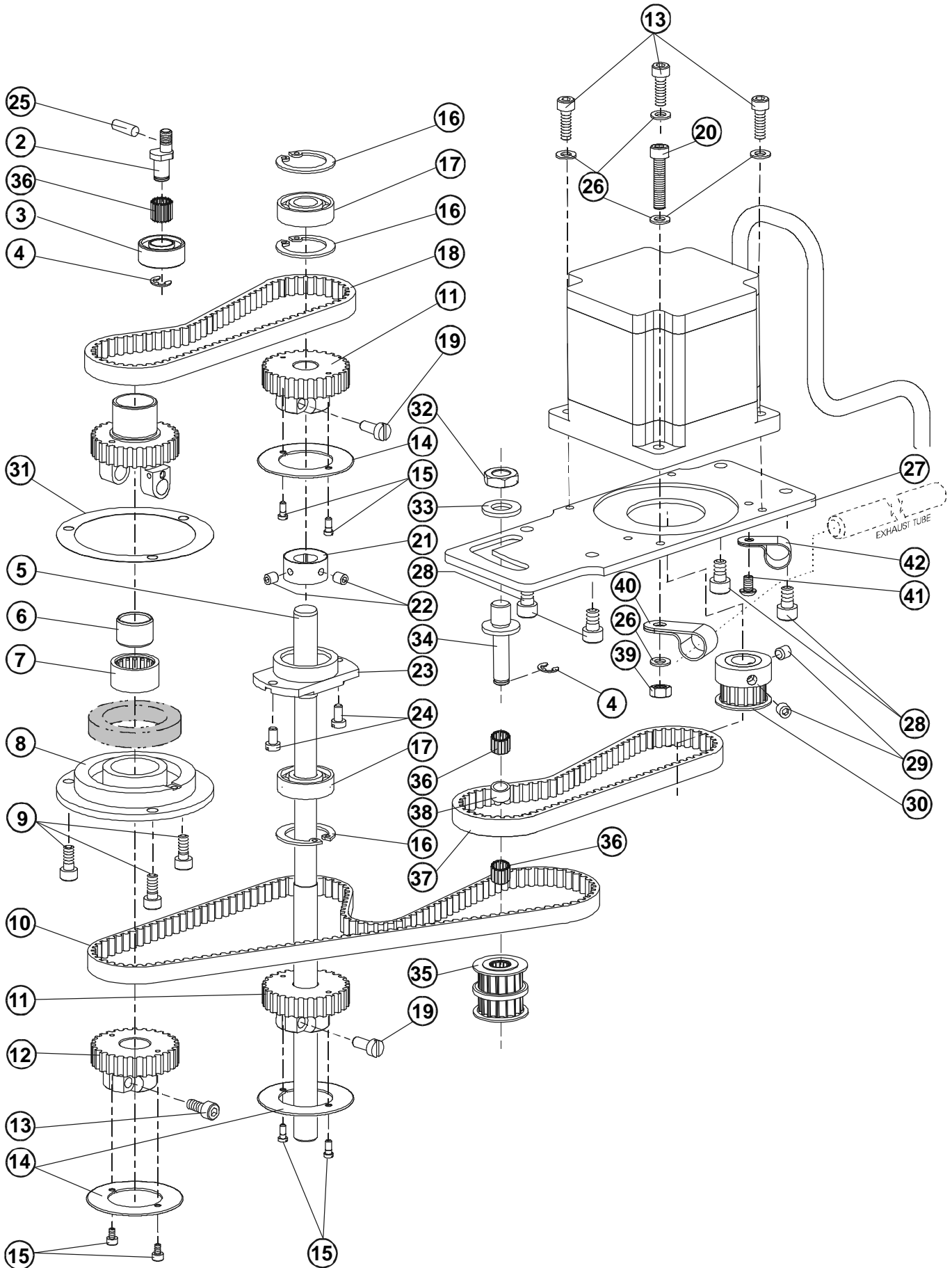
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TURNING MECHANISM



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TURNING MECHANISM

DET	PART NUMBER	DESCRIPTION	QTY.
01			
02	19.0033.8.409	Tension Pulley Shaft	1
03	19.0041.0.696	Roll ●●●	1
04	17.0027.4.085	E-Clip	2
05	19.0034.1.401	Shaft	1
06	12.2099.1.009	Bearing	1
07	12.2050.1.007	Bearing	1
08	19.0042.5.401	Flange	1
09	08.6000.5.012	Screw	3
10	12.5050.2.018	Timing Belt ●●●	1
11	19.0055.4.407	Cear ●	2
12	19.0055.4.406	Gear ●	1
13	08.6000.5.016	Screw	4
14	19.0019.0.682	Washer	3
15	08.6000.3.005	Screw	6
16	12.1040.1.002	Retaining Ring	3
17	12.2010.0.011	Bearing	2
18	12.5050.2.006	Timing Belt ●●●	1
19	08.6010.5.016	Screw	2
20	08.6000.5.025	Screw	1
21	17.0043.6.018	Set Screw Collar	1
22	08.6400.5.305	Screw	2
23	19.0044.5.402	Flange	1
24	17.0012.0.218	Screw	2
25	08.6400.4.008	Screw	2
26	08.6850.5.000	Washer	5
27	19.0081.5.463	Plate	1
28	08.6000.6.010	Screw	4
29	08.6400.6.006	Screw	2
30	19.0055.4.419	Gear Assembly ●	1
31	19.0019.6.405	Washer	2
32	08.6717.0.400	Nut	1
33	08.6850.0.000	Washer	1
34	19.0033.5.405	Stud	1
35	19.0055.4.429	Gear	1
36	12.2050.0.007	Bearing	3
37	12.5050.2.005	Belt	1
38	19.0041.0.680	Roll	1
39	08.6700.5.000	Nut	1
40	07.6600.0.004	Clamp	1
41	08.6200.3.005	Screw	1
42	07.6600.0.006	Clamp	1

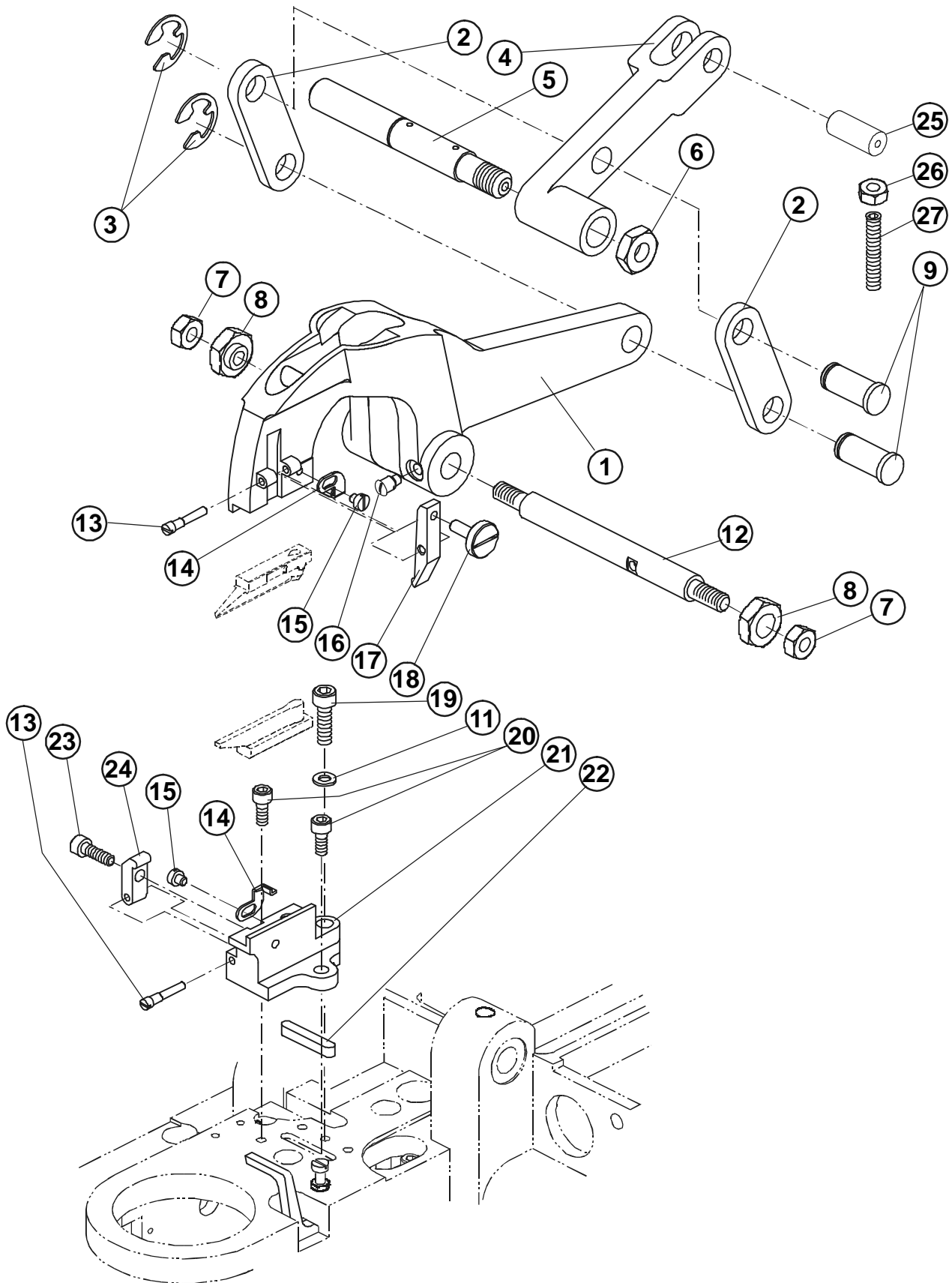
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CUTTING LEVER ASSEMBLY

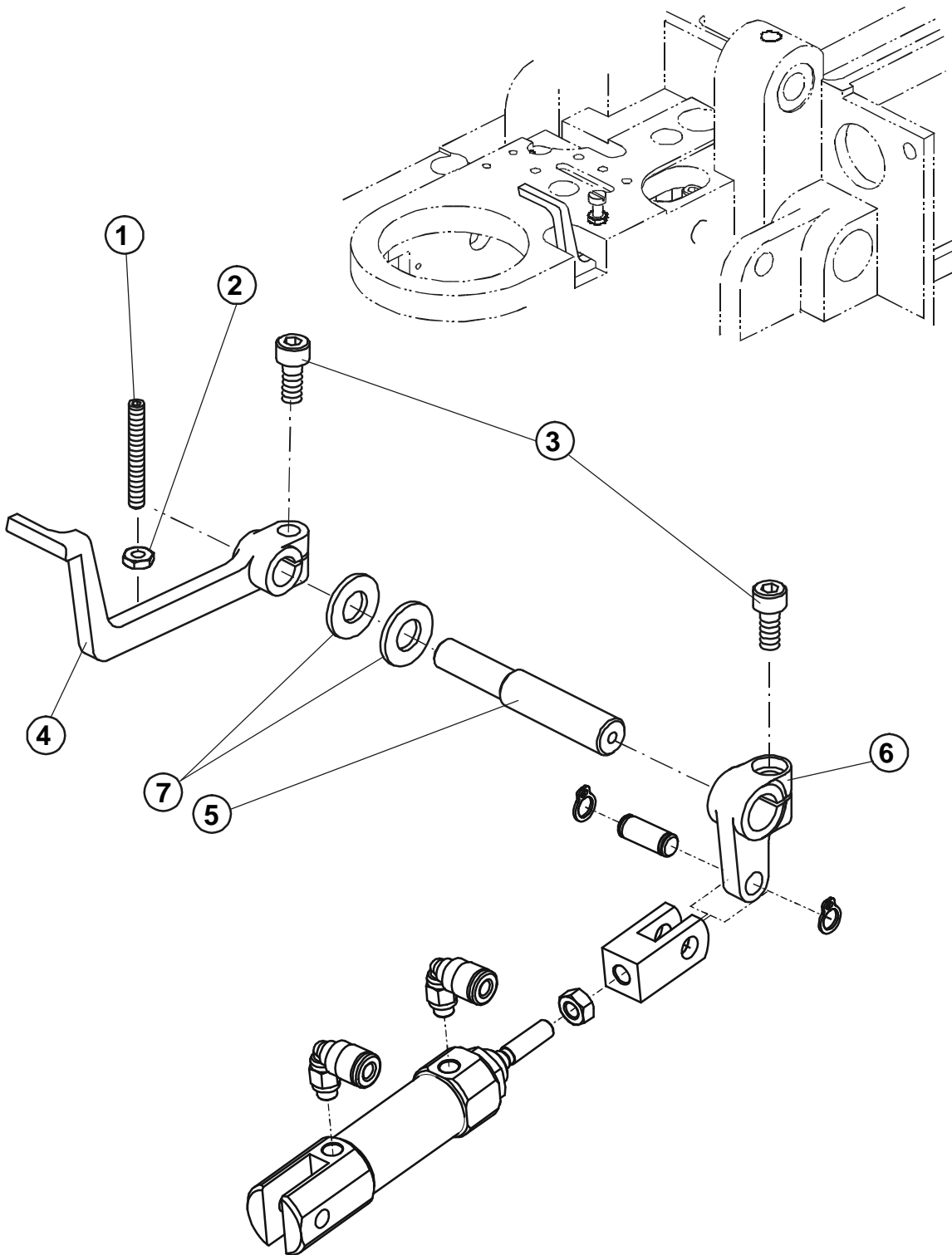


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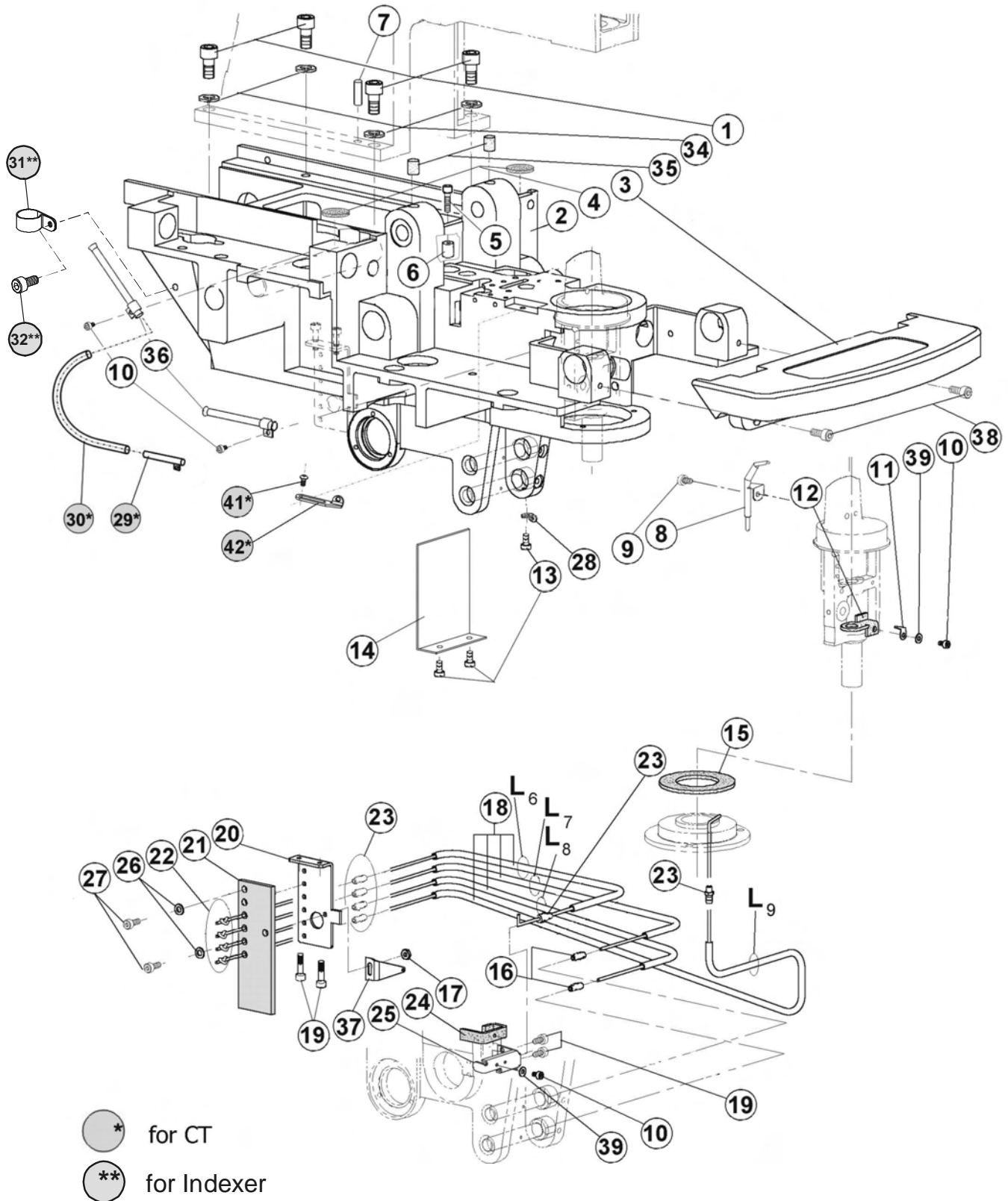
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KNIFE DRIVE



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LUBRICATION MECHANISM



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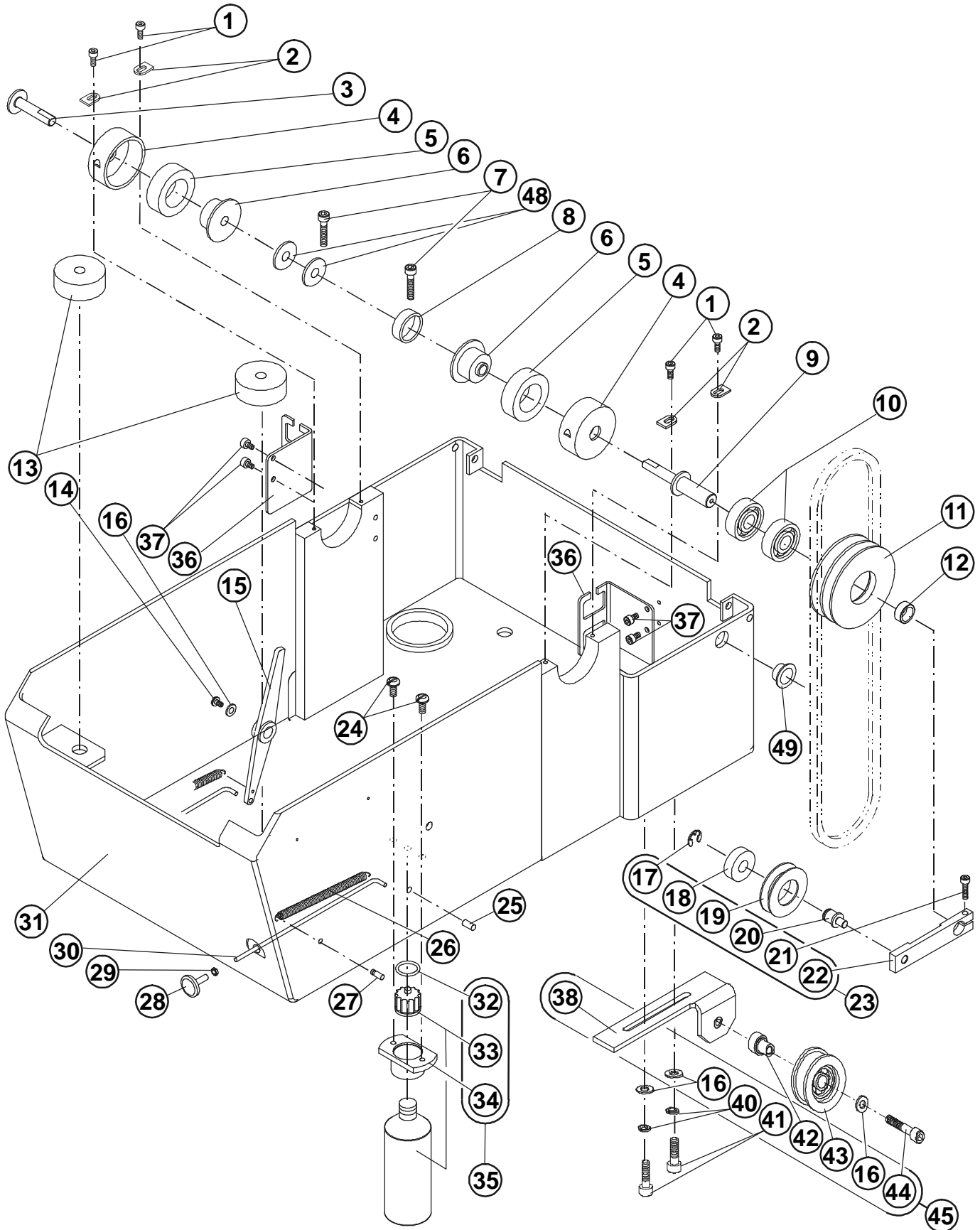
LUBRICATION MECHANISM

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.8.020	Screw	4
02	19.0071.0.204	Base	1
03	19.0074.6.216	Cover	1
04	19.0094.5.413	Felt	●●● 2
05	08.6000.4.020	Screw	1
06	13.2087.1.000	Bumper	●●● 1
07	19.0031.8.414	Pin	2
08	19.0002.5.409	Guide Asembly	1
09	08.6010.4.010	Screw	1
10	08.6000.3.005	Screw	4
11	19.0082.3.411	Plate	1
12	19.0094.5.407	Felt	●●● 1
13	08.6200.4.006	Screw	3
14	19.0083.1.681	Cover	1
15	19.0094.5.406	Felt	●●● 1
16	19.0044.1.623	Nipple	2
17	08.6710.4.000	Nut	1
18	19.0094.2.412	Oil Tube L ₆ =220mm L ₇ =280mm L ₈ =265mm L ₉ =380mm	●●● 1 See Page 3-14
19	08.6000.4.005	Screw	4
20	19.0082.3.453	Plate	1
21	19.0094.5.405	Felt	●●● 1
22	19.0094.5.412	Wick L ₆ =360mm L ₇ =350mm L ₈ =420mm L ₉ =450mm	●●● 1 See Page 3-14
23	19.0094.2.409	Joint PM	●●● 6
24	19.0094.5.408	Felt	●●● 1
25	19.0082.3.450	Felt Holder	1
26	08.6850.4.000	Washer	2
27	08.6000.4.010	Screw	2
28	17.0027.1.106	Thread Guide	1
29*	19.0002.5.414	Guide	1
30*	19.0094.2.419	Tube	1
31**	12.0008.4.100	Clamp	1
32**	08.6000.4.008	Screw	1
33			
34	08.6800.8.000	Spring Washer	4
35	17.0094.5.052	Felt	●●● 2
36	19.0002.5.411	Guide	2
37	05.0043.1.000	Bracket	1
38	08.6000.5.012	Screw	2
39	08.6850.3.000	Washer	2
40	19.0094.5.409	Felt	2
41*	08.6200.3.006	Screw	1
42*	19.0082.1.412	Thread Smoother	1

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* CT modification
** Indexer modification

CASE



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CASE

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.4.010	Screw	4
02	17.0081.5.047	Latch	4
03	19.0032.2.407	Shaft Left	1
04	19.0041.6.400	Bushing	2
05	19.0094.1.400	Ring	2
06	19.0095.1.402	Bearing	2
07	08.6000.5.020	Screw	2
08	19.0041.0.694	Bushing	1
09	19.0032.3.401	Shaft	1
10	12.2010.0.005	Bearing	2
11	18.0052.1.400	Pulley	1
12	18.0041.0.676	Collar	1
13	19.0095.1.405	Rubber	2
14	08.6200.5.006	Screw	1
15	19.0063.3.403	Head Support	1
16	08.6850.6.000	Washer	(3)
17	17.0027.4.085	Retaining Ring	(1)
18	12.2010.0.004	Bearing	(1)
19	18.0052.0.274	Idler Pulley	(1)
20	18.0032.3.198	Idler Pulley Pin	(1)
21	08.6000.4.016	Screw	(1)
22	18.0061.3.350	Idler Pulley Lever	(1)
23	18.0004.3.251	Idler Pulley	1
24	08.6200.5.012	Screw	2
25	12.1010.0.525	Pin	1
26	17.0026.3.014	Spring	1
27	17.0031.0.196	Pin	1
28	19.0017.2.402	Pushbutton	1
29	08.6700.3.000	Nut	1
30	19.0027.1.603	Rod	1
31	19.0072.4.404	Case	1
32	12.0008.6.812	O Ring	(1)
33	05.1322.0.000	Oil Can	(1)
34	19.0044.5.404	Holder Oil Can	(1)
35	19.0008.2.001	Oil Can Assembly	1
36	19.0082.3.433	Holder	2
37	08.6000.4.005	Screw	4
38	04.9000.0.444	Holder Roller	1
40	08.6800.6.000	Spring Washer	(2)
41	08.6310.6.016	Screw	(2)
42	04.9000.1.443	Bushing	(1)
43	04.9001.0.001	Roller	(1)
44	08.6850.6.000	Washer	(1)
45	08.6000.6.030	Screw	(1)
46	04.9001.1.050	Left Roller Assembly	1
48	08.6850.8.000	Washer	2
49	17.0042.1.279	Thread Guide	1

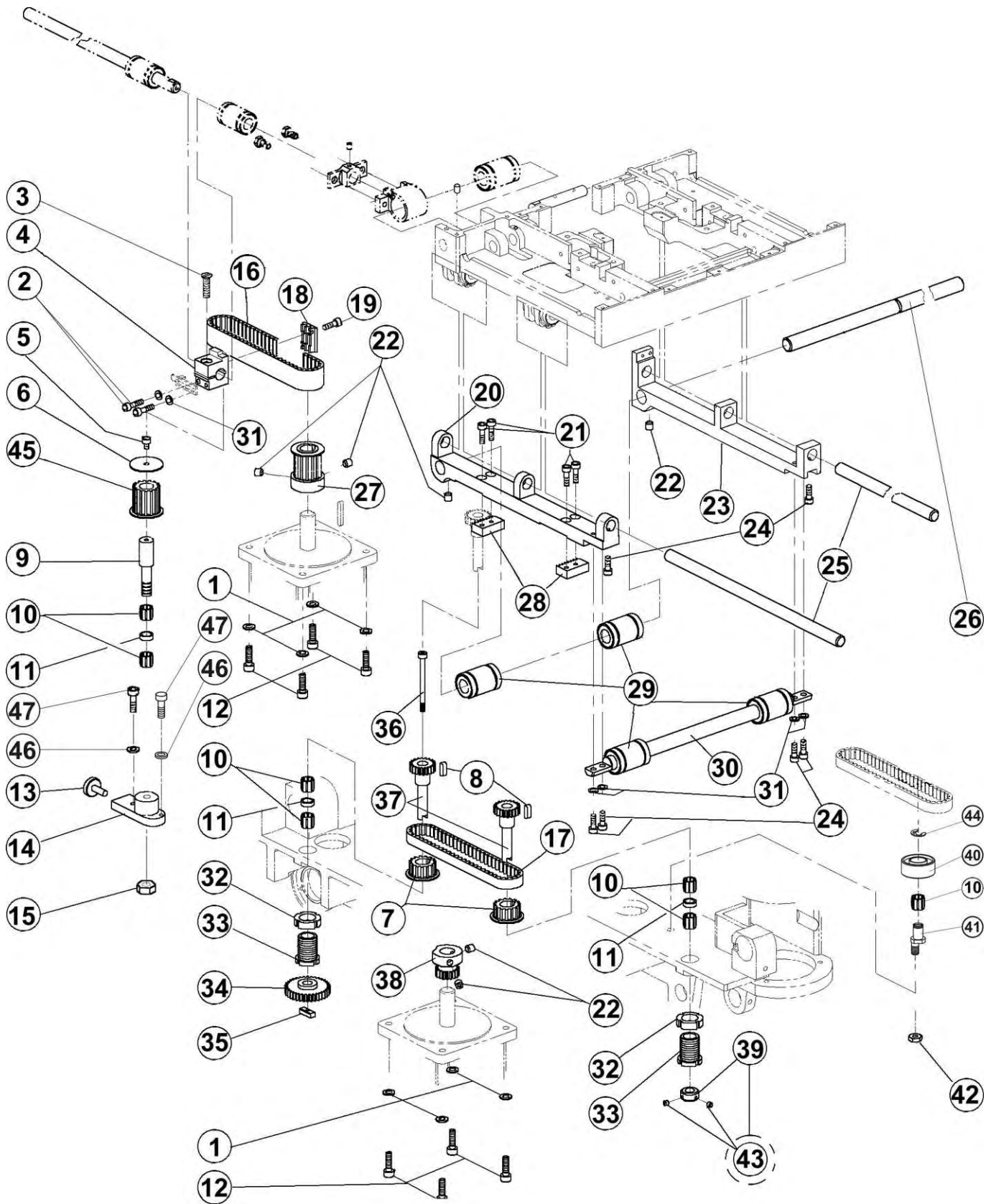
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X-Y TABLE MOVEMENT



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X-Y TABLE MOVEMENT

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6850.5.000	Washer	8
02	08.6000.4.008	Screw	2
03	08.6100.5.020	Screw	1
04	19.0062.7.410	Shaft Holder ●	1
05	08.6000.4.005	Screw	1
06	19.0019.0.685	Washer	1
07	19.0055.4.408	Timing Belt Pulley	2
08	17.0021.1.069	Key	2
09	19.0033.5.403	Shaft	1
10	12.2050.0.007	Bearing	7
11	19.0041.0.675	Distance Ring	3
12	08.6000.5.016	Screw	8
13	17.0013.4.027	Screw	1
14	19.0064.8.448	Holder Press Pulley	1
15	08.6700.6.300	Nut	1
16	12.5050.2.014	Timing Belt ●●●	1
17	12.5050.2.005	Timing Belt Stock ●●●	1
18	19.0064.7.432	Belt Clamp ●	1
19	08.6000.4.010	Screw	2
20	19.0074.4.523	Holder Shaft Left ●	1
21	08.6000.4.014	Screw	4
22	08.6400.6.006	Screw	6
23	19.0074.4.536	Holder Shaft Right ●	1
24	08.6000.4.012	Screw	6
25	19.0034.0.403	Shaft	2
26	19.0034.0.401	Shaft	1
27	19.0055.4.423	Gear Assembly	1
28	19.0058.1.400	Rack	2
29	12.2070.0.004	Linear Ball Bearing	4
30	19.0034.0.402	Shaft	1
31	08.6850.4.000	Washer	6
32	19.0016.3.403	Nut	2
33	19.0015.6.401	Screw	2
34	19.0055.1.402	Gear	1
35	19.0016.3.405	Key	1
36	19.0012.2.401	Screw	1
37	19.0055.5.400	Gear	2
38	19.0055.1.403	Gear	1
39	19.0043.6.046	Shaft Collar	1
40	19.0041.0.696	Roll ●●●	1
41	19.0033.8.409	Tension Pulley Shaft	1
42	08.6700.6.300	Nut	1
43	08.6400.4.004	Screw	(2)
44	17.0027.4.035	E-Clip	1
45	19.0055.4.424	Gear	1
46	08.6842.5.000	Washer	2
47	08.6200.5.020	Screw	2

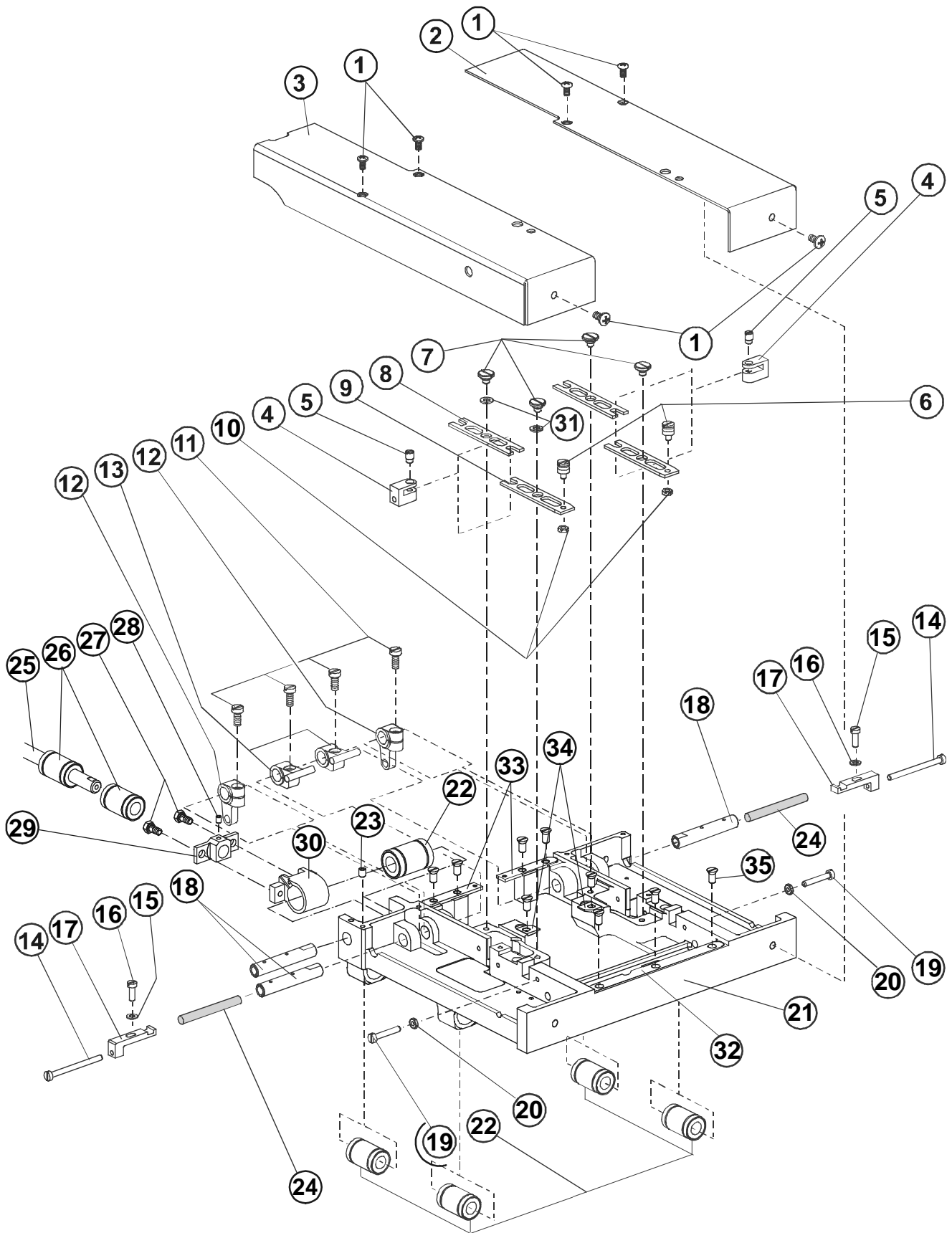
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BED PLATE ASSEMBLY



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BED PLATE ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6522.4.006	Screw	6
02	19.0083.1.682	Plate	1
03	19.0083.1.683	Plate	1
04	19.0064.8.409	Knuckle	2
05	19.0033.1.406	Screw	2
06	19.0033.2.405	Screw	2
07	19.0013.1.487	Screw	4
08	19.0081.0.518	Fork	2
09	19.0081.0.517	Fork	2
10	19.0016.1.402	Nut	2
11	08.6010.5.012	Screw	4
12	19.0061.3.612	Lever	2
12 *	19.0061.3.601	Lever	2
13	19.0063.6.441	Lever	2
14	08.6000.4.035	Screw	2
15	08.6010.4.012	Screw	2
16	08.6850.4.000	Washer	2
17	19.0064.7.405	Slide Adjust Plate ●	2
18	19.0031.8.405	Shaft	3
19	08.6310.4.030	Screw	3
20	08.6710.4.000	Nut	2
21	19.0071.4.207	Bed Plate	1
22	07.0000.0.024	Linear Belt Pulley ●	5
23	08.6400.5.006	Screw	1
24	19.0094.5.412	Felt ●●●	1
25	19.0034.0.404	Shaft	1
26	07.0000.0.024	Linear Ball Bearing	2
27	17.0014.1.119	Screw	2
28	17.0011.2.072	Screw	1
29	19.0064.8.407	Shaft Holder	1
30	19.0062.6.402	Line Pillow Block ●	1
31	17.0019.0.228	Washer	2
32	19.0081.4.444	Plate	1
33	19.0081.4.446	Plate	2
34	19.0081.4.448	Plate	2
35	17.0012.6.110	Screw	9

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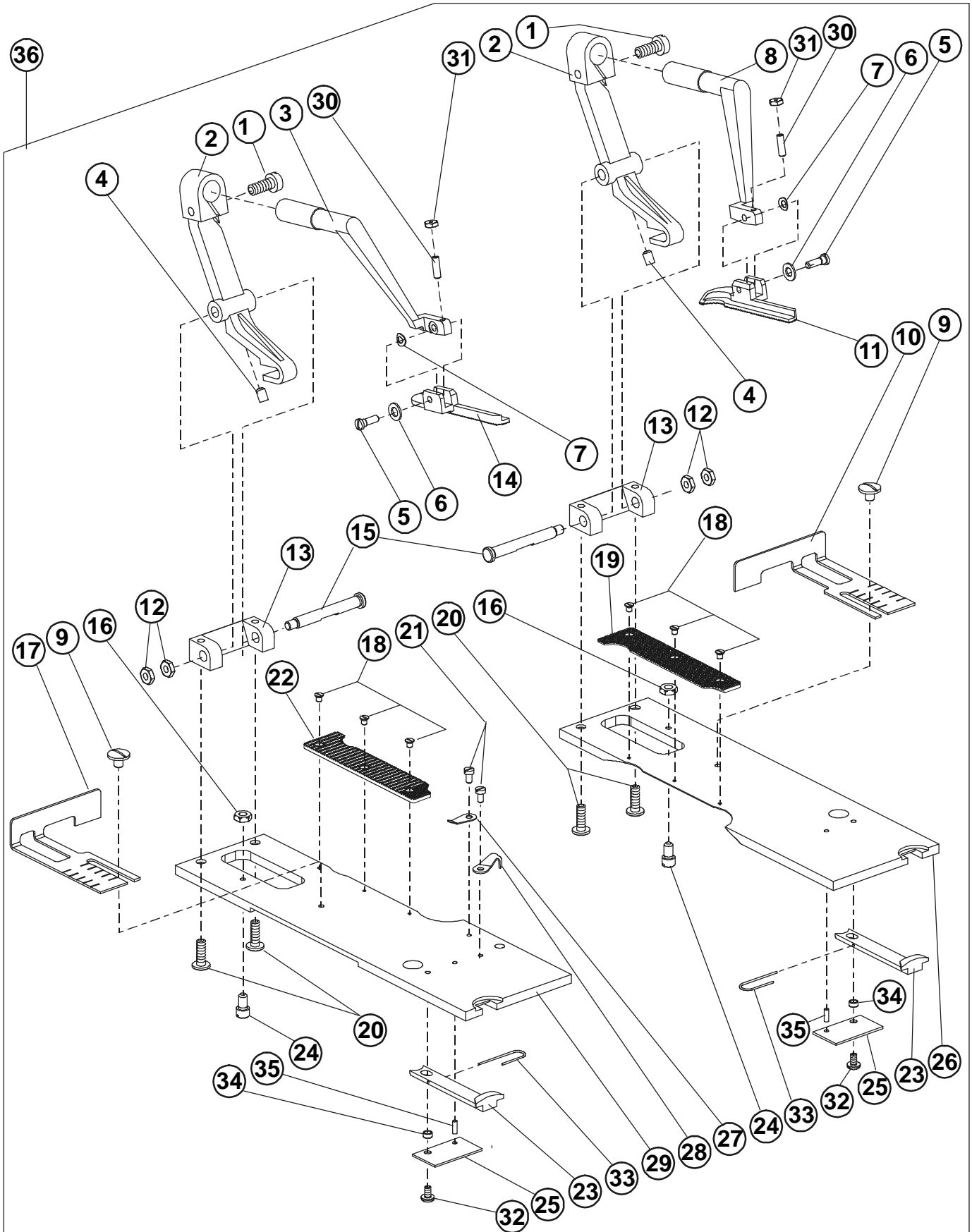
* ACL

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CLAMPING — AF

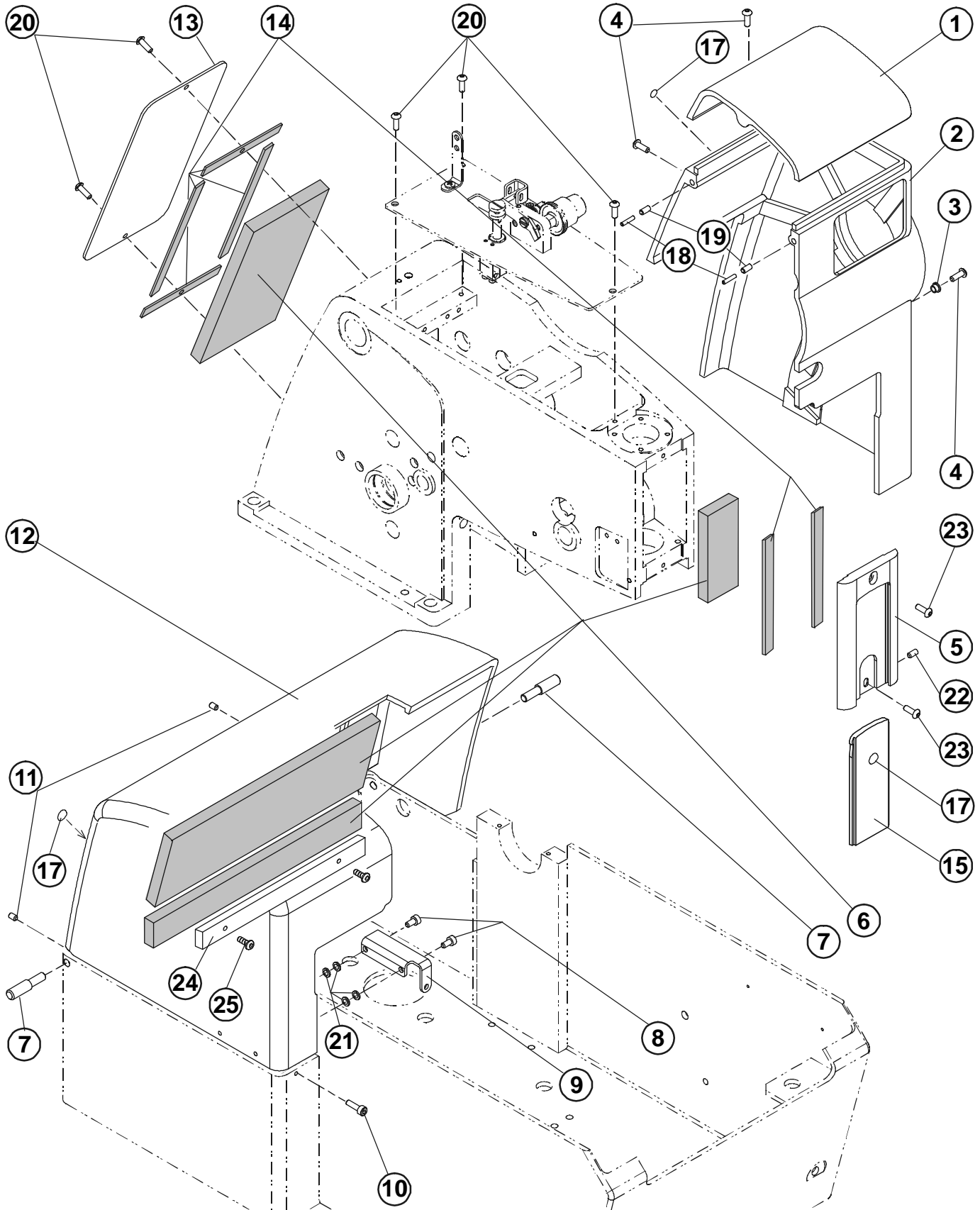


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COVERS



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COVERS

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0074.6.225	Stitch Drive Cover ●	1
02	19.0075.4.404	Control Panel Cover ●	1
03	19.0095.1.408	Ring	1
04	08.6000.4.010	Screw M4x12	3
05	19.0074.6.227	Front Cover ●	1
06	19.0095.3.405	Sound Suppressor Kit ●●●	1
07	19.0031.3.405	Screw	2
08	08.6000.4.008	Screw M4x8	2
09	19.0083.4.021	Shim	1
10	08.6000.4.014	Screw M4x14	1
11	08.6400.4.006	Screw M4x6	2
12	19.0074.6.226	Cover ●	1
13	19.0081.5.460	Arm Cover	1
14	19.0094.0.414	Gasket Cover ●●●	1
15	19.0095.4.403	Cover	1
17	12.0008.6.915	Support	3
18	12.1010.0.320	Pin	2
19	19.0094.2.413	Tube L ₁₀ = 12 mm (2x)	-
20	08.6032.4.008	Screw	6
21	08.6850.4.000	Washer	4
22	08.6400.3.005	Screw	1
23	08.6200.4.008	Screw	1
24	19.0081.5.454	Cover Back	1
25	08.6000.4.005	Screw	2

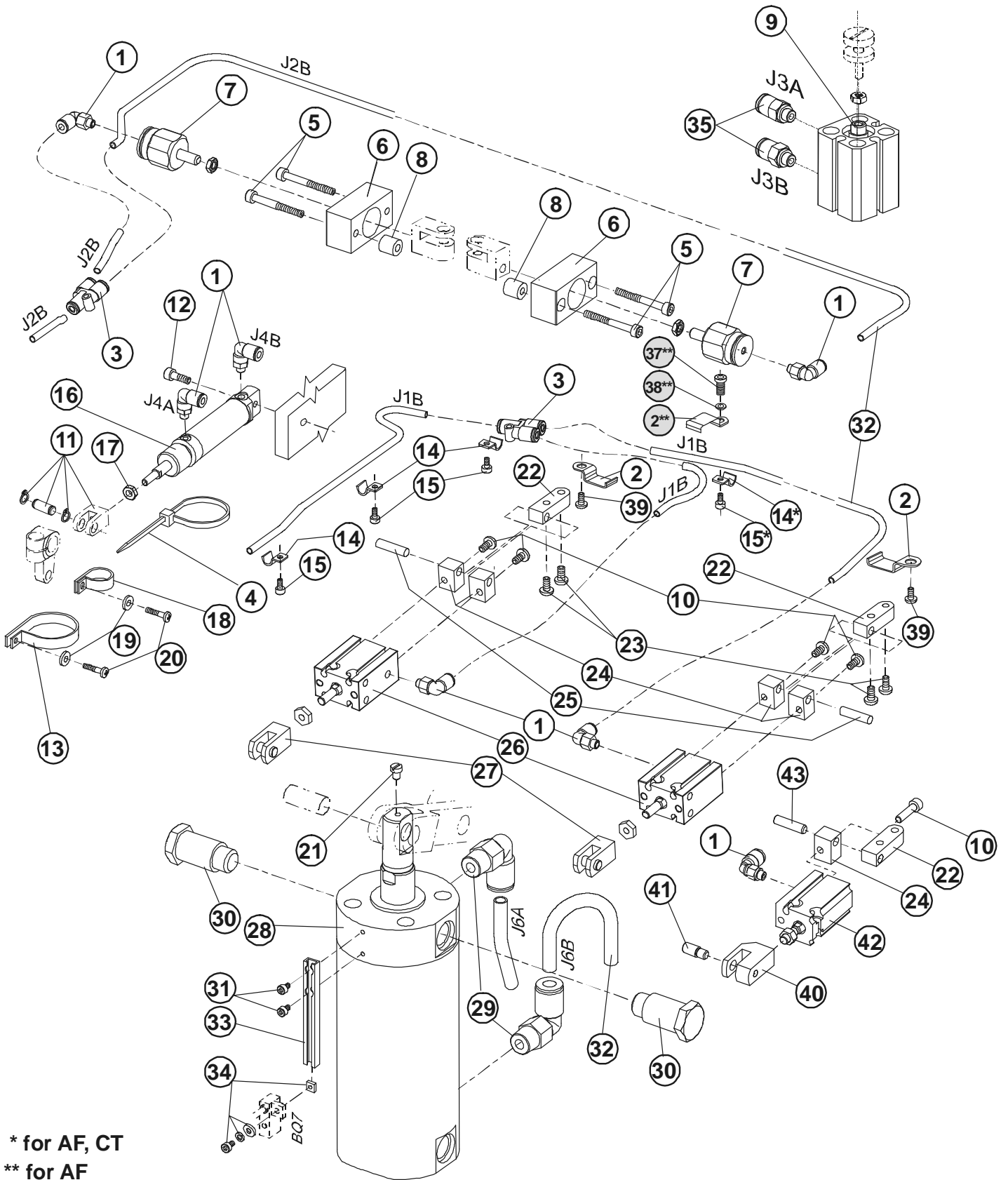
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HEAD PNEUMATIC PARTS STANDARD



* for AF, CT
** for AF

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HEAD PNEUMATIC PARTS STANDARD

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.3.411	Connector	5
02**	19.0082.6.434	Clamp	3
03	12.0008.3.736	Connector	2
04	12.0008.3.023	Ty-wrap	13
05	08.6000.4.025	Screw	4
06	19.0064.8.445	Valve Holder	2
07	12.0008.3.734	Cylinder	2
08	19.0041.0.690	Roll	2
09	12.0008.3.795	Cylinder	1
10	08.6000.4.016	Screw M4x16	5
12	19.0033.2.413	Stud	1
13	12.0008.4.197	Cord Clamp	1
14*	17.0082.6.000	Clamp	4
15*	08.6000.3.006	Screw	4
16	12.0008.3.789	Cylinder	1
17	08.6702.4.000	Nut	1
18	12.0008.4.100	Cord Clamp	1
19	08.6850.4.000	Washer	2
20	08.6000.4.010	Screw	2
21	08.6010.4.006	Screw	1
22	19.0062.6.403	Holder	3
23	08.6200.4.008	Screw	4
24	19.0064.8.444	Cylinder Holder	5
25	12.1010.0.530	Pin 5x20	2
26	12.0008.3.733	Cylinder	2
27	19.0008.3.419	Knuckle	2
28	12.0008.3.788	Cylinder	1
29	12.0008.3.741	Connector	2
30	19.0014.3.405	Shaft	2
31	08.6000.3.006	Screw	(2)
32	19.0094.2.421	Air Tubing Kit	1
33	12.0008.3.789	Switch Rail	1
34	12.0008.3.412	Rail Stopper	1
35	12.0008.3.409	Connector	2
36			
37**	08.6000.3.008	Screw	1
38**	08.6850.3.000	Washer	1
39	08.6000.4.005	Screw	2
40	19.0064.8.424	Knuckle	1
41	19.0033.1.407	Stud	1
42	19.0008.3.418	Cylinder ACL	1
43	12.1010.0.520	Pin 5m6x20	1

* — for AF, CT

** — for AF

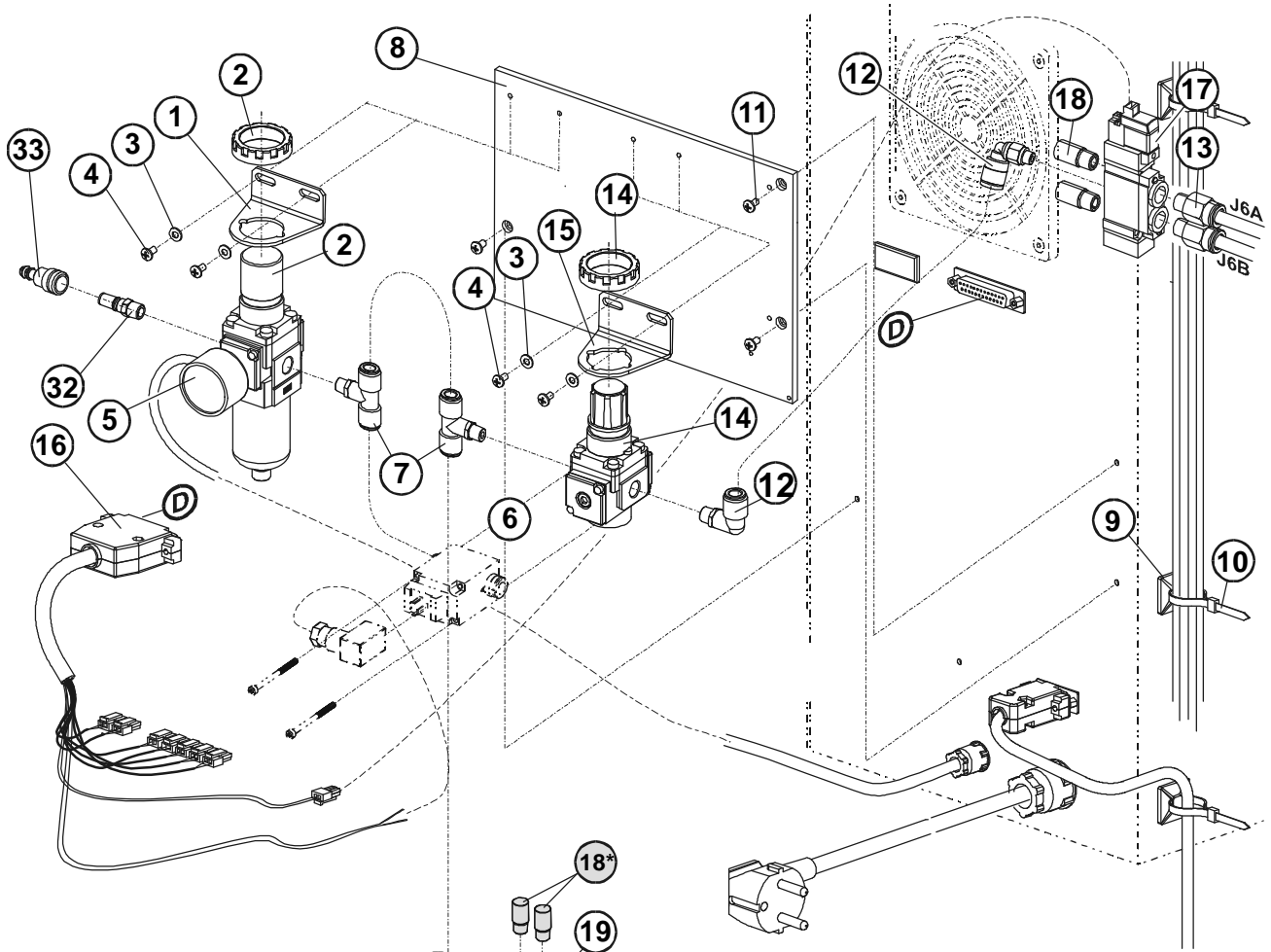
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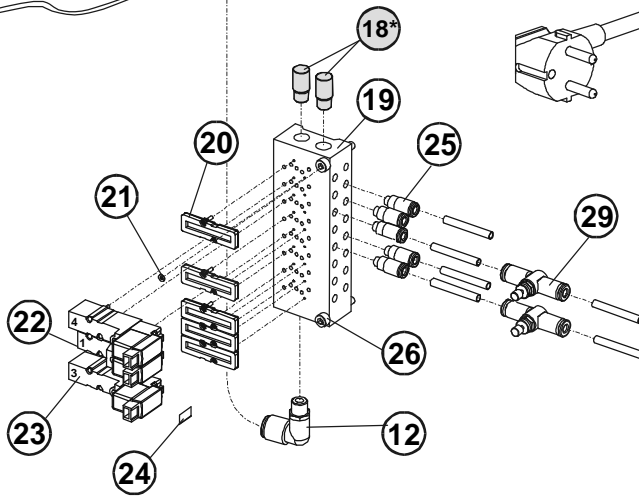
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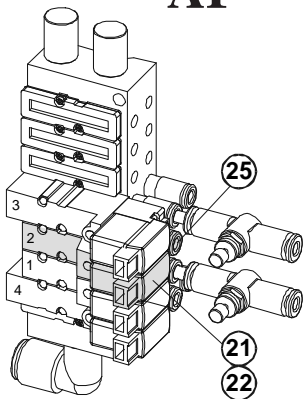
CONTROL BOX — PNEUMATIC PARTS



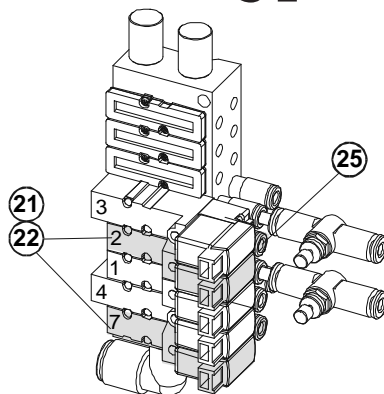
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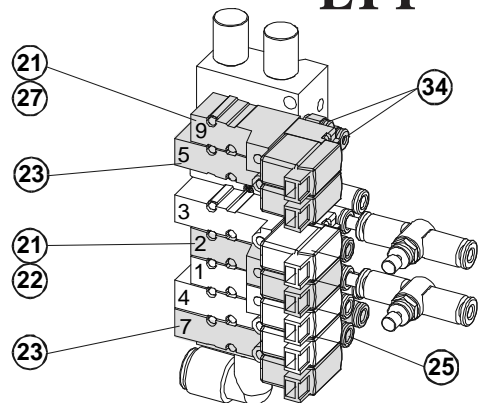
AF



CT



LTT



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CONTROL BOX — PNEUMATIC PARTS

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.3.659	Regular Holder	1
02	12.0008.3.753	Regulator	1
03	08.6852.4.000	Washer	4
04	08.6032.4.008	Screw	6
05	19.0007.9.070	Pressure Gauge	1
07	12.0008.3.803	Connector	2
08	19.0008.3.417	Plate	1
09	12.0008.4.058	Clip	4
10	12.0008.3.023	Tie-wrap ●●●	4
11	08.6683.4.007	Screw	3
12	12.0008.3.754	Connector	3
13	12.0008.3.421	Connector	2
14	19.0082.3.757	Regulator	1
15	12.0008.3.762	Regular Holder	1
16	19.0007.9.060	Cable Valve	1
17	12.0008.3.794	Pneumatic Valve	1
18*	12.0008.3.427	Silencer	4
19	12.0008.3.791	Manifold Plate	1
20	12.0008.3.790	Blanking Plate	5
21	12.0008.3.481	Plug	1
22	12.0008.3.780	Valve	1
23	12.0008.3.782	Valve	2
24	—	Labels Kit	—
25	84.0004.6.847	Connector	5
26	08.6000.4.025	Screw	2
27	12.0008.3.805	Valve	1
29	12.0008.3.430	Speed Controller	2
31	19.0094.2.421	Air Tubing Kit ●●●	(1)
32	12.0008.3.420	Connector	1
33	See Page 3-77	Connector	—
34	See Page 3-66	Connector	—
*	Extra parts		

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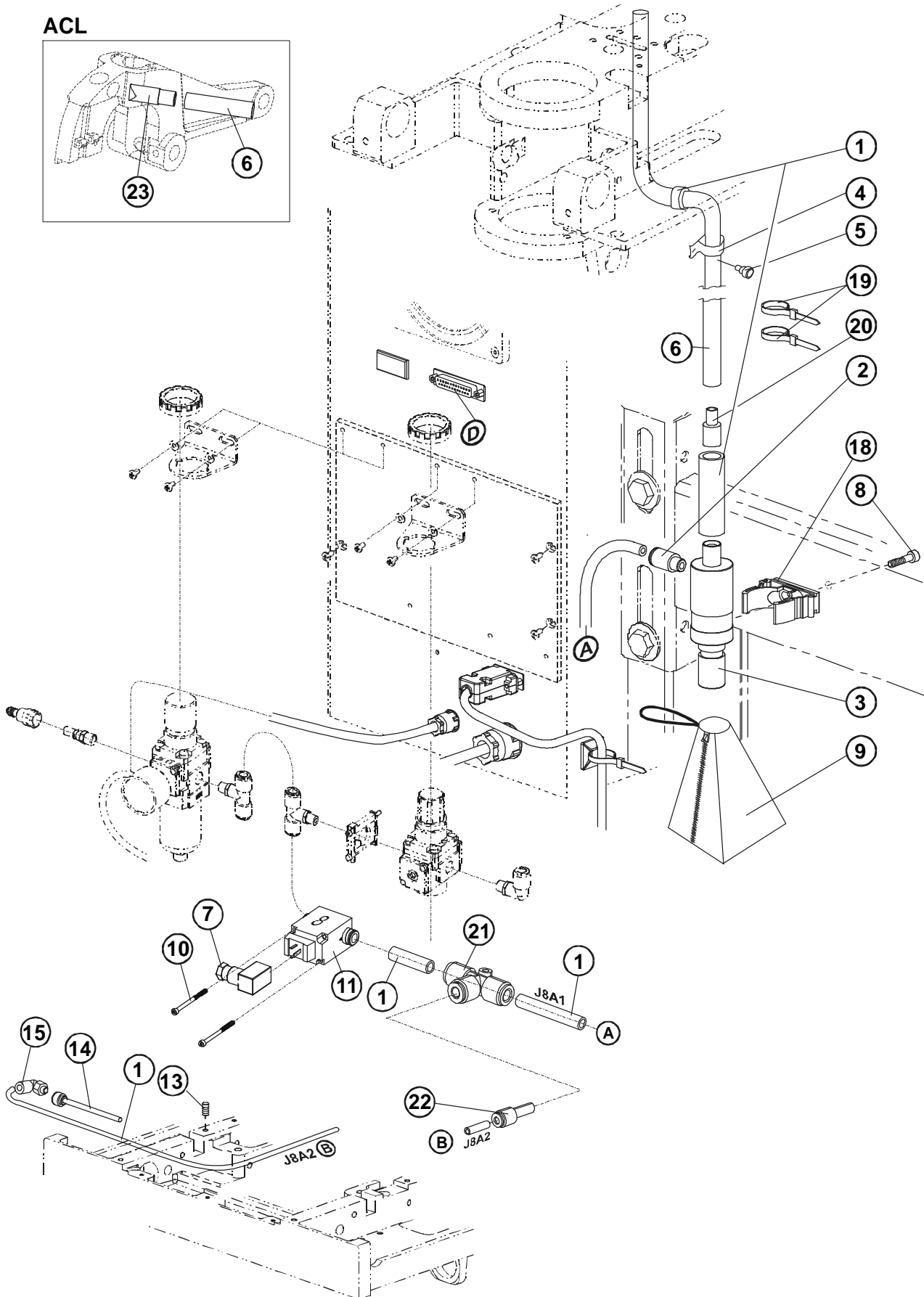
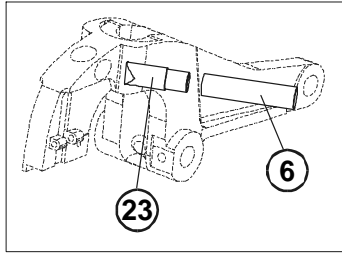
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EXHAUST -PNEUMATIC PARTS

ACL



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EXHAUST - PNEUMATIC PARTS

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0094.2.421	Air TubingKit	1
02	12.0008.3.754	Connector	1
03	19.0008.3.415	Vacuum Unit	(1)
04	07.6600.0.006	Clamp, Cable	(1)
05	08.6200.5.006	Screw M5x6	(1)
06	19.0094.2.418	Air Tubing	1
07	12.0008.3.793	Connector	1
08	08.6000.5.022	Screw	1
09	12.0008.6.977	Bag	1
10	08.6000.3.045	Screw	2
11	12.0008.3.792	Valve	1
13	08.6400.4.006	Screw M4x6	1
14	19.0005.2.218	Tube	1
15	12.0008.3.411	Connector	1
18	12.0008.6.980	Sleeve 32	1
19	12.0008.3.023	Tie-wrap	2
20	19.0084.1.614	Pipe	1
21	12.0008.3.689	Connector	1
22	12.0008.3.447	Connector	1
23*	19.0031.4.401	insert	(1)

* for LTT/ACL

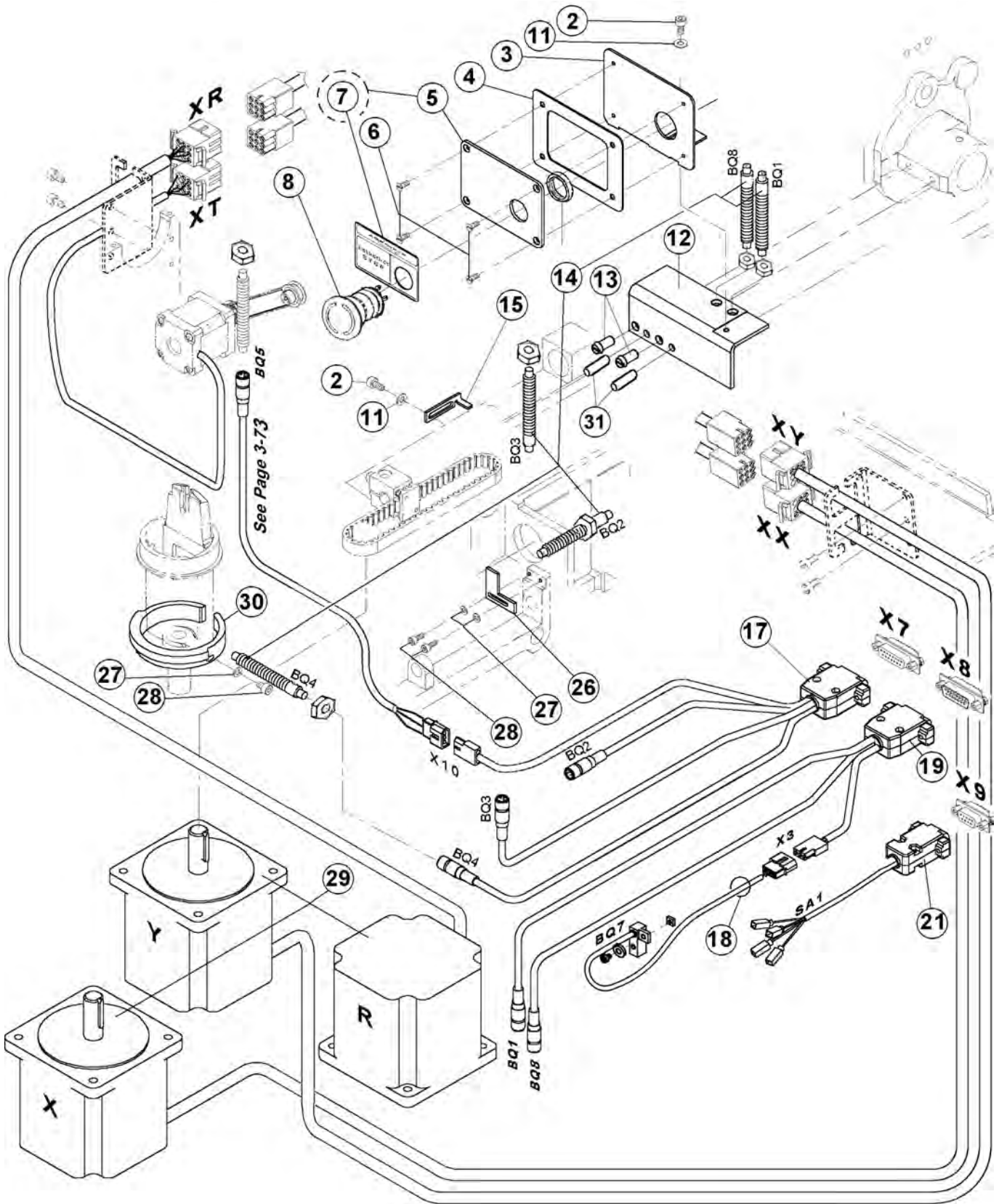
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HEAD ELECTRONIC PARTS

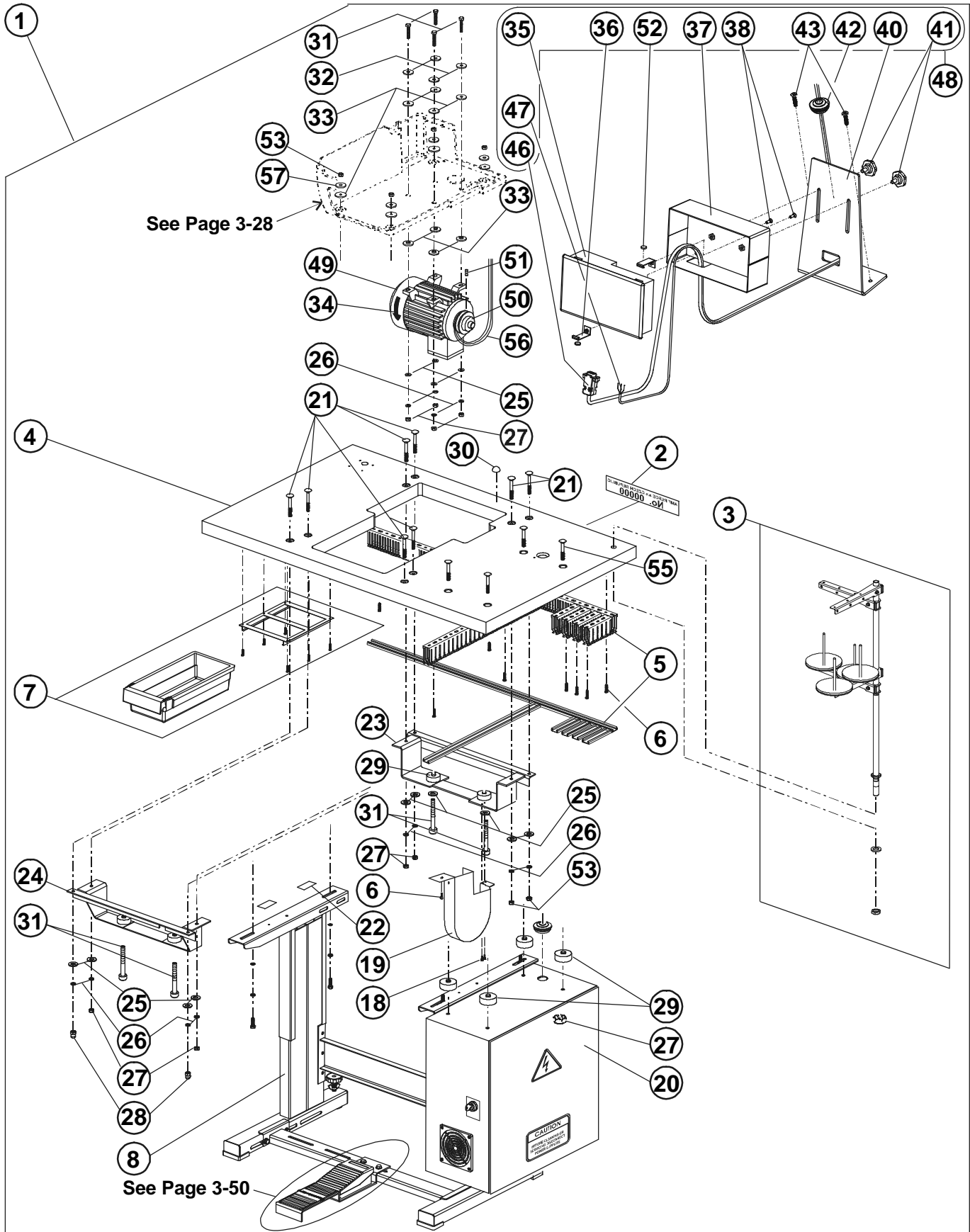


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TABLE



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TABLE

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5519.1.090	Table Assembly	1
02	04.1416.0.003	Label "No. xxxxx" ●●●	1
03	17.0003.6.156	Thread Stand Assembly	1
04	19.0091.0.402	Table Top ●●●	1
05	19.0095.2.403	Latch for Cable Kit ●●●	1
06	08.6632.3.016	Screw	15
07	12.0008.6.901	Drawer Kit ●●●	1
08	04.9000.2.123	Frame Kit	1
18	08.6000.4.008	Screw	2
19	19.0005.0.028	Cover Pulley ●●●	1
20	19.0006.9.455	Electrical Box Assembly □	1
21	08.6532.8.050	Screw	8
22	17.0094.0.200	Washer	4
23	19.0005.0.016	Framework	1
24	19.0005.0.015	Framework	1
25	08.6852.8.000	Washer	12
26	08.6802.8.000	Spring Washer	12
27	08.6702.8.000	Nut	14
28	08.6722.8.000	Nut	2
29	19.0095.1.405	Rubber Washer	8
30	12.0008.6.915	Holder	1
31	08.6312.8.040	Screw	8
32	01.4750.0.000	Washer	4
33	17.0095.1.272	Rubber Washer	12
34	17.0097.5.182	Label	1
35	19.8001.0.009	Display	(1)
36	19.0005.0.032	Panel Holder	(2)
37	19.0005.0.031	Display Box	(1)
38	08.6100.4.012	Screw	(2)
40	19.0083.4.036	Display Box Holder	(1)
41	19.0014.7.003	Screw	(2)
42	12.0008.4.366	Bushing	(1)
43	08.6663.5.025	Screw	(2)
46	19.0007.9.045	Cable RS 232	(1)
47	19.0007.9.046	Cable Display Power	(1)
48	03.5519.3.003	Touch Screen Assembly	1
49	12.0008.4.757	Motor	1
50	19.0052.0.501	Puley	1
51	08.6400.6.006	Screw M6x6	1
52	24.4049.0.000	Washer	(2)
53	08.6733.8.000	M8 Nut Lock	4
55	08.6532.8.070	Screw	4
56	12.5050.1.501	Belt	1
57	17.0019.0.441	Washer	4

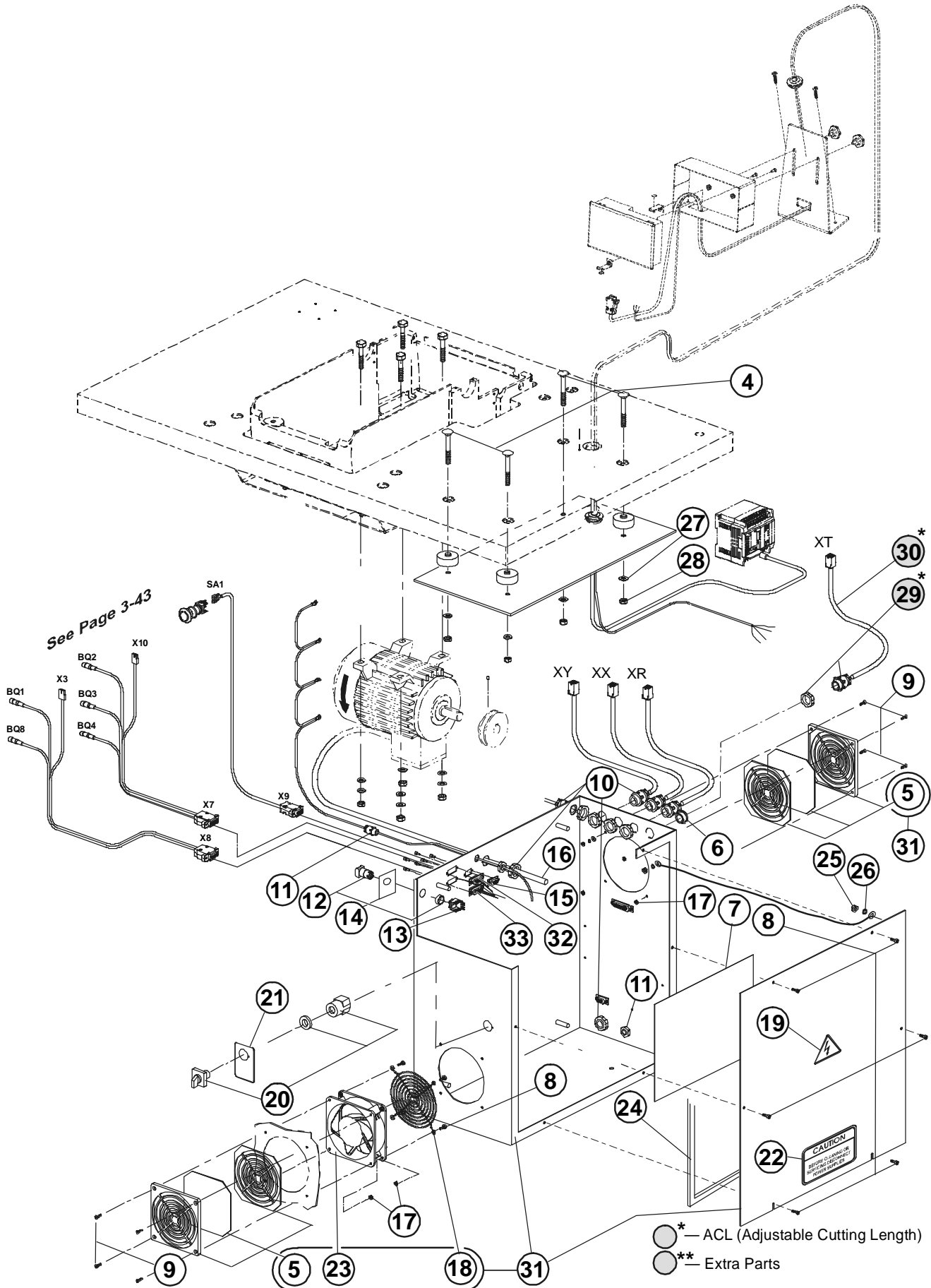
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ELECTRONIC BOX -ELECTRONIC PARTS — I



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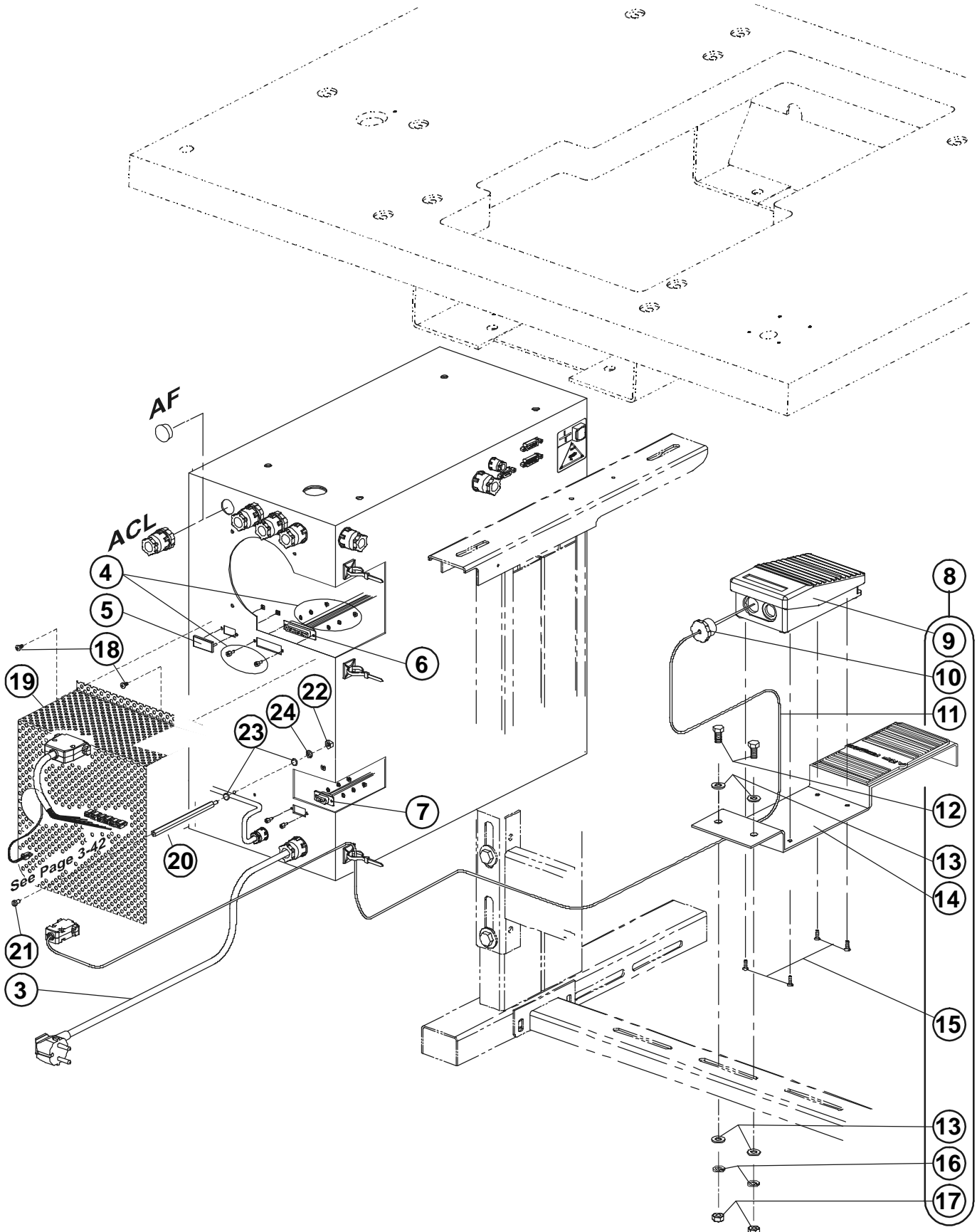
ELECTRONIC BOX -ELECTRONIC PARTS — I

DET	PART NUMBER	DESCRIPTION	QTY.
04	08.6532.8.070	Screw	4
05	12.0008.4.761	Fan Cover With Filter ●●●	(2)
06	12.0008.4.777	Stopper ●●●	1
07	12.8000.0.077	Electrical Diagram Label	1
08	08.6032.4.012	Screw	14
09	08.6032.4.016	Screw	4
10	12.0008.4.231	Bushing ●●●	6
11	12.0008.4.207	Bushing ●●●	2
12	12.0008.4.613	Pushbutton	1
13	12.0008.4.615	Switch Unit (ZB6-E2B)	(1)
14	12.8000.4.410	Label	
15	19.0007.9.059	Cable X9A	1
16	19.0007.9.008	Sew Motor	1
17	08.6702.4.000	Nut	12
18	12.0008.4.691	Fan Rack	(1)
19	12.0008.4.378	Label	1
20	12.0008.4.716	Knob	1
21	12.8000.0.040	Label	1
22	00.2751.3.602	Label "CAUTION"	1
23	12.0008.4.682	Fan	(1)
24	19.0094.2.410	Gasket	1
25	08.6702.6.000	Nut	2
26	08.6832.6.000	Washer	2
27	08.6852.8.000	Washer	4
28	08.6702.8.000	Nut	4
29*	12.0008.4.231	Bushing* ●●●	1*
30*	19.0007.9.011	Cable Motor * (T)	1*
31	19.0005.0.014	Driving Box	1
32	19.0007.9.061	Cable X7A	1
33	19.0007.9.062	Cable X8A	1

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* — ACL (Adjustable Cutting Length)

ELECTRONIC BOX -ELECTRONIC PARTS — II



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ELECTRONIC BOX -ELECTRONIC PARTS — II

DET	PART NUMBER	DESCRIPTION	QTY.
03	12.0008.4.885	Cable Flexo	1
04	12.0008.4.710	Screw Kit	5
05	12.0008.4.758	Stopper	1
06	19.0007.9.057	Cable X4A	1
07	19.0007.9.058	Cable X5A	1
08	19.0007.9.037	Pedal Assembly	1
09	06.8800.0.001	Pedal ●●●	(1)
10	12.0008.4.296	Bushing ●●●	(1)
11	19.0007.9.036	Cable	(1)
12	08.6312.8.020	Screw	(2)
13	08.6852.8.000	Washer	(4)
14	24.0097.0.000	Holder Pedal	(1)
15	08.6100.4.012	Screw	(4)
16	08.6802.8.000	Spring Washer	(2)
17	08.6702.8.020	Screw	(2)
18	08.6662.4.010	Screw	2
19	19.0083.1.688	Cover	1
20	19.0014.6.412	Distance Nut	1
21	08.6010.4.008	Screw	2
22	08.6702.4.000	Nut	1
23	08.6852.4.000	Washer	2
24	08.6832.4.000	Washer Serated	1

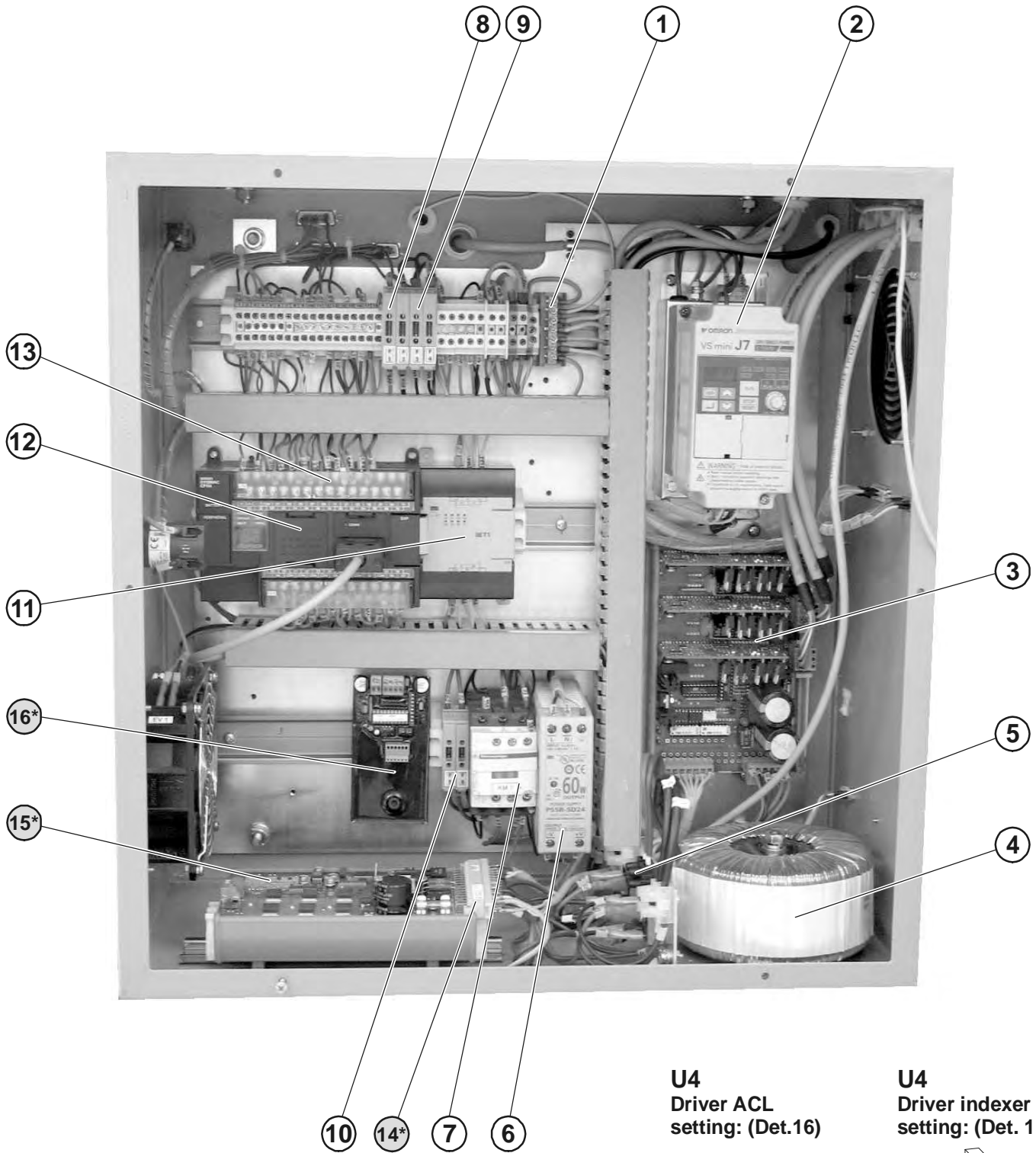
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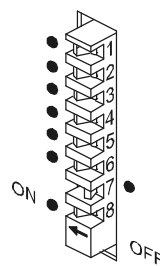
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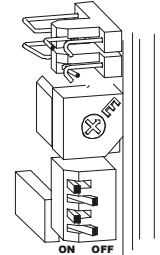
ELECTRONIC BOX -ELECTRONIC PARTS — III



U4
Driver ACL
setting: (Det.16)



U4
Driver indexer
setting: (Det. 15)



* Only indexer
** Only ACL

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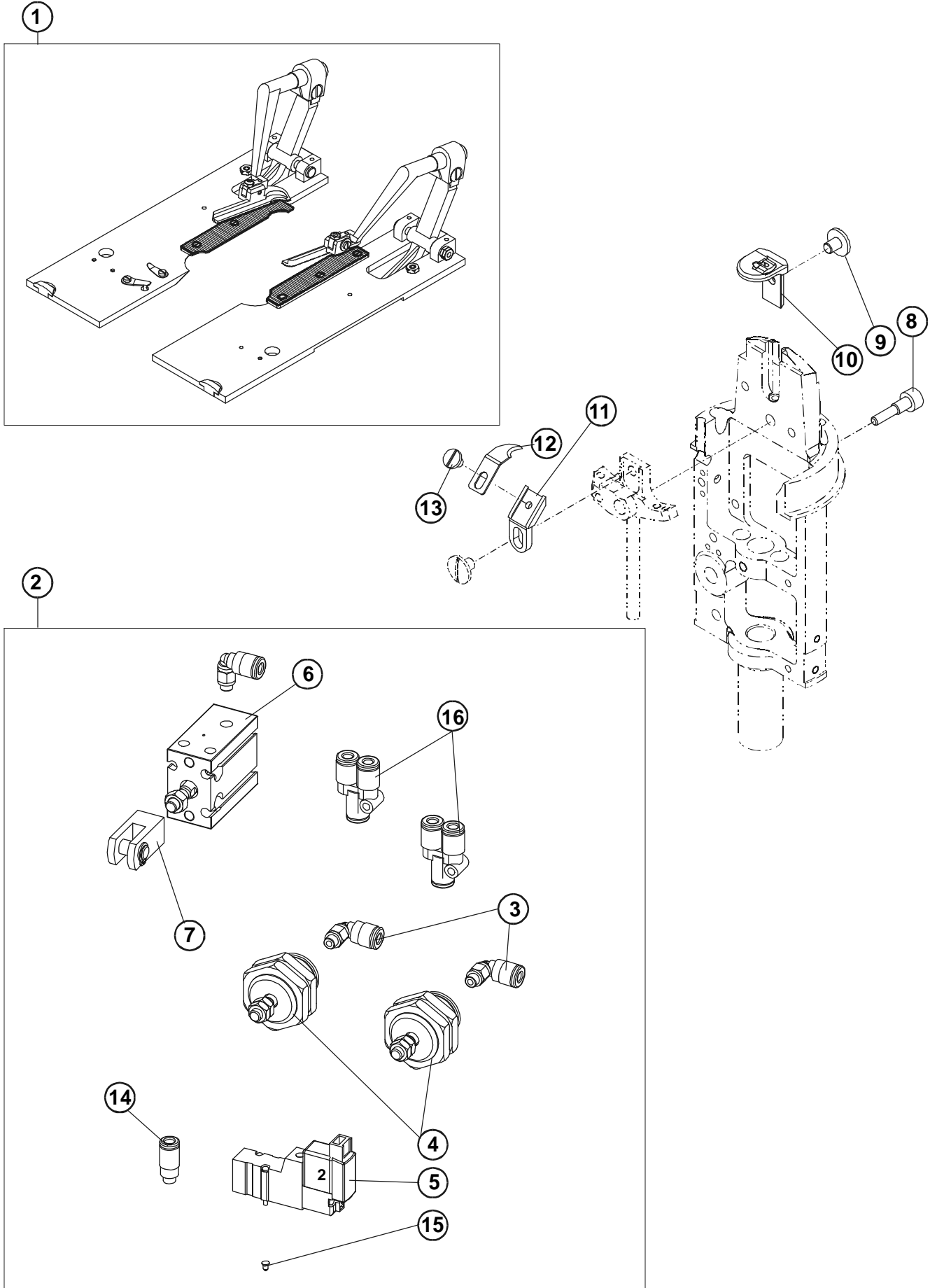
ELECTRONIC BOX -ELECTRONIC PARTS — III

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.4.050	Bridge GND	1
02	19.8000.1.008	Inverter U5	1
03	12.0010.4.080	Drivers U1, U2, U3	1
04	12.0008.4.756	Trafo GS3	1
05	12.0008.4.770	Rectifier	2
06	12.0008.4.568	Power 24V GS1	1
07	12.0008.4.833	Contactora	1
08	12.0008.4.665	Fuse F1, F2 T2A	1
09	12.0008.4.664	Fuse F3, F4 T10A	1
10	12.0008.4.664	Fuse F5, F6 T10A	1
11	12.0010.4.071	Ext. Block 8ET1	1
12	19.8000.1.007	PLC CP14	1
13	12.0010.4.067	Port RS232	1
14*	12.0008.4.109	Fuse F9 T5A	1
15*	12.0008.4.781	Trafo GS4	1
16**	12.0008.4.898	Driver U4	1

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* only indexer
** only indexer and ACL

VERSION AF



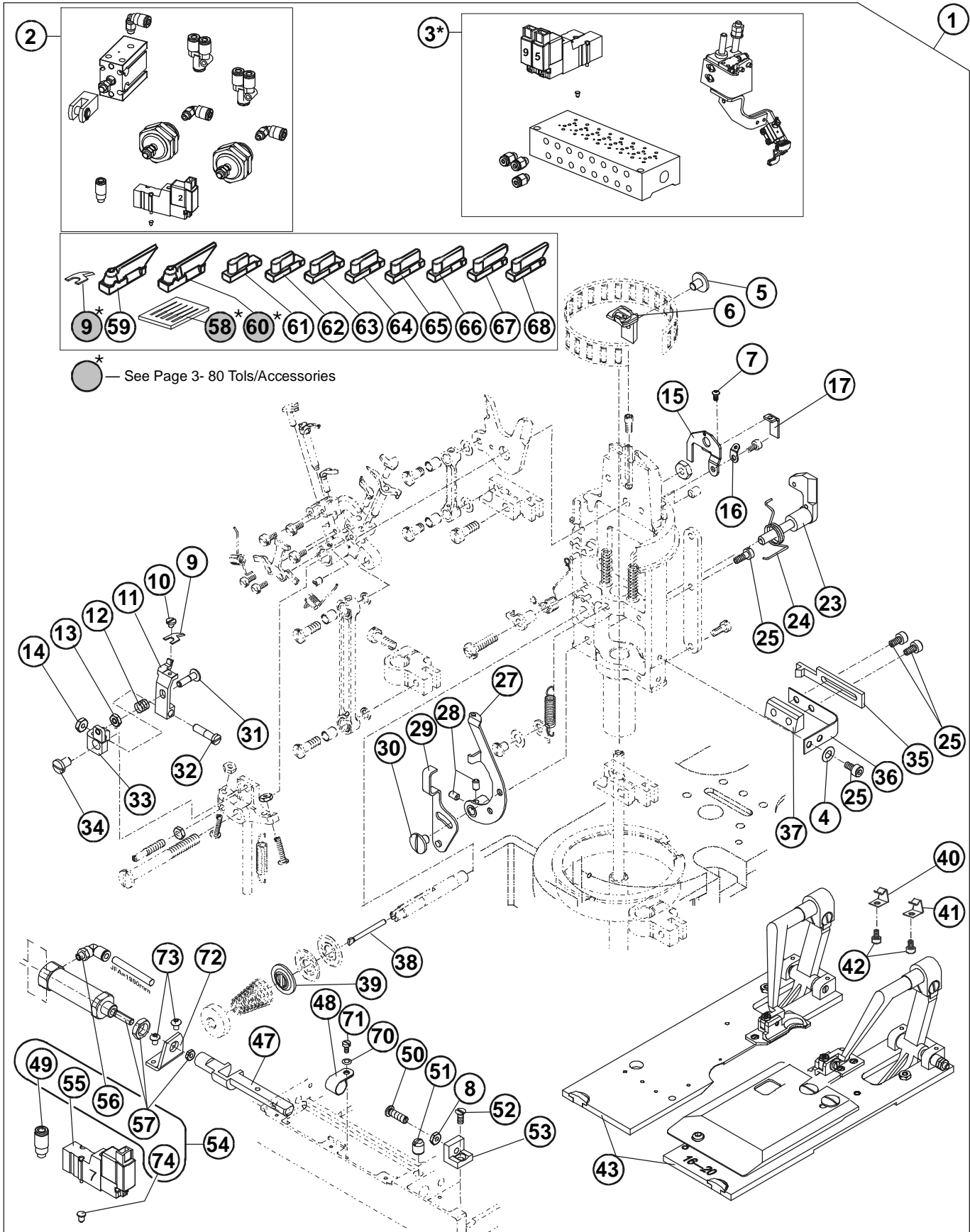
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VERSION CT



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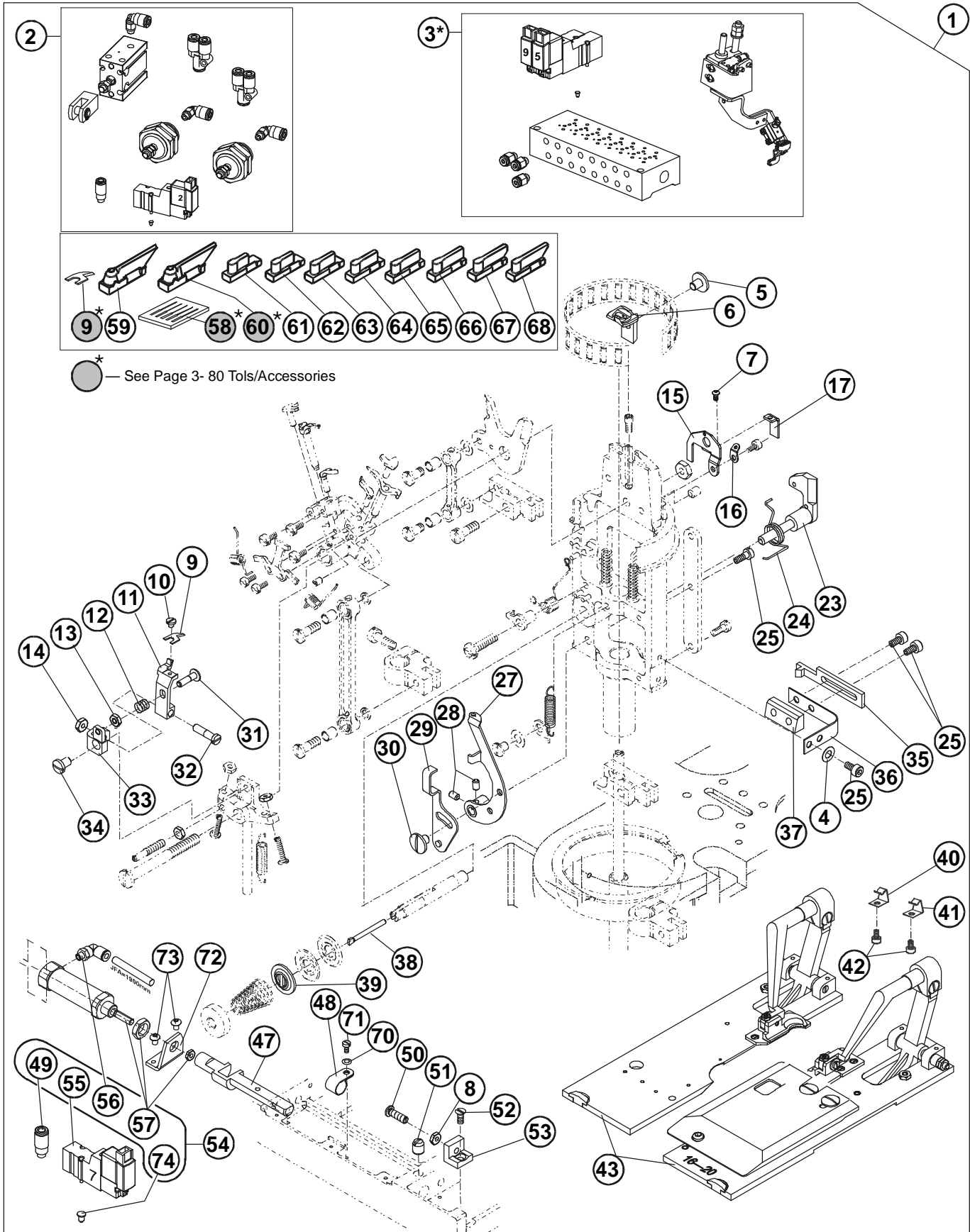
VERSION CT

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5519.3.016	Kit S311 CT 16 — 20	1
	03.5519.3.020	Kit S311 CT 20 — 24	
	03.5519.3.024	Kit S311 CT 24 — 28	
	03.5519.3.028	Kit S311 CT 28 — 32	
	03.5519.3.029	Kit S311 CT 16 — 32	
02	See Page 3-53	Kit Pneumatics AF	(1)
03*	See Page 3-63	Kit Thread Clamp S311 (03.5519.4.013)	(1)
04	08.6850.3.000	Washer	(1)
05	01.2056.1.000	Screw	(1)
06	10.4012.5.016	Throat Plate C36-21	(1)
07	08.6200.3.005	Screw	(1)
08	08.6710.5.000	Nut	1
09	19.0087.0.420	Knife CT*	(1+1*)
10	17.0012.0.688	Screw *	(1)
11	19.0061.6.401	Knife Holder CT*	(1)
12	17.0026.0.218	Spring	(1)
13	08.6700.3.000	Nut	1
14	17.0016.1.401	Nut	(1)
15	19.0083.4.034	Thread Smoother	(1)
16	19.0082.1.413	Thread Smoother	(1)
17	19.0083.4.035	Thread Guard	(1)
23	19.0005.2.210	Lever	(1)
24	18.0026.4.403	Spring	(1)
25	08.6010.3.006	Screw	(4)
27	19.0005.2.216	Lever	(1)
28	08.6400.4.004	Screw	(2)
29	19.0082.2.526	Lever	(1)
30	17.0012.1.137	Screw	(1)
31	17.0014.1.178	Screw	(1)
32	17.0013.1.482	Screw	(1)
33	19.0082.6.420	Holder	(1)
34	19.0012.0.689	Screw	(1)
35	19.0062.5.405	Lever	(1)
36	18.0028.3.401	Spring	(1)
37	18.0082.6.406	Block	(1)
38	18.0031.0.481	Pin	(1)
39	17.0082.8.082	Release Washer	(1)
40	19.0028.3.403	Spring Clip L.H.	(1)
41	19.0028.3.404	Spring Clip R.H.	(1)
42	19.0012.5.400	Screw M3-2,3	(2)
43	See Table Below	Clamps	(1)
44			
45			
*	— Tools/Accessories		

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VERSION CT



DET	PART NUMBER	DESCRIPTION	QTY.
46			
47	19.0036.2.405	Rod	(1)
48	12.0008.4.280	Cord Clamp	(1)
49	84.0004.6.847	Connector	(1)
50	17.0012.7.007	Screw	(1)
51	19.0011.1.400	Screw	(1)
52	08.6100.4.010	Screw	(1)
53	19.0064.6.472	Stop	(1)
54	12.0008.3.544	Kit Pneumatics S311 CT	(1)
55	12.0008.3.780	Valve	((1))
56	12.0008.3.411	Connector	((1))
57	12.0008.3.649	Cylinder	((1))
58*	02.0558.0.112	Needle 558 Nm110	6
59	19.0087.0.432	Knife 28x42-38	1
60*	19.0087.0.434	Knife 32x50-38	1
61	See Table Below	Cuting Steel 16T	—
62	See Table Below	Cuting Steel 18T	—
63	See Table Below	Cuting Steel 20T	—
64	See Table Below	Cuting Steel 22T	—
65	See Table Below	Cuting Steel 24T	—
66	See Table Below	Cuting Steel 26T	—
67	See Table Below	Cuting Steel 29T	—
68	See Table Below	Cuting Steel 32T	—
70	08.6852.4.000	Washer	1
71	08.6000.3.008	Screw	1
72	19.0082.3.463	Holder	1
73	08.6200.4.006	Screw	2
74	12.0008.3.781	Plug	1

* — Tools/Accessories

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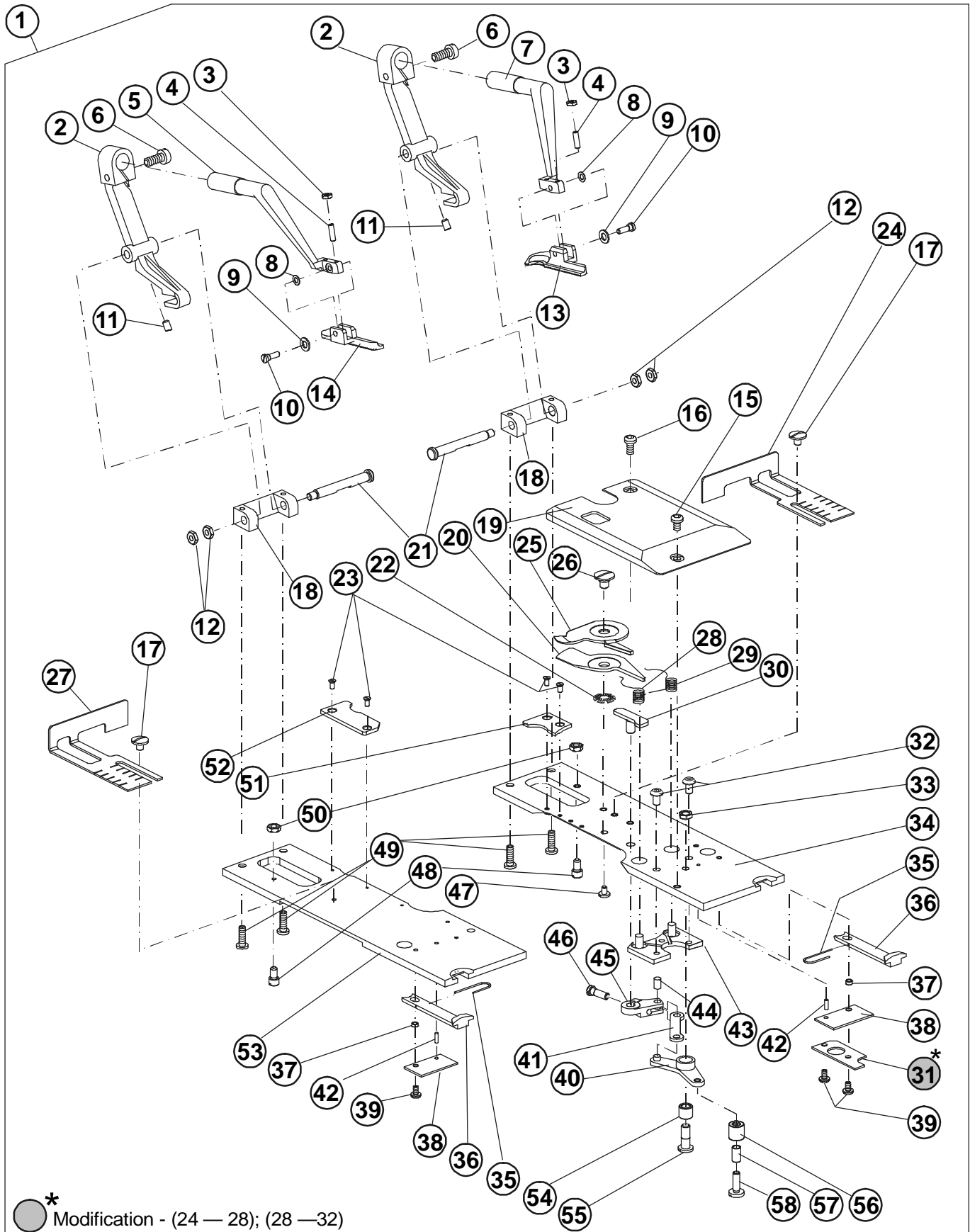
DET	Kit Version CT										DESCRIPTION
	03.5519.3.016		03.5519.3.020		03.5519.3.024		03.5519.3.028		03.5519.3.029		
	S311 CT 16 — 20	S311 CT 20 — 24	S311 CT 24 — 28	S311 CT 28 — 32	S311 CT 16 — 32	PART NUMBER	QTY.	PART NUMBER	QTY.	PART NUMBER	
43	19.0003.1.661	1	—	—	—	—	—	19.0003.1.661	1	Clamps S311 CT 16—20	
	—	—	19.0003.1.662	1	—	—	—	19.0003.1.662	1	Clamps S311 CT 20—24	
	—	—	—	—	19.0003.1.663	1	—	19.0003.1.663	1	Clamps S311 CT 24—28	
	—	—	—	—	—	—	19.0003.1.664	1	19.0003.1.664	1	Clamps S311 CT 16—32
61	19.0064.5.849	1	—	—	—	—	—	19.0064.5.849	1	Cuting Steel 16T	
62	19.0064.5.850	1	—	—	—	—	—	19.0064.5.850	1	Cuting Steel 18T	
63	19.0064.5.851	1	19.0064.5.851	1	—	—	—	19.0064.5.851	1	Cuting Steel 20T	
64	—	—	19.0064.5.852	1	—	—	—	—	—	Cuting Steel 22T	
65	—	—	19.0064.5.853	1	19.0064.5.853	1	—	—	—	Cuting Steel 24T	
66	—	—	—	—	19.0064.5.854	1	—	—	—	Cuting Steel 26T	
67	—	—	—	—	19.0064.5.855	1	19.0064.5.855	1	—	Cuting Steel 29T	
68	—	—	—	—	—	—	19.0064.5.856	1	19.0064.5.856	1	Cuting Steel 32T

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VERSION CT CLAMPING

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0003.1.661	Modification (16—20)	
	19.0003.1.662	Modification (20—24)	
	19.0003.1.663	Modification (24—28)	
	19.0003.1.664	Modification (28—32)	
02	19.0063.5.406	Clamp Arm Base	2
03	08.6710.3.000	Nut	2
04	08.6400.3.010	Screw	2
05	19.0066.8.401	L.H. Clamp Arm	1
06	08.6010.5.012	Screw	2
07	19.0066.8.400	R.H. Clamp Arm	1
08	17.0019.2.066	Curved Spring Washer	2
09	17.0019.5.040	Lockwasher	2
10	17.0013.5.067	Screw	2
11	08.6400.4.006	Screw	2
12	08.6710.4.000	Nut	4
13	See Table Below	R.H. Clamp Foot	—
14	See Table Below	L.H. Clamp Foot	—
15	08.6200.4.006	Screw	1
16	08.6200.4.008	Screw	1
17	17.0012.4.106	Screw	2
18	19.0064.7.402	Block	2
19	19.0074.6.215	Cover Plate	1
20	19.0087.0.428	Lower Shear	1
21	19.0032.8.401	Screw	2
22	12.3013.0.002	Washer	1
23	17.0012.3.054	Screw	4
24			
25	19.0087.0.429	Upper Shear	1
26	19.0013.1.498	Pivot Screw	1
27	19.0082.6.421	L.H. Cloth Gauge	1
28	17.0026.4.065	L.H. Spring	1
29	17.0026.4.064	R.H. Spring	1
30	19.0062.5.414	Actuator	1
31	See Table Below	Cover	—
32	17.0012.4.103	Screw	2
33	17.0016.1.054	Nut	1
34	See Table Below	R.H. Plate	—
35	19.0027.1.610	Spring	2
36	19.0062.5.408	Pawl	2
37	19.0041.0.684	Ring	2
38	See Table Below	Cover	—
39	See Table Below	Screw	—
40	See Table Below	Lever	—
41	See Table Below	Lever	—
42	See Table Below	Pin	—
43	19.0005.2.220	Actuator	1
44	12.1010.0.408	Pin	1
45	19.0061.3.605	Lower Lever	1
46	17.0012.0.543	Screw	1
47	17.0012.0.605	Screw	1

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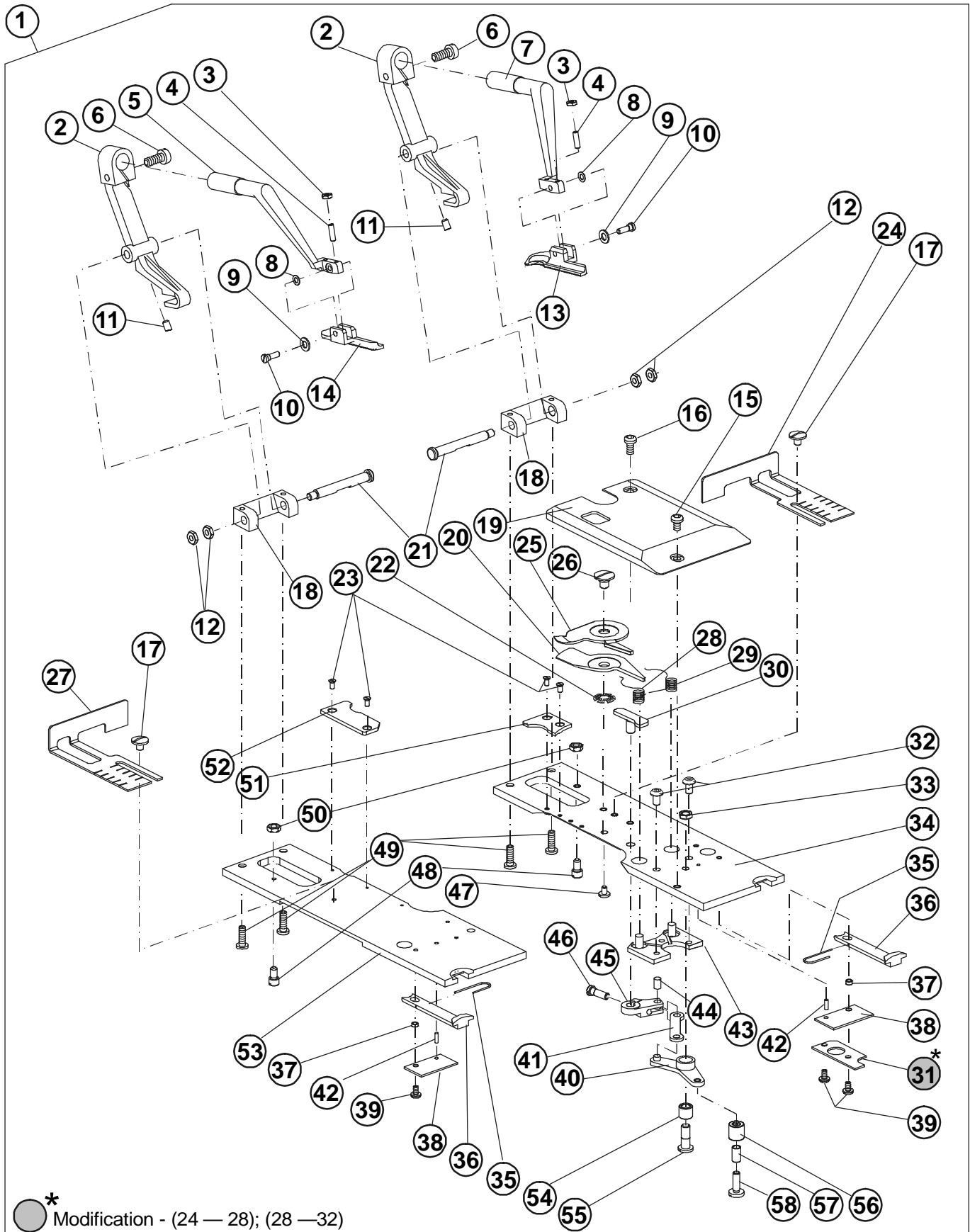


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DET	PART NUMBER	DESCRIPTION	QTY.
48	19.0033.1.401	Screw	2
49	08.6010.4.012	Screw	4
50	19.0016.1.402	Nut	2
51	See Table Below	R.H. Clamp Mat	—
52	See Table Below	L.H. Clamp Mat	—
53	19.0081.5.433	L.H. Plate	1
54	19.0044.1.626	Roll	1
55	19.0012.1.404	Screw	1
56	12.2050.1.005	Needle Bearing	1
57	19.0041.1.400	Roll	1
58	17.0012.1.142	Screw	1

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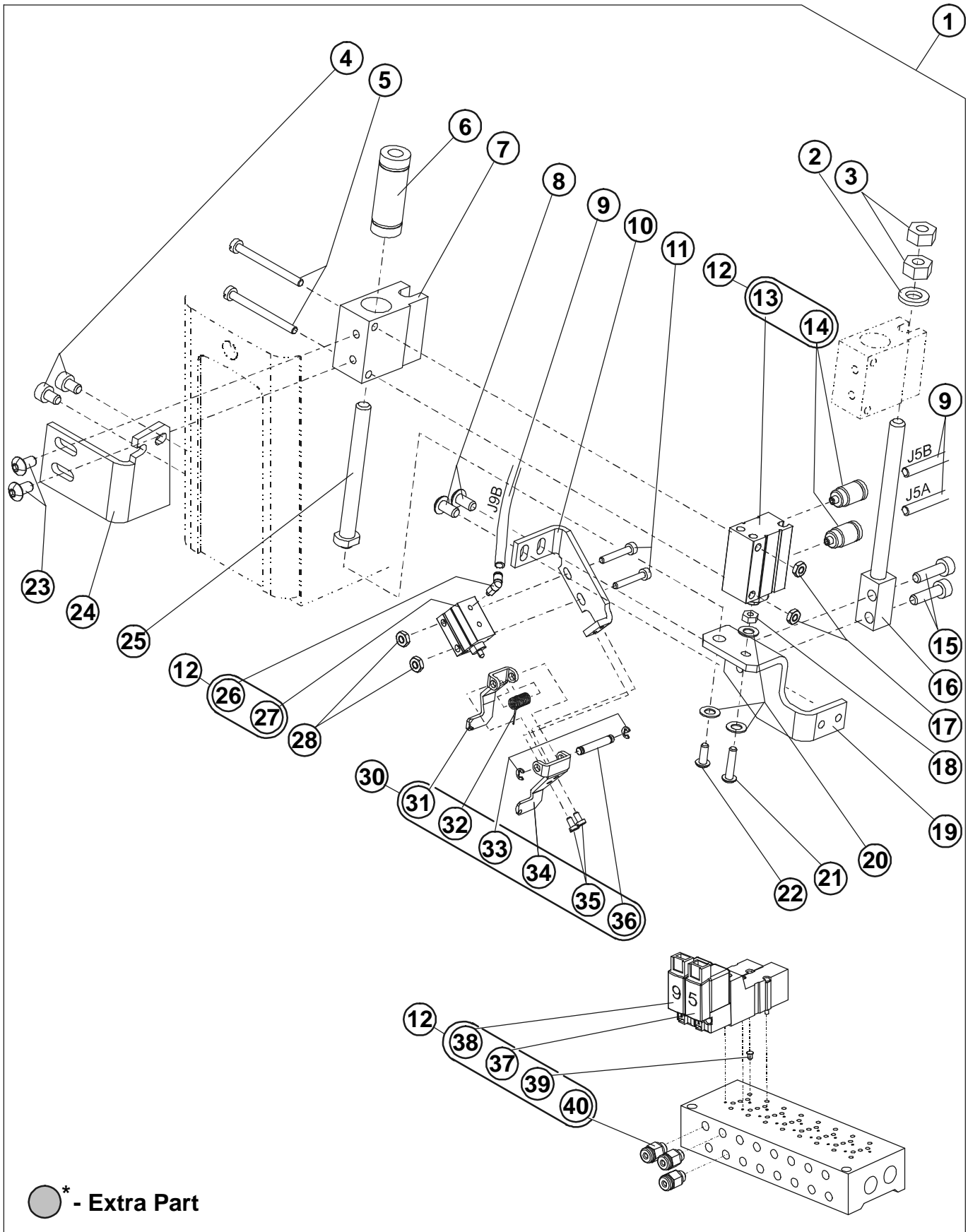
DET	MODIFICATION KIT — BUTTONHOLE LENGTH								DESCRIPTION
	19.0003.1.661		19.0003.1.662		19.0003.1.663		19.0003.1.664		
	16—20		20—24		24—28		28—32		
	PART NUMBER	QTY.	PART NUMBER	QTY.	PART NUMBER	QTY.	PART NUMBER	QTY.	
13	19.0066.7.424	1	19.0066.7.412	1	19.0066.7.428	1	19.0066.7.426	1	R.H. Clamp Foot
14	19.0066.7.425	1	19.0066.7.413	1	19.0066.7.429	1	19.0066.7.427	1	L.H. Clamp Foot
34	19.0081.5.482	1	19.0081.5.484	1	19.0081.5.486	1	19.0081.5.488	1	R.H. Plate
31	—		—		19.0081.5.441		1		Cover
38	19.0081.5.449		2		19.0081.5.449		1		Cover
39	08.6200.3.005		2		08.6200.3.005		2+1*		Screw
40	19.0063.3.402					1	19.0063.3.405	1	Lever
41	19.0081.0.512	1	19.0081.0.513					1	Lever
42	12.1010.0.206			2	12.1010.0.206			1	Pin
51	19.0081.1.766	1	18.0081.1.404	1	19.0081.1.768	1	19.0081.1.764	1	R.H. Clamp Mat
52	19.0081.1.767	1	18.0081.1.403	1	19.0081.1.769	1	19.0081.1.765	1	L.H. Clamp Mat

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VERSION CT/LTT — THREAD CLAMP



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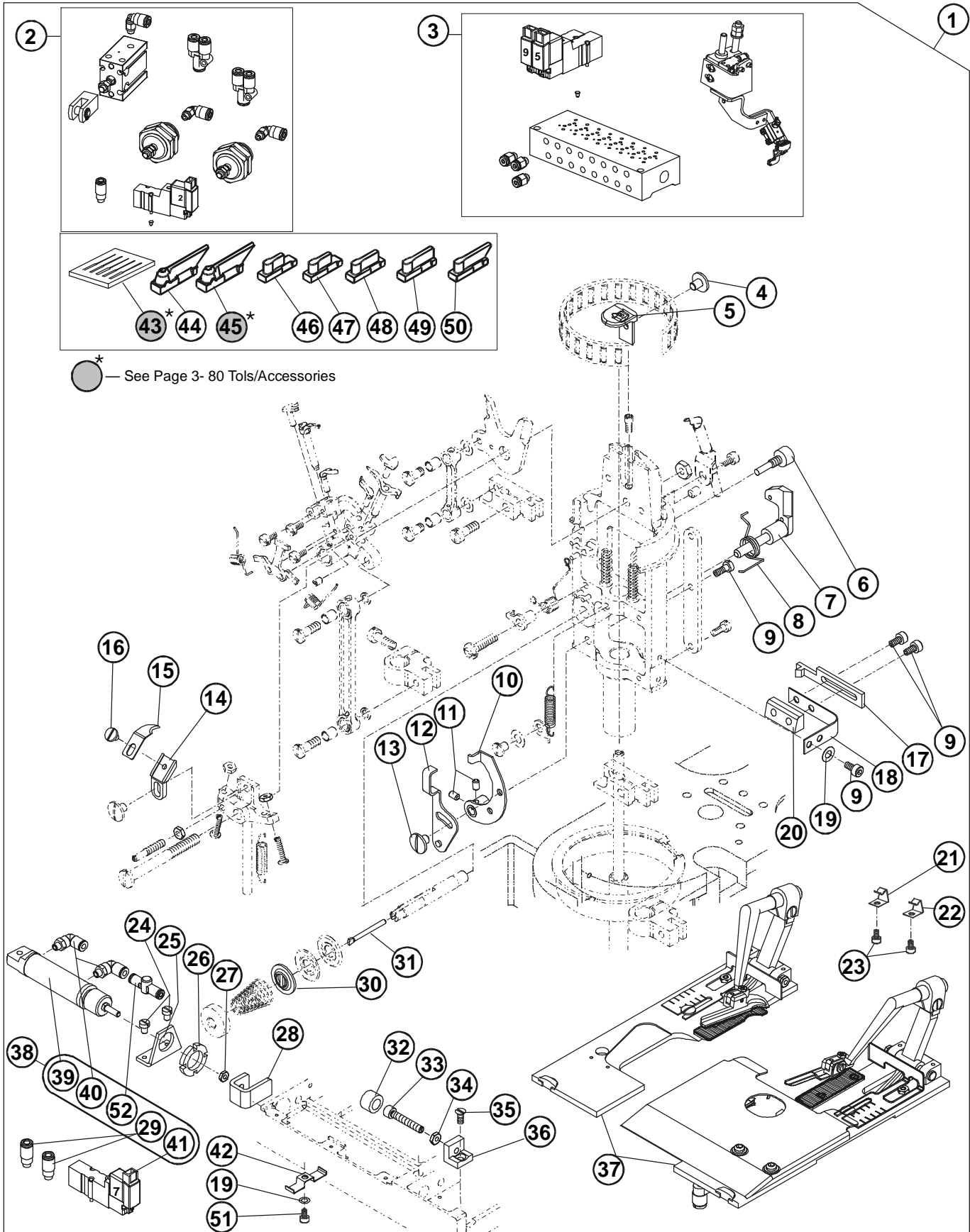
VERSION CT/LTT — THREAD CLAMP

DET	PART NUMBER	DESCRIPTION	QTY.
01*	03.5519.4.013	Kit Thread Clamp	1
02	08.6850.6.000	Washer	(1)
03	08.6700.6.000	Nut	(2)
04	08.6200.4.006	Screw	(2)
05	08.6000.3.030	Screw	(2)
06	12.2070.0.020	Bearing	(1)
07	19.0064.8.438	Block	(1)
08	08.6200.4.006	Screw	(2)
09	19.0094.2.420	Air Tubing Assembly	(1)
10	19.0082.3.448	Bracket	(1)
11	08.6000.7.016	Screw	(2)
12	12.0008.3.547	Kit Pneu S311	(1)
13	12.0008.3.631	Cylinder	((1))
14	12.0008.3.761	Connector	((2))
15	08.6000.4.014	Screw	(2)
16	19.0032.6.404	Stud	(1)
17	08.6710.3.000	Nut M3	(2)
18	08.6700.3.000	Nut	(1)
19	19.0082.3.447	Bracket	(1)
20	08.6850.3.000	Washer	(3)
21	08.6000.3.010	Screw	(1)
22	08.6000.3.008	Screw	(1)
23	08.6200.4.008	Screw	(2)
24	19.0082.3.454	Holder	(1)
25	19.0033.3.405	Stud	(1)
26	12.0008.3.784	Connector	((1))
27	19.0008.3.410	Cylinder	((1))
28	08.6702.7.000	Nut M2,5	(2)
30	19.0002.0.463	Clamp Left Assembly	(1)
31	—	Clamp Left	((1))
32	19.0026.4.404	Spring	(1)
33	12.1045.0.001	E-Ring	((2))
34	—	Clamp Right	((1))
35	08.6010.2.004	Screw	(2)
36	19.0031.8.412	Stud	((1))
37	12.0008.3.782	Valve	((1))
38	12.0008.3.805	Valve	((1))
39	12.0008.3.781	Plug	((1))
40	12.0008.3.783	Connector	((3))

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* — Extra Part for CT

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VERSION LTT

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5519.3.030	Kit S311 LTT	1
02	12.0008.3.543	Kit Pneu S311 AF	(1)
03	03.5519.4.013	Kit Thread Clamp	(1)
04	01.2056.1.000	Screw	(1)
05	10.4012.0.032	Throat Plate LTT	(1)
06	19.0013.0.001	Screw	(1)
07	19.0005.2.210	Lever	(1)
08	18.0026.4.403	Spring	(1)
09	08.6010.3.006	Screw	(3)
10	19.0005.2.219	Lever	(1)
11	08.6400.4.004	Screw	(2)
12	19.0082.2.526	Lever	(1)
13	17.0012.1.137	Screw	(1)
14	19.0082.3.410	Knife Holder	(1)
15	17.0087.0.204	Knife	(1)
16	17.0012.0.688	Screw	(1)
17	19.0062.5.405	Lever	(1)
18	18.0028.3.401	Spring	(1)
19	08.6850.3.000	Washer	(2)
20	18.0082.6.406	Block	(1)
21	19.0028.3.403	Spring Clip L.H.	(1)
22	19.0028.3.404	Spring Clip R.H.	(1)
23	19.0012.5.400	Screw M3-2,3	(2)
24	08.6012.4.006	Screw M4x6	(2)
25	19.0082.3.435	Holder	(1)
26	19.0016.3.408	Nut	(1)
27	08.6702.6.000	Nut M6	(1)
28	19.0082.3.434	Actuator	(1)
29	84.0004.6.847	Connector	((2))
30	17.0082.8.082	Release Washer	(1)
31	18.0031.0.481	Pin	(1)
32	19.0095.1.406	Rest	(1)
33	08.6000.5.060	Screw M5x60	(1)
34	08.6710.5.000	Nut	(1)
35	08.6100.4.010	Screw	(1)
36	19.0064.6.472	Stop	(1)
37	19.0003.1.655	Kit Clamps	(1)
38	12.0008.3.545	Kit Pneumatics S311 LTT	(1)
39	12.0008.3.622	Cylinder	((1))
40	12.0008.3.411	Connector	((2))
41	12.0008.3.782	Valve	((1))
42	19.0082.6.434	Holder Tube	(2)
43	02.0558.0.111	Needle 558 Nm100	(5)
44	19.0087.0.432	Knife 28x42-38	(1)
45	19.0087.0.434	Knife 32x50-38	(1)
46	19.0064.5.849	Cuting Steel 16T	(1)
47	19.0064.5.952	Cuting Steel 19T	(1)
48	19.0064.5.852	Cuting Steel 22T	(1)
49	19.0064.5.854	Cuting Steel 26T	(1)
50	19.0064.5.856	Cuting Steel 32T	(1)
51	08.6000.3.006	Screw	1
52	12.0008.3.804	Quick exhaust valve	(1)

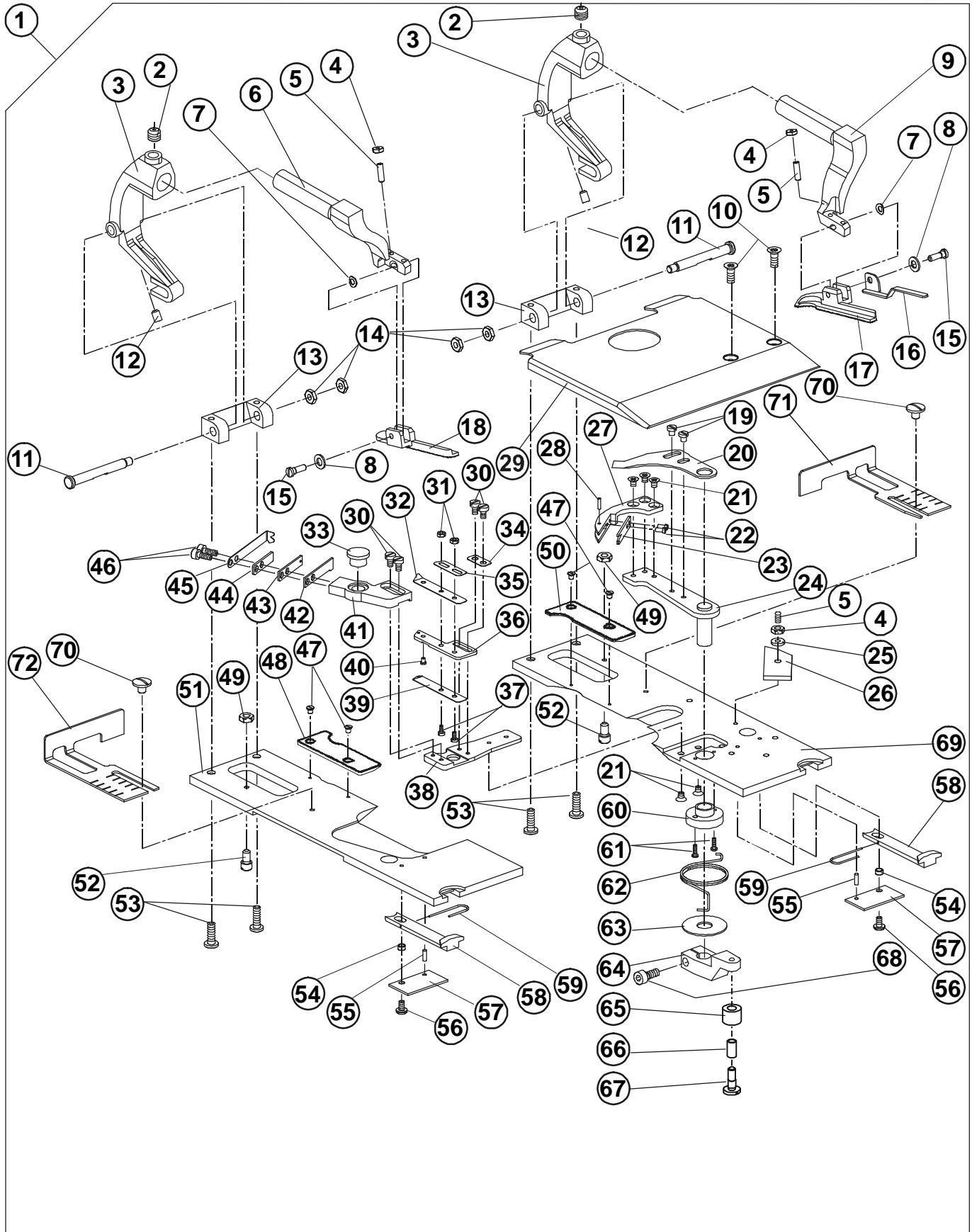
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VERSION LTT — CLAMPING

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0003.1.665	Kit — LTT	1
02	08.6400.6.006	Screw	(2)
03	19.0063.5.418	Clamp Arm Base	(2)
04	08.6710.3.000	Nut	(2)
05	08.6400.3.010	Screw	(3)
06	19.0066.8.405	L.H.Clamp Arm	(1)
07	17.0019.2.066	Curved Spring Washer	(2)
08	17.0019.5.040	Lockwasher	(2)
09	19.0066.8.406	R.H.Clamp Arm	(1)
10	08.6132.4.010	Screw	(2)
11	19.0032.8.401	Shaft	(2)
12	08.6400.4.006	Screw	(2)
13	19.0064.7.402	Block	(2)
14	08.6710.4.000	Nut	(5)
15	17.0013.5.067	Screw	(2)
16	19.0082.3.439	Holder Cloth	(1)
17	19.0066.7.422	R.H.Clamp Foot	(1)
18	19.0066.7.423	L.H.Clamp Foot	(1)
19	17.0012.0.077	Screw	(2)
20	19.0082.6.427	Lower Thread Grasping Opener	(1)
21	08.6117.3.004	Screw	(5)
22	08.6010.2.004	Screw	(2)
23	19.0082.1.405	Treating Plate	(1)
24	19.0005.2.215	Lever	(1)
25	08.6850.3.000	Washer	(1)
26	19.0094.0.410	Rubber	(1)
27	19.0087.0.424	Knife	(1)
28	12.1014.0.000	Spring Pin	(1)
29	19.0004.1.402	Cover	(1)
30	08.6117.3.005	Screw	(4)
31	08.6702.2.000	Nut	(2)
32	19.0081.5.452	Gimp Grasping	(1)
33	19.0094.1.401	Rubber	(1)
34	19.0081.5.451	Grasping Spacer	(1)
35	19.0028.3.407	Spring	(1)
36	19.0082.6.432	Grasping Fixing Plate	(1)
37	08.6012.2.006	Screw	(2)
38	19.0082.6.426	Support Plate	(1)
39	19.0082.3.438	Lower Thread Grasping	(1)
40	19.0031.3.404	Pin	(1)
41	19.0066.8.402	Knife Holder	(1)
42	19.0081.5.453	Fixing Knife	(1)
43	19.0028.3.405	Spring Lower	(1)
44	19.0028.3.406	Spring Upper	(1)
45	19.0082.3.437	Guide Plate	(1)
46	08.6000.3.008	Screw	(2)
47	17.0012.3.054	Screw	(4)
48	19.0081.1.771	L.H. Long Clamp	(1)
49	19.0016.1.402	Nut	(2)
50	19.0081.1.770	R.H. Long Clamp	(1)

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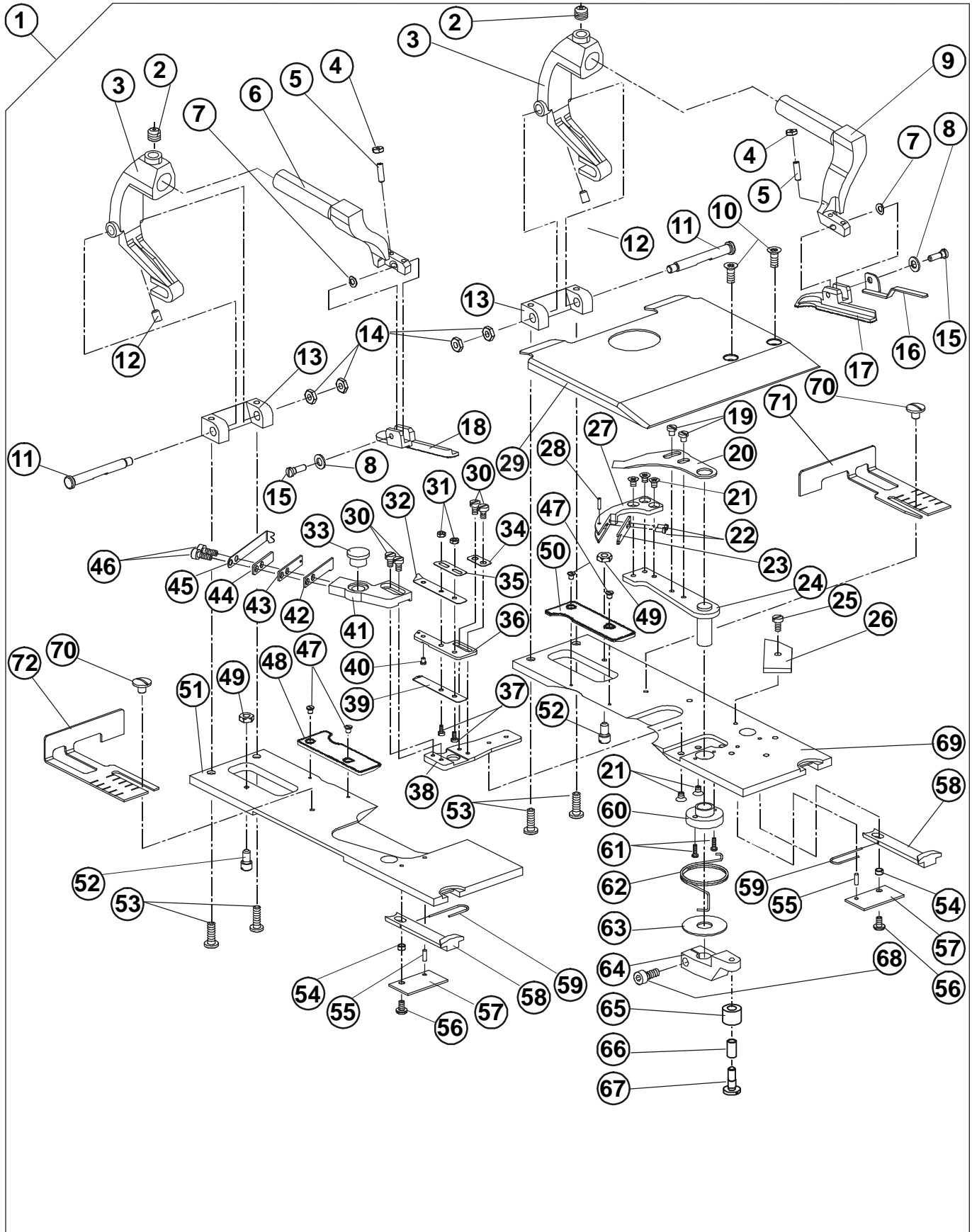


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VERSION LTT — CLAMPING



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VERSION LTT — CLAMPING



DET	PART NUMBER	DESCRIPTION	QTY.
51	19.0081.5.447	L.H.Plate	(1)
52	19.0033.1.401	Screw	(2)
53	08.6010.4.012	Screw	(4)
54	19.0041.0.684	Ring Insert	(2)
55	12.1010.0.206	Pin	(2)
56	08.6200.3.005	Screw	(2)
57	19.0081.5.449	Cover Plate	(2)
58	19.0062.5.408	Pawl	(2)
59	19.0027.1.610	Spring	(2)
60	19.0042.5.409	Bushing	(1)
61	08.6012.2.006	Screw	(2)
62	19.0026.4.402	Spring	(1)
63	19.0019.0.692	Washer	(1)
64	19.0061.3.611	Lever	(1)
65	12.2050.1.005	Bushing	(1)
66	19.0041.1.400	Bushing	(1)
67	17.0012.1.142	Screw	(1)
68	08.6000.4.014	Screw	(1)
69	19.0081.5.448	R.H.Plate	(1)
70	17.0012.4.106	Screw	(2)
71	19.0082.6.422	R.H.Cloth Gauge	(1)
72	19.0082.6.421	L.H.Cloth Gauge	(1)

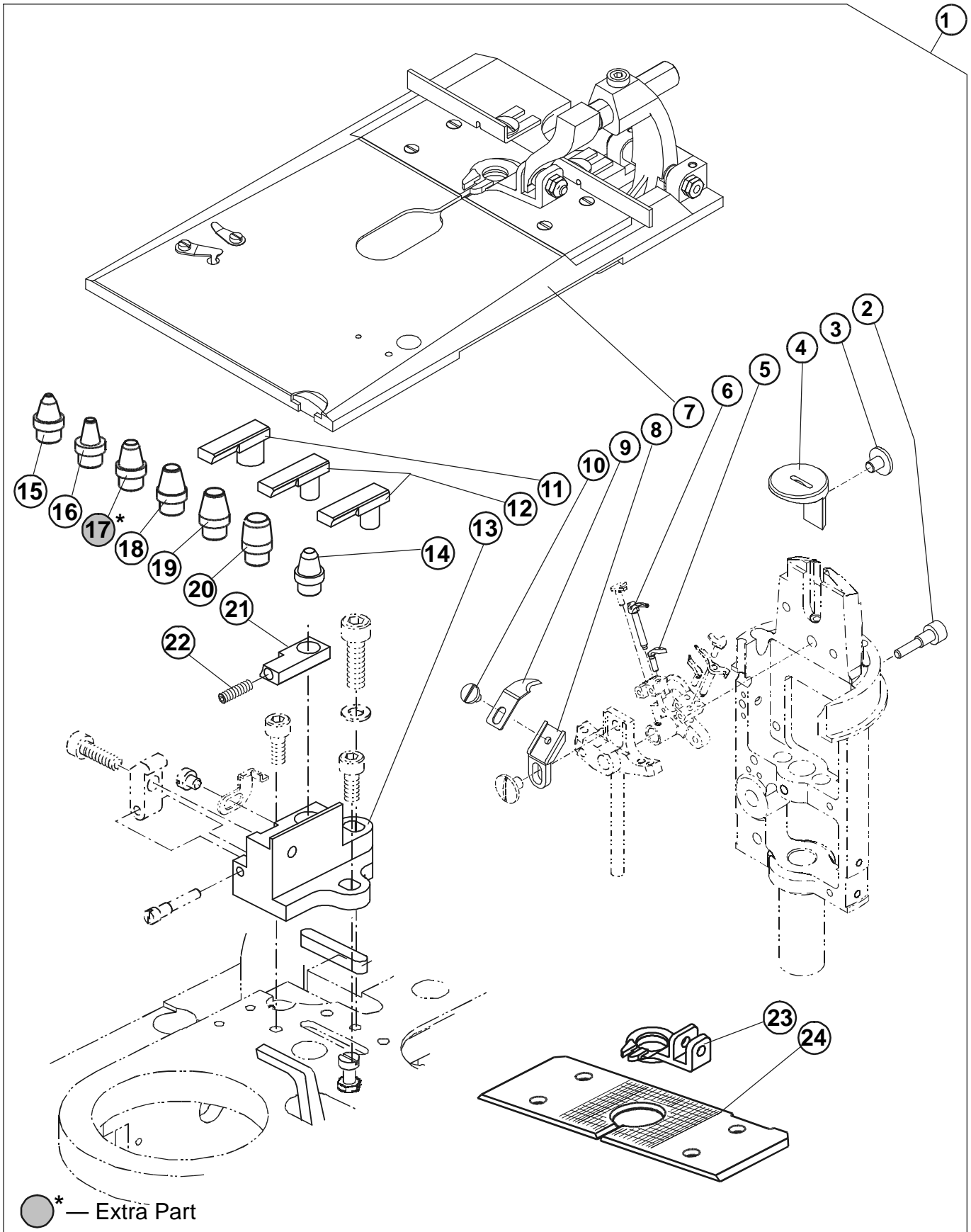
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VERSION RDE



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VERSION RDE

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5519.3.050	Kit S311 RDE	1
02	19.0013.0.001	Screw	(1)
03	01.2056.1.000	Screw	(1)
04	10.4012.2.019	Throat Plate RDE	(1)
05	17.0069.4.047	Looper, Left	(1)
06	17.0004.9.893	Forked Spreader	(1)
07	19.0003.1.657	Clamps RDE	(1)
08	19.0082.3.410	Knife Holder	(1)
09	17.0087.0.204	Knife	(1)
10	17.0012.0.605	Screw	(1)
11	19.0064.5.974	Cutting Steel R7	(1)
12	19.0064.5.973	Cutting Steel R5	(2)
13	19.0074.4.537	Knife Holder RE	(1)
14	17.0042.6.086	Knife D3.5	(1)
15	17.0042.6.088	Knife D2	(1)
16	17.0042.6.090	Knife D3	(1)
17*	17.0042.6.082	Knife D4	1
18	17.0042.6.083	Knife D5	(1)
19	17.0042.6.084	Knife D6	(1)
20	17.0042.6.085	Knife D7	(1)
21	19.0064.6.493	Adapter Knife RE	(1)
22	08.6400.4.010	Screw M4x10	(1)
23	10.2552.3.006	Clamp Foot 14—15,5	(1)
24	10.2559.1.104	Clamp Mat 1/8"	(1)

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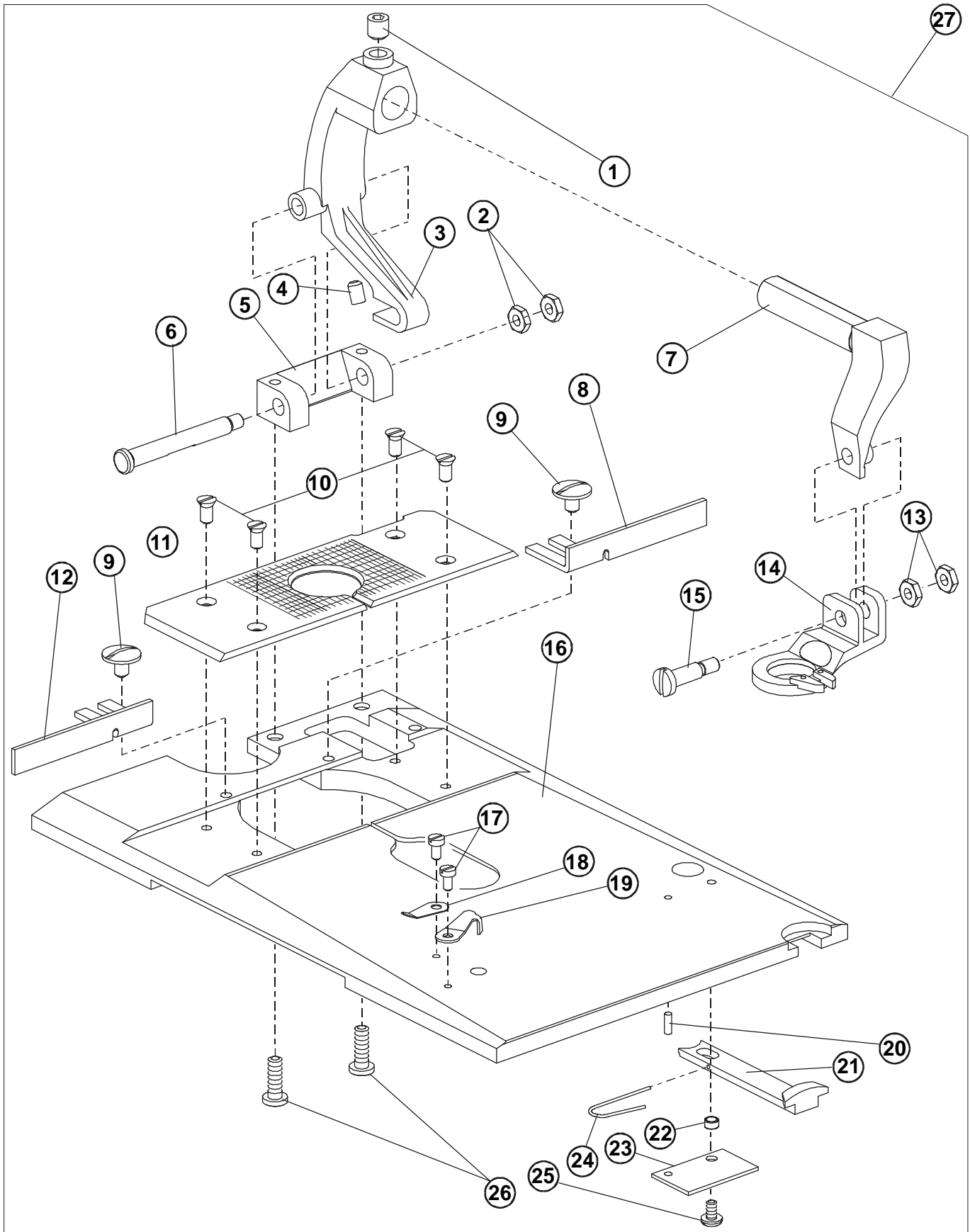
* — Extra Part

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CLAMPING RDE



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CLAMPING RDE

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6400.6.006	Screw M6x6	(1)
02	08.6710.4.000	Nut M4	(2)
03	19.0063.5.418	Base Clamp Arm RDE	(1)
04	08.6400.4.006	Screw M4x6	(1)
05	19.0064.7.402	Block	(1)
06	19.0032.8.401	Shaft	(1)
07	19.0066.8.404	Arm Clamp RDE	(1)
08	10.2566.0.000	L.H. Gauge	(1)
09	17.0012.4.070	Screw M4x6	(2)
10	17.0012.6.400	Screw M3,5x7	(4)
11	10.2559.1.010	Clamp Mat	(1)
12	10.2567.0.000	R.H. Gauge	(1)
13	08.6700.4.000	Nut M4	(2)
14	10.2552.3.006	Clamp Foot 14 — 15,5	(1)
15	17.0013.1.485	Screw	(1)
16	19.0081.5.430	Plate RDE	(1)
17	17.0012.0.350	Screw	(2)
18	17.0082.5.884	Clip	(1)
19	17.0087.0.169	Knife	(1)
20	12.1010.0.206	Pin	(1)
21	19.0062.5.408	Pawl	(1)
22	19.0041.0.684	Ring	(1)
23	19.0081.5.449	Cover	(1)
24	19.0027.1.610	Spring	(1)
25	08.6200.3.005	Screw M4x5	(1)
26	08.6010.4.012	Screw M4x12	(2)
27	19.0003.1.657	Clamps RDE	1

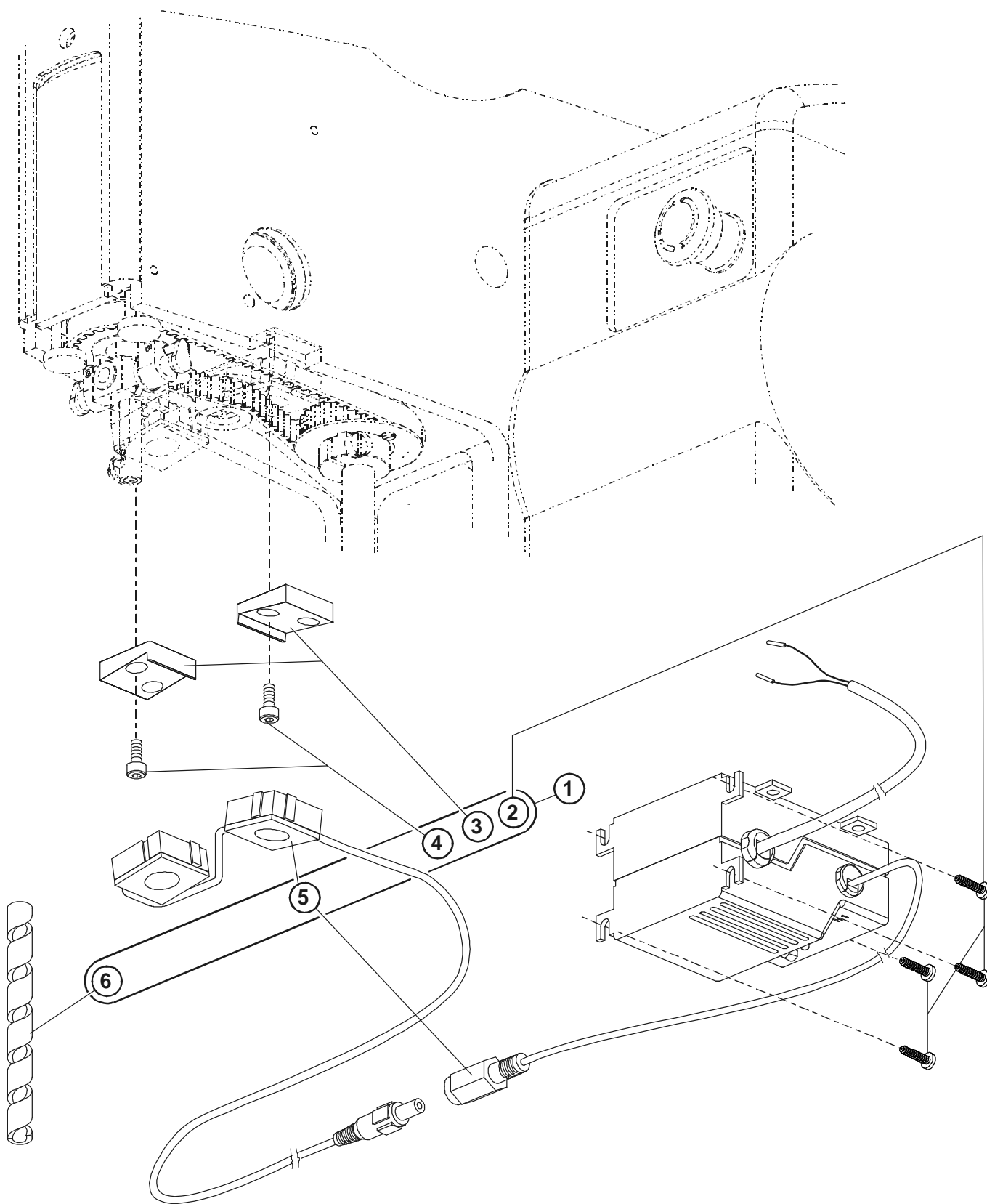
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LED LIGHT



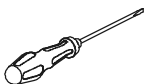

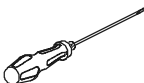

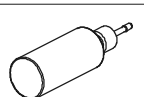
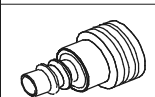
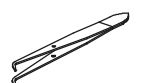
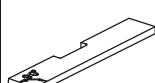

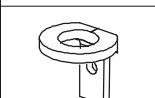
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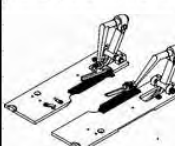
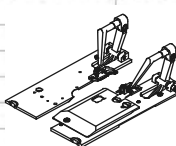
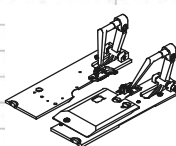
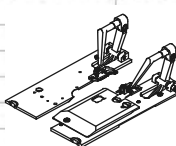
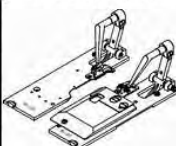
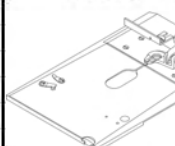
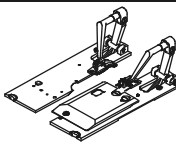
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TOOLS/ACCESSORIES

Standart accessories

Examine	Part number	Description	Qty.	Examine	Part number	Description	Qty.
	12.0008.6.005	Screwdiver 5,5-180	1		02.0501.0.111 * AF, LTT and RDE models only	Needles 558 Nm 100	5
	12.0008.6.001	Screwdiver RECA	1		02.0501.1.112 ** all CT models only	Needles 558 Nm 110	5
	05.1322.0.000	Oil can	1		12.0008.3.608	Connector DIA 10	1
	12.0008.6.215	Tweezers	1		19.0081.6.412	Timing gauge	1
	17.0027.1.223	Thread wire	1		19.0064.7.420	Timing gauge	1

Special clamping

Clamping	AF AF/ACL	CT				LTT LTT/ACL	RDE
		16-20 mm	20-24 mm	24-28 mm	28-32 mm		
Part Number	19.0003.1.600	19.0003.1.661	19.0003.1.662	19.0003.1.663	19.0003.1.664	19.0003.1.665	19.0003.1.657
							
	AF+I STJT	CT+I 16-20 DTJT	CT+I 16-20 DTJS	CT+I 20-24 DTJS			
Part number	19.0003.1.601	19.0003.1.671	19.0003.1.681	19.0003.1.682			
							

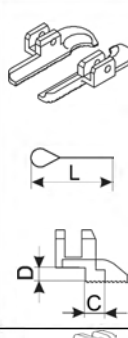

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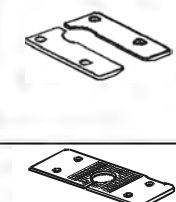
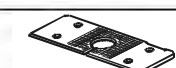
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SPECIAL TOOLS/ACCESSORIES

Clamp Foot	Part Number (left/right)	Length L(mm)	Width C(mm)	Height D(mm)	AF	CT					AF/ACL	LTT LTT/ACL	RDE
						16-20 mm	20-24 mm	24-28 mm	28-32 mm	16-32 mm			
	19.0066.7.424/425	24	1,4	5,6	○	✓				✓	○		
	19.0066.7.416/417	24	2,9	5,6	○	○				○	○		
	19.0066.7.412/413	28	1,4	5,6	○		✓			●	○		
	18.0066.7.410/411	28	2,9	5,6	○		○			○	○		
	19.0066.7.428/429	32	1,4	5,5	○			✓		●	○		
	19.0066.7.418/419	32	2,9	5,6	○			○		○	○		
	18.0066.7.404/405	32	5,8	5,5	○					○	○		
	19.0066.7.422/423	40	6,5	2,5								✓	
	19.0066.7.426/427	36	1,4	5,6	○				✓	●	○		
	19.0066.7.420/421	36	2,9	5,6	○				○	○	○		
17.0066.7.157/158	40	6,5	2,5	✓						✓			
19.0066.7.402/403	52	6,5	2,5	○									
	10.2552.3.010	16,5-18											✓
	10.2552.3.006	14-15,5											●

Work Mat	Part Number (left/right)	AF AF/ACL	CT				CT 16-32mm	LTT LTT/ACL	RDE
			16-20 mm	20-24 mm	24-28 mm	28-32 mm			
	19.0081.1.760/761	✓							
	19.0081.1.766/767		✓				✓		
	18.0081.1.403/404			✓			●		
	19.0081.1.768/769				✓		●		
	19.0081.1.764/765					✓	●		
	19.0081.1.770/771							✓	
	10.2559.1.010								✓
	10.2559.1.104								●

Throat Plate	Part Number	Needle Size (Nm)	Max. Stitch Bite (mm)	Max. Gimp Size	AF AF/ACL	CT				CT 16-32mm	LTT LTT/ACL	RDE
						16-20 mm	20-24 mm	24-28 mm	28-32 mm			
	10.4012.1.001	90-110	3,2	30	✓							
	10.4012.0.002	90-110	3,8	30	○							
	10.4012.2.004	90-110	4,2	30	○							
	10.4012.2.014	100-120	3,8	30		○	○	○	○	○		
	10.4012.1.016	100-120	4,4	30		○	○	○	○	○		
	10.4012.0.030	90-110	3,8	30							○	
	10.4012.0.032	90-110	3,2	30							✓	
	10.4012.2.019	90-110	5	N/A								✓
	10.4012.5.016	90-120	3,6	10	○	✓	✓	✓	✓	✓		

✓	FACTORY SET UP
●	STANDARD ACCESSORY
○	OPTIONAL ACCESSORY

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SPECIAL TOOLS/ACCESSORIES

Cutting Steel	Part Number	Length (mm)	AF	CT					LTT	AF/ACL	LTT/ACL	RDE
				16-20 mm	20-24 mm	24-28 mm	28-32 mm	16-32 mm				
	19.0064.5.846	10	○									
	19.0064.5.847	12	○									
	19.0064.5.951	13	○									
	19.0064.5.848	14	○									
	19.0064.5.849	16	●	✓					●	●		
	19.0064.5.850	18	○	○					✓	○		
	19.0064.5.952	19	✓	●	○			○	✓			
	19.0064.5.851	20	○	●	●			●	○			
	19.0064.5.852	22	●	○	✓			○	●			
	19.0064.5.853	24	○		●	●		○	○			
	19.0064.5.854	26	●		○	✓			○	●		
	19.0064.5.855	29	○			●	✓		○	●		
	19.0064.5.856	32	●			○	●	●	○			
	19.0064.5.857	35	○				○	○				
	19.0064.5.858	38	○									
	19.0064.5.860	44	○									
	19.0064.5.862	50	○									
		19.0064.5.954	38							✓	✓	
19.0064.5.958		28							○	○		
19.0064.5.959		26							○	○		
19.0064.5.964		30							○	○		
	19.0064.5.973	5									✓	
	19.0064.5.974	7									●	

Cutting Knife	Part Number	Eye Shape (X;Y) mm	Max. Cutting Length (mm)	AF AF/ACL	CT					LTT LTT/ACL	RDE	
					16-20 mm	20-24 mm	24-28 mm	28-32 mm	16-32 mm			
	19.0087.0.436	0,0x0,0	32	○	○	○	○	○	○	○	○	
	19.0087.0.438	2,8x4,2	32	○	○	○	○	○	○	○	○	
	19.0087.0.437	3,0x4,6	32	○	○	○	○	○	○	○	○	
	17.0064.5.863	0,0x0,0	38	●	○	○	○	○	○	○	○	
	19.0087.0.431	2,2x3,0	38	○	○	○	○	○	○	○	○	
	19.0087.0.432	2,8x4,2	38	●	●	●	●	●	●	●	●	
	19.0087.0.433	3,0x4,6	38	○	○	○	○	○	○	○	○	
	19.0087.0.434	3,2x5,0	38	✓	✓	✓	✓	✓	✓	✓	✓	
	19.0087.0.439	3,4x4,2	38	●	○	○	○	○	○	○	●	
	19.0087.0.400	0,0x0,0	50	○								
	19.0087.0.401	2,2x3,0	50	○								
	19.0087.0.402	2,8x4,2	50	○								
	19.0087.0.403	3,0x4,6	50	○								
	19.0087.0.404	3,2x5,0	50	○								
19.0087.0.442	3,2x5,0	26	○						○			
19.0087.0.443	3,2x5,0	30	○						○			
	17.0042.6.087	D1,5										○
	17.0042.6.088	D2										●
	17.0042.6.089	D2,5										○
	17.0042.6.090	D3										●
	17.0042.5.086	D3,5										✓
	17.0042.6.082	D4										○
	17.0042.6.083	D5										●
	17.0042.6.084	D6										●
17.0042.6.085	D7										●	

✓	FACTORY SET UP
●	STANDARD ACCESSORY
○	OPTIONAL ACCESSORY

Revised 09/2007

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MODEL S-311+ACL

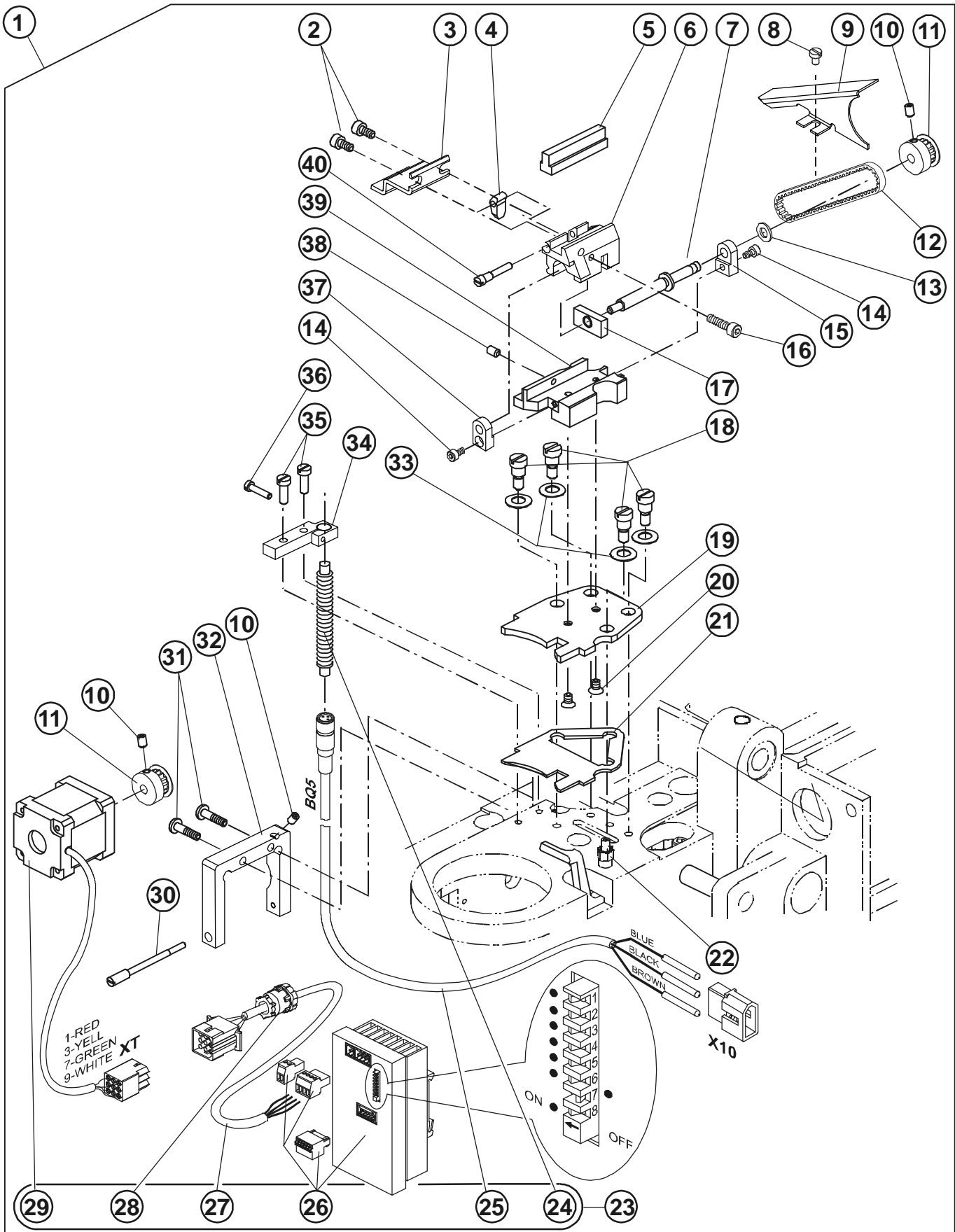
ELECTRONIC EYELET BUTTONHOLE MACHINE

ACL PARTS

MACHINE SERIAL No.

From the library of: Diamond Needle Corp

VERSION ACL



From the library of: Diamond Needle Corp

Revised 10/2007

VERSION ACL

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5519.4.011	Kit — ACL	1
02	08.6000.4.008	Screw	1
03	19.0082.3.455	Diaphragm	1
04	19.0063.6.447	Knife Clamp	1
05	19.0064.5.958	Cutting Steel	1
06	19.0062.2.409	Holder	1
07	19.0033.3.408	Shaft	1
08	08.6010.4.006	Screw	1
09	19.0083.1.686	Cover	1
10	08.6400.4.006	Screw	2
11	19.0055.4.418	Timing Belt Pulley	2
12	12.5050.2.012	Timing Belt	1
13	08.6887.5.000	Washer	1
14	08.6000.3.006	Screw	1
15	19.0064.7.431	Holder, Front	1
16	08.6000.4.016	Screw	1
17	19.0016.3.407	Nut	1
18	19.0033.2.403	Screw	4
19	19.0081.4.449	Plate, cutting Steel	1
20	08.6100.4.006	Screw	2
21	19.0095.2.400	Rubber Washer	1
22	17.0016.1.298	Nut	1
23	06.1900.0.010	Kit Elektro	1
24	12.0010.4.025	Sensor	(1)
25	19.0007.9.035	Cable Sensor Asembly	(1)
26	12.0008.4.898	Driver	(1)
27	19.0007.9.011	Guide St. Motor (T)	(1)
28	12.0008.4.231	Bushing	(1)
29	06.1900.0.011	Stepping Motor	(1)
30	19.0013.1.496	Screw	1
31	08.6200.4.016	Screw	2
32	19.0064.8.449	Holder Motor	1
33	12.3015.7.016	Washer	4
34	19.0064.8.446	Holder Sensor	1
35	08.6010.4.012	Screw	2
36	08.6000.3.014	Screw	1
37	19.0064.7.433	Holder, Rear	1
38	08.6490.4.009	Screw	1
39	19.0074.4.543	Guide, Cut Steel Holder	1
40	17.0013.1.415	Screw	1

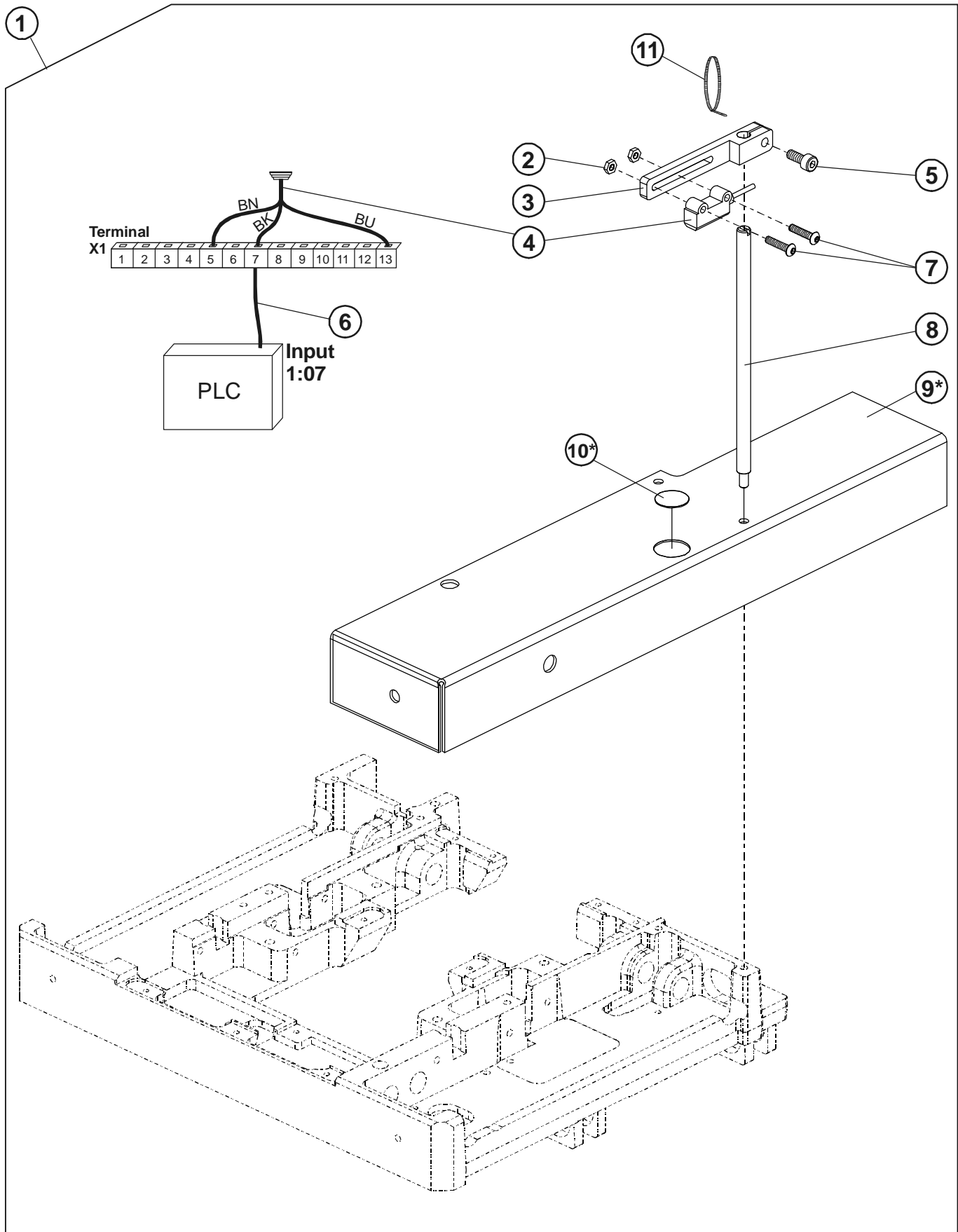
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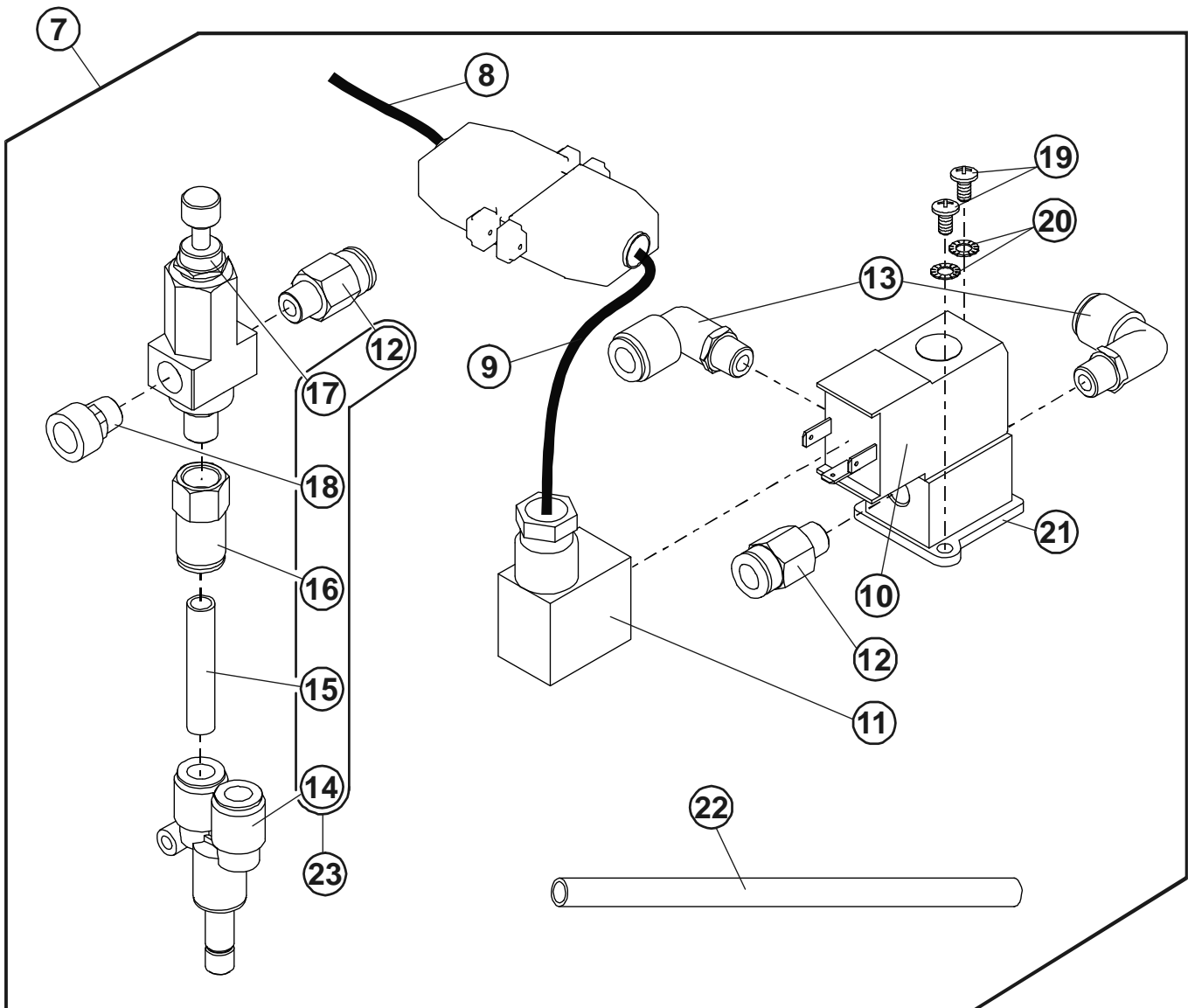
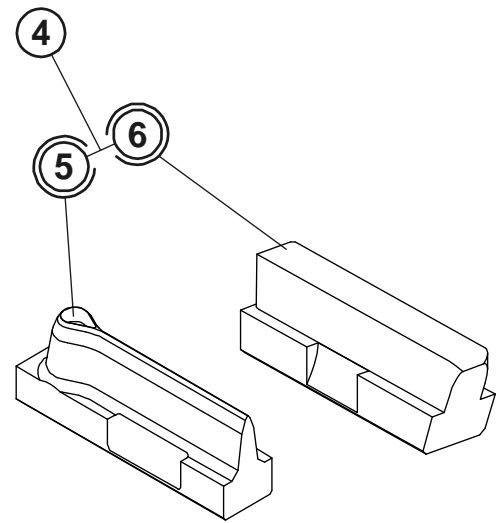
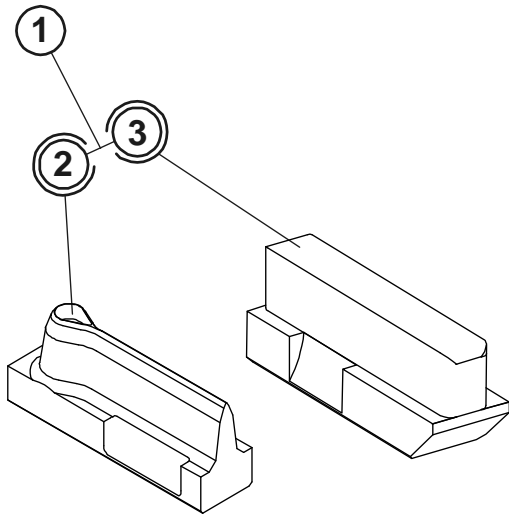
OPTICAL SENSOR



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EXTRA PARTS



From the library of: Diamond Needle Corp



MODEL S-311+I

**ELECTRONIC EYELET BUTTONHOLE
MACHINE**

INDEXER PARTS

MACHINE SERIAL No.

PART NUMBER 97. 1930.0.001

BASE AND CLAMP

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.3.025	Screw	4
02	12.0008.3.729	Cylinder	2
03	08.6200.3.005	Screw	6
04	08.6700.4.000	Nut	2
05	19.0011.2.403	Spring Screw	2
06	19.0005.0.022	Cylinder Bracket Right	1
07	08.6012.3.003	Screw	4
08	08.6852.3.000	Washer	4
09	17.0026.1.084	Spring	2
10	19.0082.6.450	Front Gauge-Right(Jacket)	1
11	19.0082.6.448	Gauge	2
12	19.0032.0.403	Stud	2
13	19.0064.6.508	Lever	2
14	08.6100.4.008	Screw	4
15	19.0064.6.506	Clamp Foot Right	1
16	19.0064.6.507	Clamp Foot Left	1
17	19.0082.6.451	Front Gauge-Left(Jacket)	1
18	08.6100.3.008	Screw	8
19	08.6200.3.008	Screw	2
20	08.6032.4.008	Screw	1
21	19.0064.6.514	Carriage Cover-Upper	1
22	19.0064.7.429	Clamp Rack	1
23	08.6010.4.008	Screw	4
24	08.6000.4.008	Screw	4
25	19.0064.6.511	Carriage Base	2
26	19.0064.6.516	Carriage Cover-Lower	2
27	08.6050.5.006	Screw	4
28	19.0082.6.445	Left Bracket	1
29	19.0082.6.446	Right Bracket	1
30	12.0008.3.761	Connector	(2)
31	19.0005.0.021	Cylinder Bracket Left	1
32	19.0071.4.208	Bedplate	1
33	19.0094.2.422	Air Tubing	1
34	12.0008.3.548	Pneumatics Kit	1
35	12.0008.3.750	Connector	(1)
36	84.0004.6.847	Connector	(1)
37	12.0008.3.780	Valve	(1)
38	12.0008.3.781	Plug	(1)
39	08.6832.4.000	M4 Washer	1
40	12.0008.4.052	Label "Ground"	1

From the library of: Diamond Needle Corp

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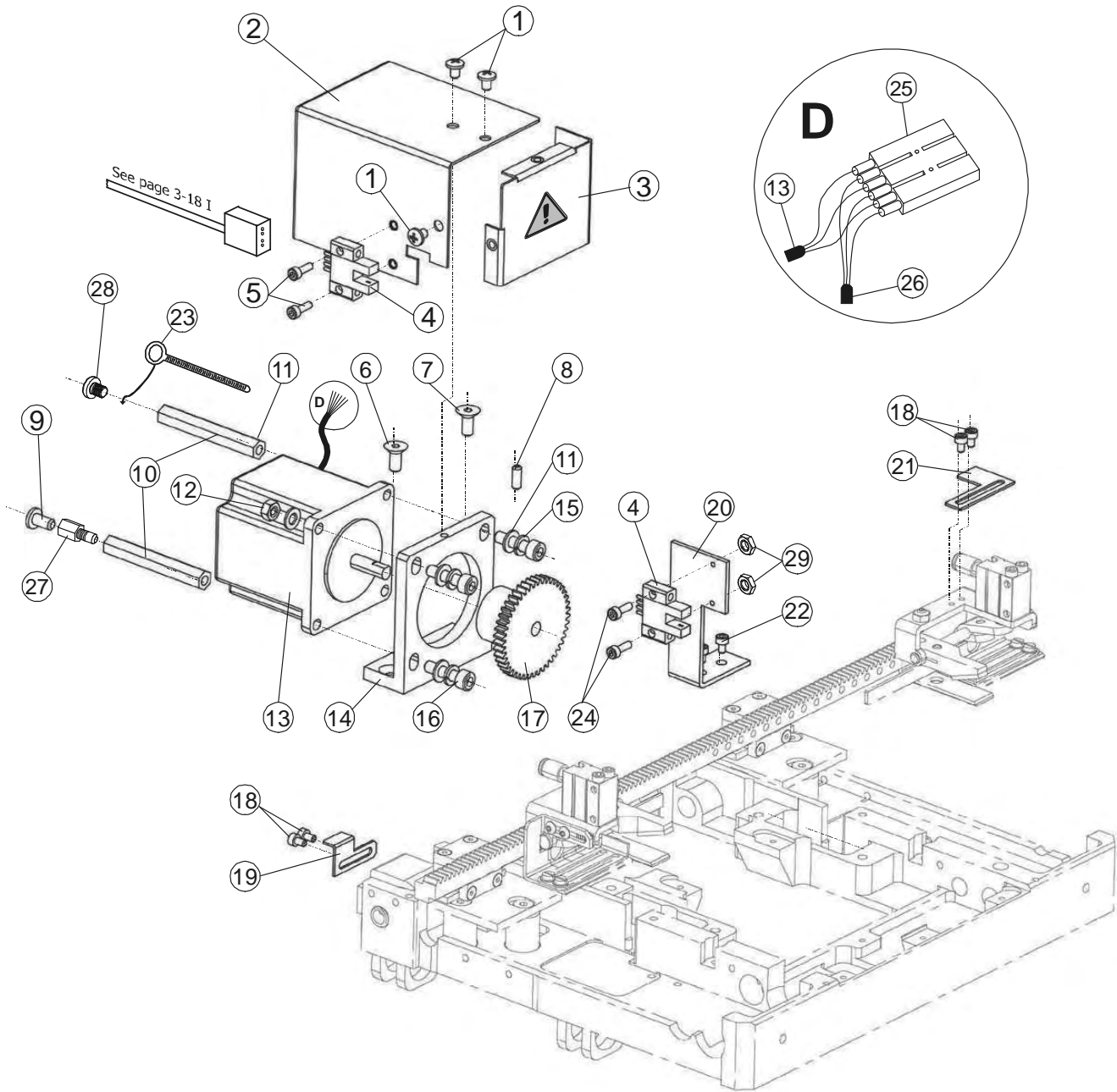
* — Extra Part

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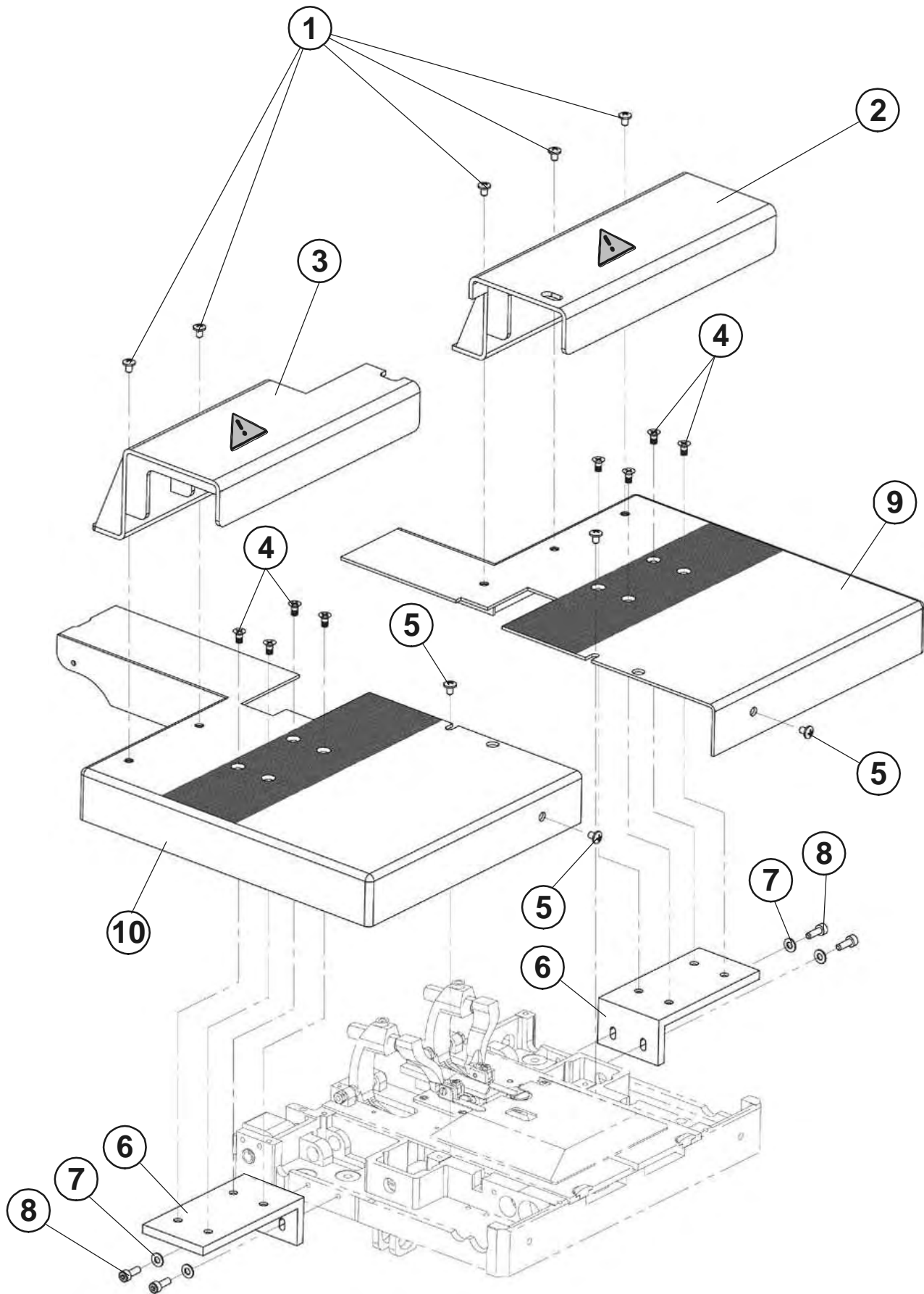
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POWER



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COVERS



From the library of: Diamond Needle Corp

COVERS

DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6032.4.008	Screw	5
02	19.0095.4.402	Plastic Guard Cover-Right	1
03	19.0095.4.401	Plastic Guard Cover-Left	1
04	08.6132.4.010	Screw	8
05	08.6522.4.006	Screw	4
06	19.0074.4.541	Cover Support	2
07	08.6850.4.000	Washer	4
08	08.6000.4.012	Screw	4
09	19.0005.0.024	Plate Right	1
10	19.0005.0.023	Plate Left	1

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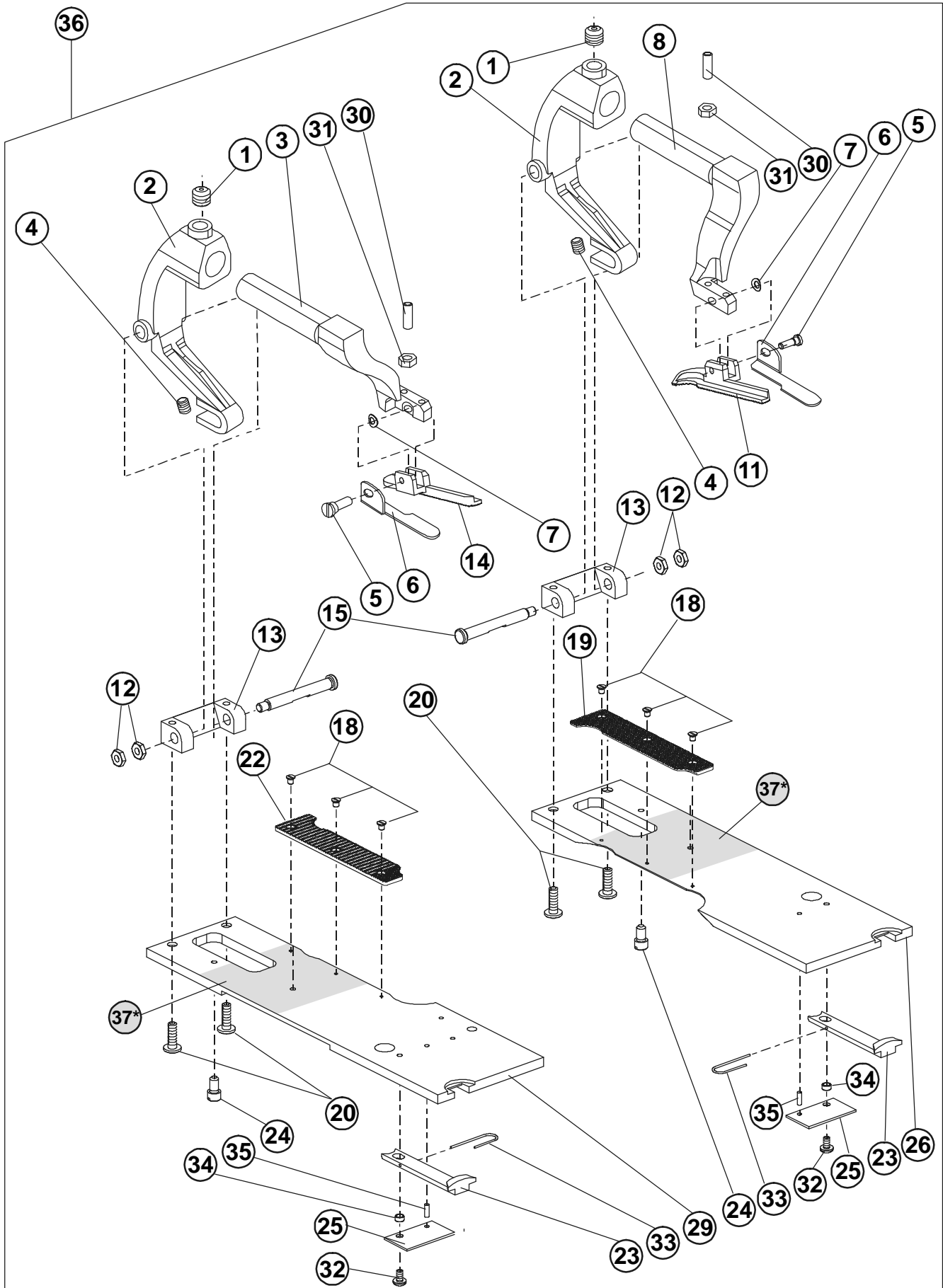
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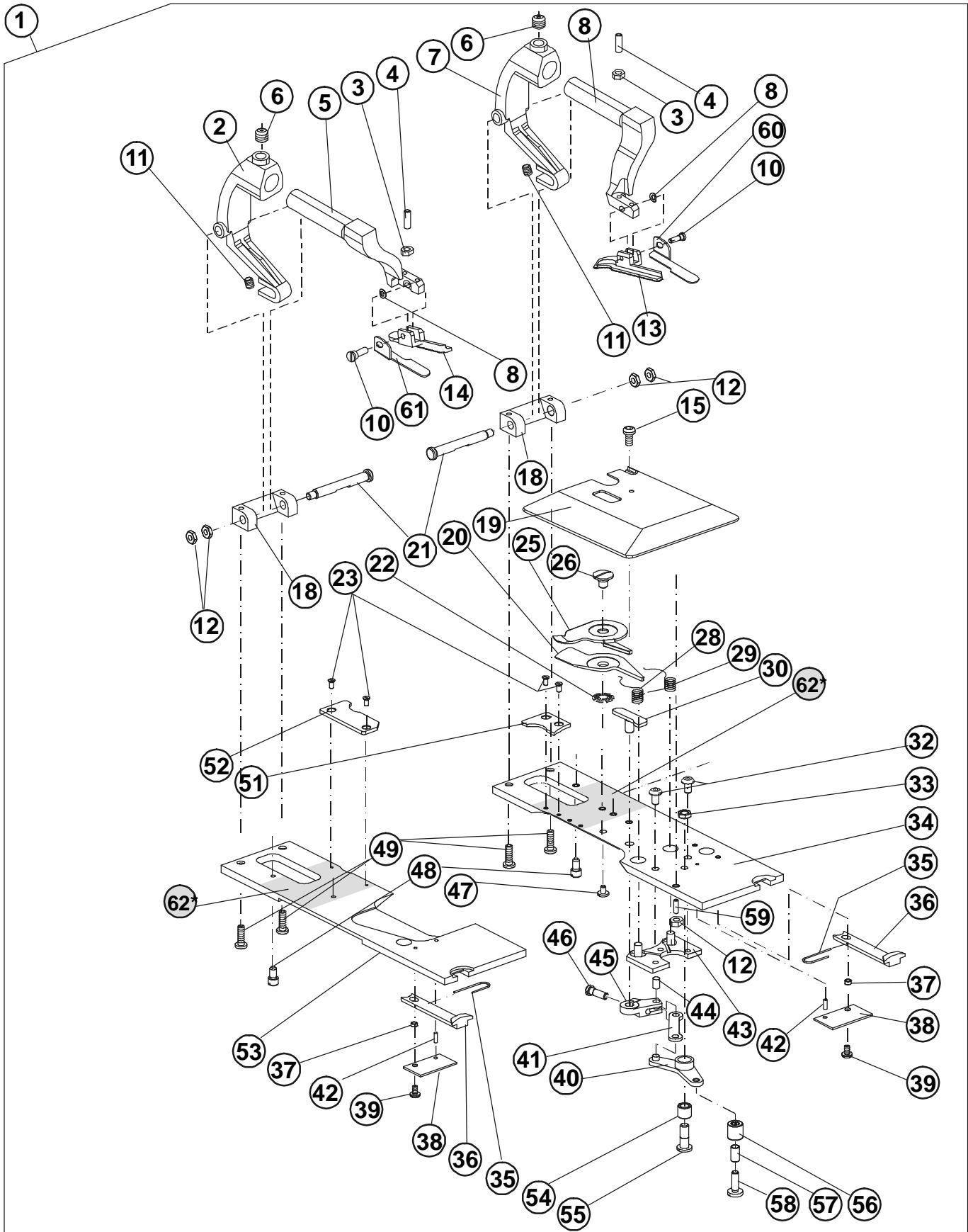
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CLAMPING - AF+I



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CLAMPING - CT+I



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CLAMPING - CT+I

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0003.1.671	Modification (16—20) Jacket	
	19.0003.1.681	Modification (16 - 20) Jeans	
02	19.0063.5.418	Clamp Arm Base	2
03	08.6710.3.000	Nut	2
04	08.6400.3.010	Screw	2
05	19.0066.8.405	L.H. Clamp Arm	1
06	08.6400.6.006	Screw	
07	19.0066.8.406	R.H. Clamp Arm	1
08	17.0019.2.066	Curved Spring Washer	2
10	17.0013.5.067	Screw	2
11	08.6400.4.006	Screw	2
12	08.6710.4.000	Nut	5
13	18.0066.7.410	R.H. Clamp Foot Jacket	1
13	19.0066.7.424	R.H. Clamp Foot Jeans	1
14	18.0066.7.411	L.H. Clamp Foot Jacket	1
14	19.0066.7.425	L.H. Clamp Foot Jeans	1
15	08.6200.4.006	Screw	1
17	17.0012.4.106	Screw	2
18	19.0064.7.402	Block	2
19	19.0074.6.221	Cover Plate	1
20	19.0087.0.428	Lower Shear	1
21	19.0032.8.401	Screw	2
22	12.3013.0.002	Washer	1
23	17.0012.3.054	Screw	4
25	19.0087.0.429	Upper Shear	1
26	19.0013.1.498	Pivot Screw	1
27	19.0082.6.421	L.H. Cloth Gauge	1
28	17.0026.4.065	L.H. Spring	1
29	17.0026.4.064	R.H. Spring	1
30	19.0062.5.414	Actuator	1
32	17.0012.4.103	Screw	2
33	17.0016.1.054	Nut	1
34	19.0081.5.482	R.H. Plate	1
35	19.0027.1.610	Spring	2
36	19.0062.5.408	Pawl	2
37	19.0041.0.684	Ring	2
38	19.0081.5.449	Cover	2
39	08.6200.3.005	Screw	2
40	19.0063.3.402	Lever	1
41	19.0081.0.512	Lever	1
42	12.1010.0.206	Pin	2
43	19.0005.2.220	Actuator	1
44	12.1010.0.408	Pin	1
45	19.0061.3.605	Lower Lever	1
46	17.0012.0.543	Screw	1
47	17.0012.0.605	Screw	1
48	19.0033.1.404	Screw	2
49	08.6010.4.012	Screw	4
*	— Extra Part		

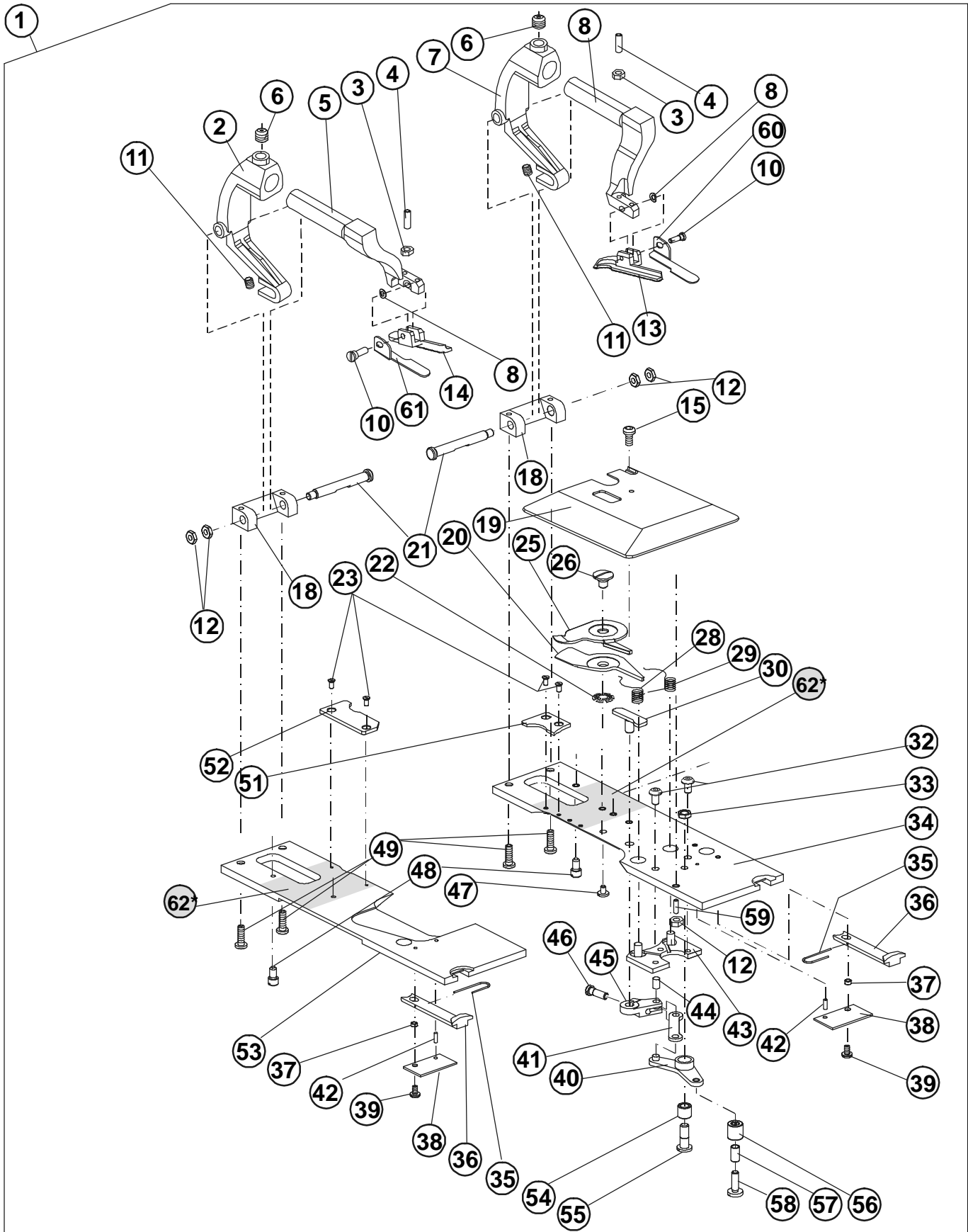
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CLAMPING - CT+I



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CLAMPING - CT+I

DET	PART NUMBER	DESCRIPTION	QTY.
01	19.0003.1.682	Modification (20—24) Jeans	
02	19.0063.5.418	Clamp Arm Base	2
03	08.6710.3.000	Nut	2
04	08.6400.3.010	Screw	2
05	19.0066.8.405	L.H. Clamp Arm	1
06	08.6400.6.006	Screw	
07	19.0066.8.406	R.H. Clamp Arm	1
08	17.0019.2.066	Curved Spring Washer	2
10	17.0013.5.067	Screw	2
11	08.6400.4.006	Screw	2
12	08.6710.4.000	Nut	5
13	19.0066.7.412	R.H. Clamp Foot Jeans	1
14	19.0066.7.413	L.H. Clamp Foot Jacket	1
15	08.6200.4.006	Screw	1
18	19.0064.7.402	Block	2
19	19.0074.6.221	Cover Plate	1
20	19.0087.0.428	Lower Shear	1
21	19.0032.8.401	Screw	2
22	12.3013.0.002	Washer	1
23	17.0012.3.054	Screw	4
25	19.0087.0.429	Upper Shear	1
26	19.0013.1.498	Pivot Screw	1
28	17.0026.4.065	L.H. Spring	1
29	17.0026.4.064	R.H. Spring	1
30	19.0062.5.414	Actuator	1
32	17.0012.4.103	Screw	2
33	17.0016.1.054	Nut	1
34	19.0081.5.484	R.H. Plate	1
35	19.0027.1.610	Spring	2
36	19.0062.5.408	Pawl	2
37	19.0041.0.684	Ring	2
38	19.0081.5.449	Cover	2
39	08.6200.3.005	Screw	2
40	19.0063.3.402	Lever	1
41	19.0081.0.512	Lever	1
42	12.1010.0.206	Pin	2
43	19.0005.2.220	Actuator	1
44	12.1010.0.408	Pin	1
45	19.0061.3.605	Lower Lever	1
46	17.0012.0.543	Screw	1
47	17.0012.0.605	Screw	1
48	19.0033.1.404	Screw	2
49	08.6010.4.012	Screw	4
51	18.0081.1.404	R.H. Clamp Mat	1
52	18.0081.1.403	L.H. Clamp Mat	1
53	19.0081.5.447	L.H. Plate	1
54	19.0044.1.626	Roll	1
55	19.0012.1.404	Screw	1
56	12.2050.1.005	Needle Bearing	1
57	19.0041.1.400	Roll	1
58	17.0012.1.142	Screw	1
59	08.6490.4.009	Screw	1
60	19.0081.5.472	Holder Cloth - Right	1
61	19.0081.5.473	Holder Cloth - Left	1
62*	12.0008.6.981	Teflon Tape	
*	— Extra Part		

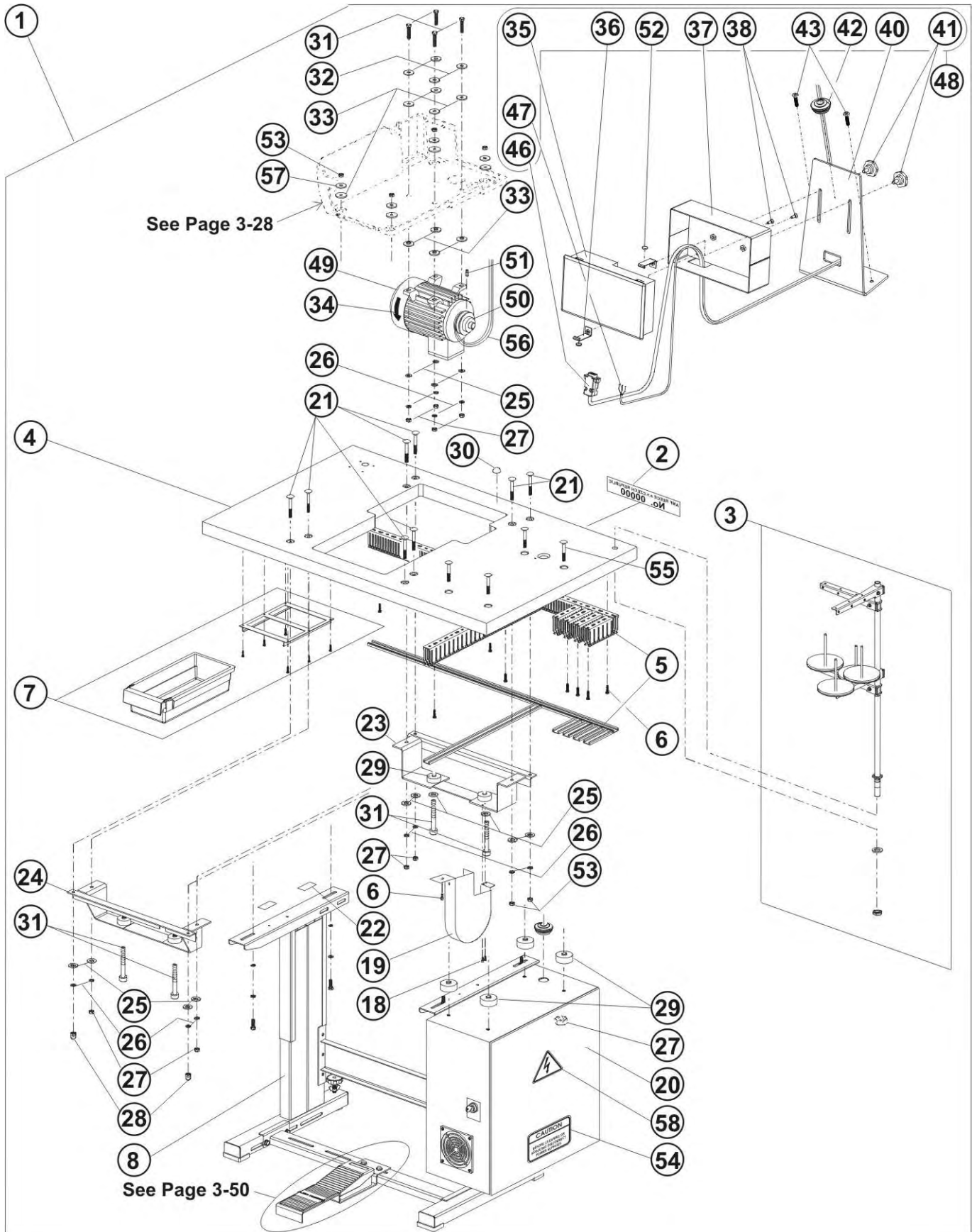
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TABLE



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TABLE

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5519.1.091	Table Assembly	1
02	04.1416.0.003	Label "No. xxxxx" ●●●	1
03	17.0003.6.156	Thread Stand Assembly	1
04	19.0091.0.402	Table Top ●●●	1
05	19.0095.2.403	Latch for Cable Kit ●●●	1
06	08.6632.3.016	Screw	15
07	12.0008.6.901	Drawer Kit ●●●	1
08	04.9000.2.123	Frame Kit	1
18	08.6000.4.008	Screw	2
19	19.0005.0.028	Cover Pulley ●●●	1
20	19.0006.9.448	Electrical Box Assembly ▫	1
21	08.6532.8.050	Screw	8
22	17.0094.0.200	Washer	4
23	19.0005.0.016	Framework	1
24	19.0005.0.015	Framework	1
25	08.6852.8.000	Washer	12
26	08.6802.8.000	Spring Washer	12
27	08.6702.8.000	Nut	14
28	08.6722.8.000	Nut	2
29	19.0095.1.405	Rubber Washer	8
30	12.0008.6.915	Holder	1
31	08.6312.8.040	Screw	8
32	01.4750.0.000	Washer	4
33	17.0095.1.272	Rubber Washer	12
34	17.0097.5.182	Label	1
35	19.8001.0.009	Display	(1)
36	19.0005.0.032	Panel Holder	(2)
37	19.0005.0.031	Display Box	(1)
38	08.6100.4.012	Screw	(1)
40	19.0083.4.036	Display Box Holder	(1)
41	19.0014.7.003	Screw	(2)
42	12.0008.4.366	Bushing	(1)
43	08.6663.5.025	Screw	(2)
46	19.0007.9.045	Cable RS 232	(1)
47	19.0007.9.046	Cable Display Power	(1)
48	03.5519.3.003	Touch Screen Assembly	1
49	12.0008.4.757	Motor	1
50	19.0052.0.501	Puley	1
51	08.6400.6.006	Screw M6x6	1
53	08.6733.8.000	M8 Nut Lock	4
54	00.2751.3.602	Label	1
55	08.6532.8.070	Screw	4
56	12.5050.1.501	Belt	1
57	17.0019.0.441	Washer	4
58	17.0097.5.174	Label	1

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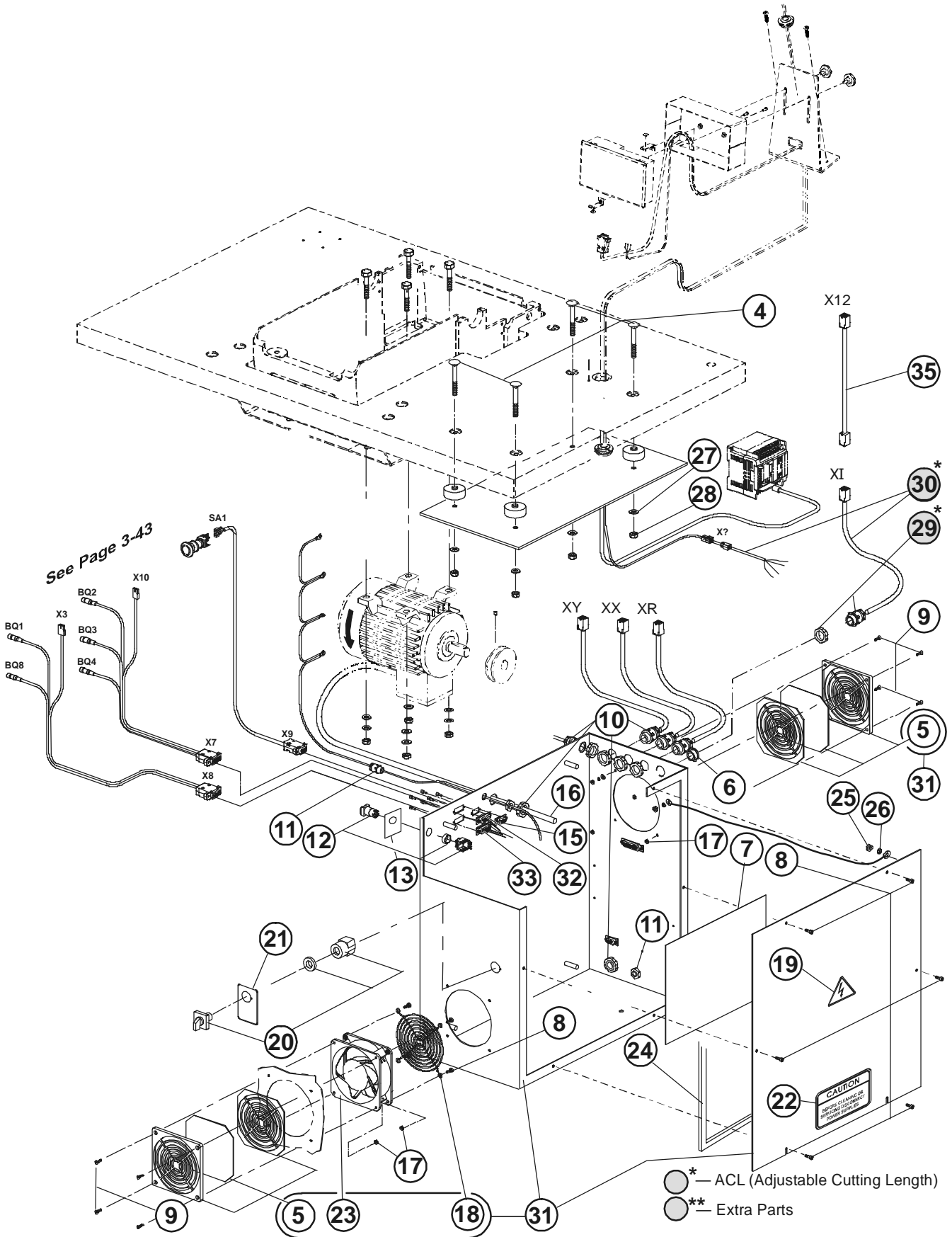
* — Extra Part

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ELECTRONIC BOX-ELECTRONIC PARTS -I



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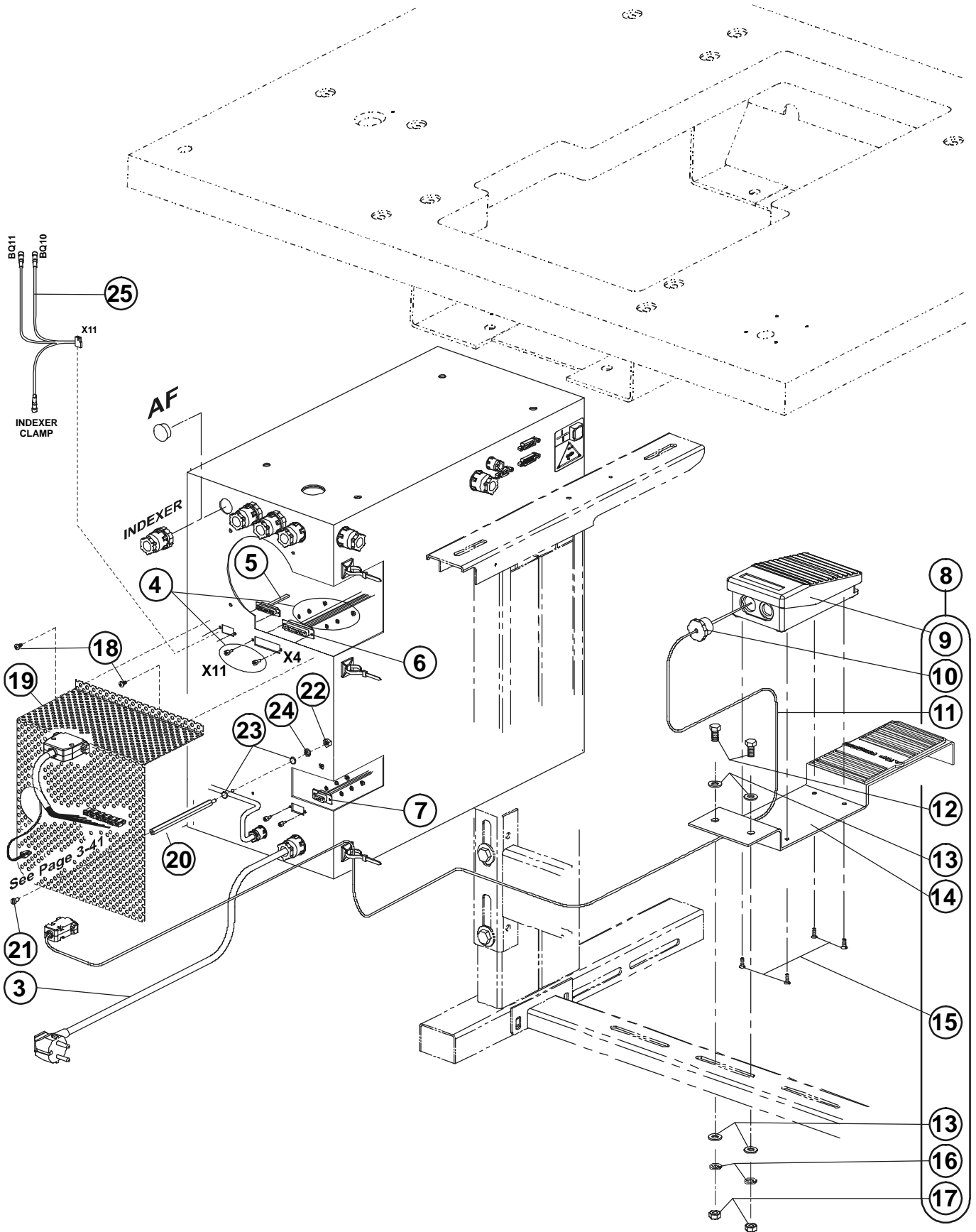
ELECTRONIC BOX-ELECTRONIC PARTS -I

DET	PART NUMBER	DESCRIPTION	QTY.
04	08.6532.8.070	Screw	4
05	12.0008.4.761	Fan Cover With Filter ●●●	(2)
06	12.0008.4.777	Stopper ●●●	1
07	12.8000.0.077	Electrical Diagram Label	1
08	08.6032.4.012	Screw	14
09	08.6032.4.016	Screw	4
10	12.0008.4.231	Bushing ●●●	6
11	12.0008.4.207	Bushing ●●●	2
12	12.0008.4.613	Pushbutton (Green)	1
13	12.0008.4.615	Switch Unit (ZB6-E2B)	(1)
15	19.0007.9.023	Cable X9A	1
16	19.0007.9.008	Sew Motor	1
17	08.6702.4.000	Nut	12
18	12.0008.4.691	Fan Rack	(1)
19	12.0008.4.378	Label	1
20	12.0008.4.716	Knob	1
21	12.8000.0.423	Label	1
22	00.2751.3.602	Label "CAUTION"	1
23	12.0008.4.682	Fan	(1)
24	19.0094.2.410	Gasket	1
25	08.6702.6.000	Nut	2
26	08.6832.6.000	Washer	2
27	08.6852.8.000	Washer	4
28	08.6702.8.000	Nut	4
29*	12.0008.4.231	Bushing ●●●	1*
30*	19.0007.9.011	Cable Motor	1*
31	19.0005.0.014	Driving Box	1
32	19.0007.9.021	Cable X7A	1
33	19.0007.9.022	Cable X8A	1
35	19.0007.9.041	Junction Cable	1

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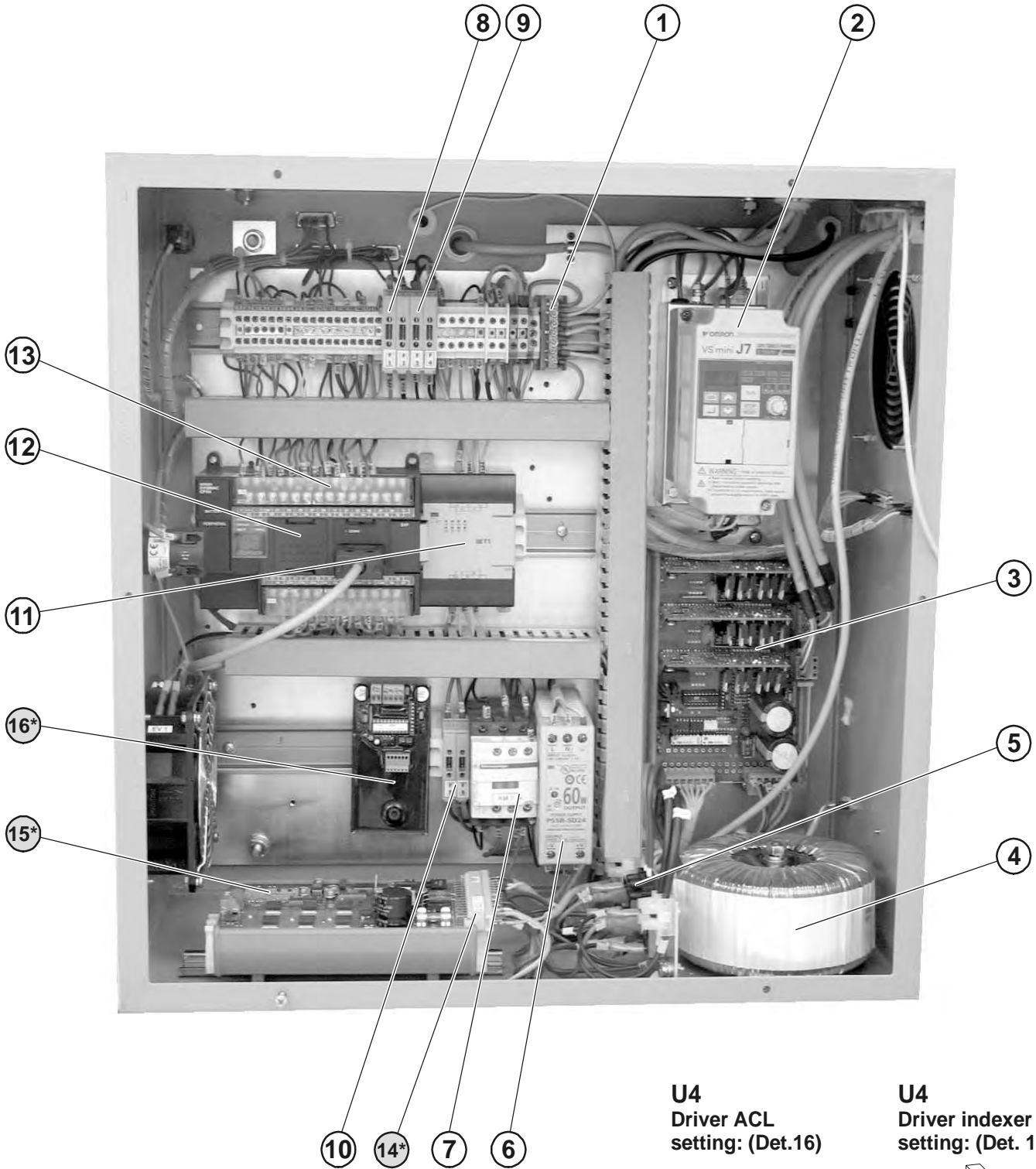
* — ACL (Adjustable Cutting Length)
* — Extra Part

ELECTRONIC BOX-ELECTRONIC PARTS -II

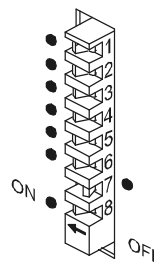


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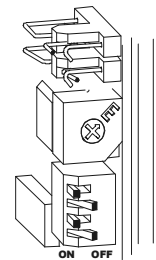
ELECTRONIC BOX-ELECTRONIC PARTS -III



U4
Driver ACL
setting: (Det.16)



U4
Driver indexer
setting: (Det. 15)



- * Only indexer
- ** Only ACL

From the library of: Diamond Needle Corp

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00.2751.3.602	3-17 i	54	1					08.6000.4.005	3-29	37	4
00.2751.3.602	3-19 i	22	1	05.0043.1.000				08.6000.4.005	3-31	05	1
01.2056.1.000				05.0043.1.000	3-13	24	1	08.6000.4.005	3-37	25	2
01.2056.1.000	3-55	09	1	05.0043.1.000	3-15	19	1	08.6000.4.005	3-39	39	2
01.2056.1.000	3-57	05	(1)	05.0043.1.000	3-27	37	1	08.6000.4.005	3-77	04	(2)
01.2056.1.000	3-67	04	(1)	05.1322.0.000	3-29	33	(1)	08.6000.4.008	3-27	32**	1
01.2056.1.000	3-73	03	(1)	06.1900.0.003				08.6000.4.008	3-31	02	2
01.4750.0.000	3-47	32	4	06.1900.0.003	3-5 i	13	1	08.6000.4.008	3-37	08	2
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